



VISAKA INDUSTRIES LIMITED[®]

CIN : L52520TG1981PLC003072

FACTORY : Mouza-Changsole, Bankibandh, G.P. No. 4, Post.-Saiyedpur, P.S.-Salboni,
District- West Midnapore-721147 (W.B.), TEL : +91-8170064041 / 42

To,
The Chief Conservator of Forest
Ministry of Environment & Forests.
Regional Office (Eastern Zone)
A-3 Chandrasheharpur.
Bhubaneswar - 751023.

Dt:- 16/07/21

Sub :-Half Yearly Compliance Report for the period of Oct-20 to Mar-21

Ref:- Approval letter no. J-11011/3/2004-IAII(1) dated 24-02-2006

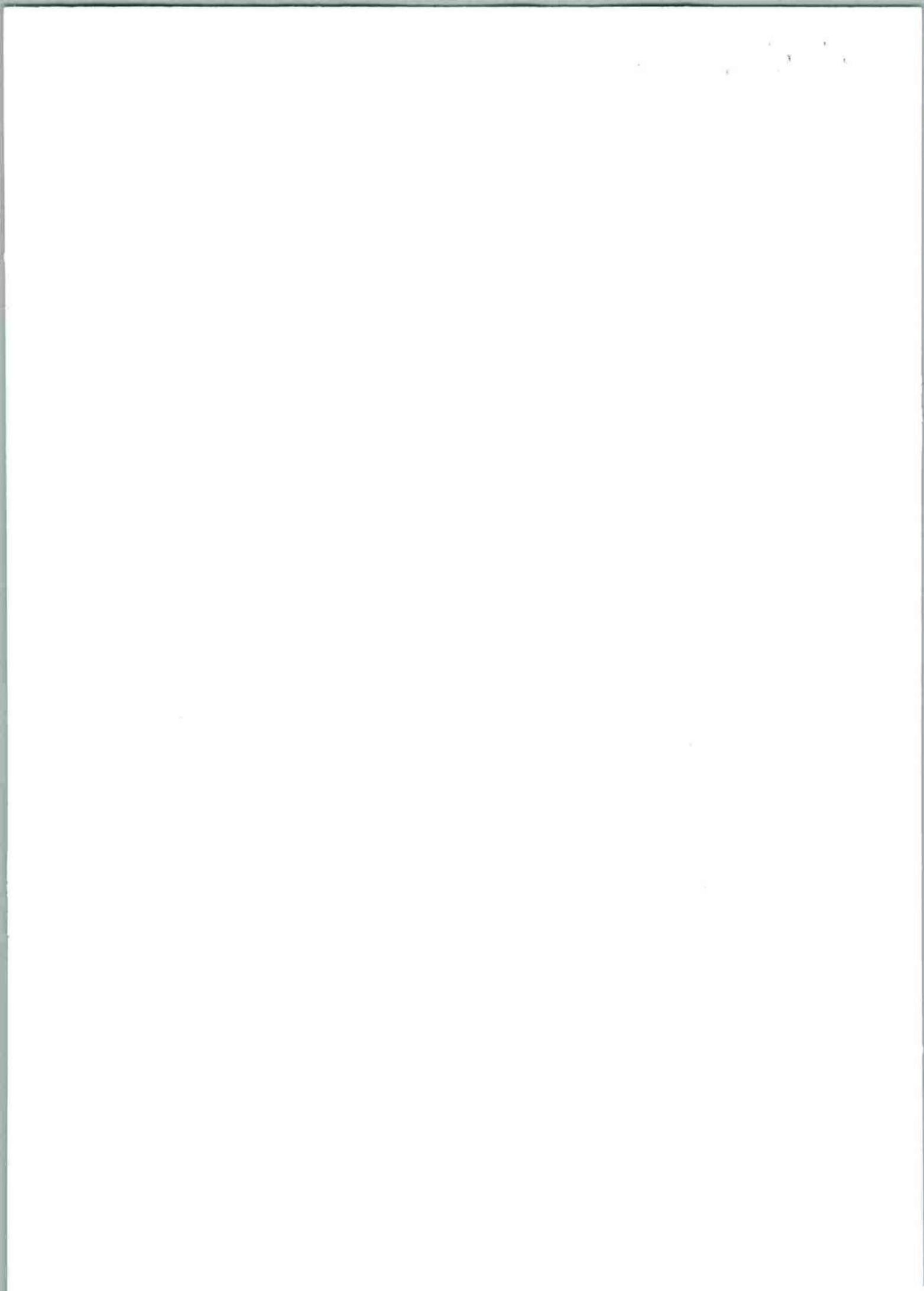
Dear Sir,

Enclose please find hard copy of the half- yearly compliance report from Oct-20 to Mar-21 with copies of all test certificates, A soft copy of compliance report is being forwarded by e-mail.

Yours faithfully

For Visaka Industries Ltd.


Biplab Banerjee
(Asst. Works Manager)



Visaka Industries Limited
AC DIVISION-IV SALBONI, MIDNAPUR(W), WEST BENGAL



List of Attachment Details of Compliance report (Hard copy)

1. Copies of Ambient Air Monitoring
2. Monitoring of PM2.5 for all AAQ monitoring station
3. Copies of Stack Emission
4. Copies of Personal Samples
5. Asbestos sheet production with Asbestos fibre consumption details.
6. All Employees Medical Report
7. Green Belt Development Report
8. Environmental statement from Oct-20 to Mar-21. (Cost)
9. Environment monitoring equipment & control equipment details.
10. Details of Environmental Monitoring Cell (EMC)
11. Bore well Authorization certificate details.
12. Drinking water Test report.
13. Hazardous waste Authorization certificate along with renewal application details.
14. NOC of consent to operate.
15. Personal sampler test report.

For visaka Industries Limited


Biplab Banerjee
(Asst. Works Manager)

VISAKA INDUSTRIES LTD
Biplab Banerjee
(Asst. Works Manager)





**VISAKA INDUSTRIES LIMITED.
AC DIVISION - III.
SALBONI # MIDNAPORE (W).**

**SIX MONTHLY COMPLIANCE REPORT
FOR THE PERIOD
OCTOBER-2020 TO MARCH-2021**

**SIX MONTHLY COMPLIANCE REPORT FOR THE PERIOD
OCTOBER - 2020 TO MARCH -2021**

2

Ref: Approval letter no J-11011/3/2004-IAII(1) dated 24-02-2006.

A. SPECIFIC CONDITIONS:

	Conditions	Compliance Status
i.	The project proponent shall adhere to the prescribed BIS standards and laws regarding use and handling of asbestos, safety of employees' etc. Raw materials like asbestos fibre and cement should be transported in closed containers. Asbestos fibre shall be brought in a palletized form, in impermeable bags and under compressed condition.	We strictly adhere to the prescribed BIS standards and laws regarding use and handling of asbestos, safety of employees etc. Raw material like asbestos fibre will be always transported in closed containers. Asbestos fibre will be always brought in palletized form, in Impermeable bags and under compressed conditions.
ii	Central Labour Institute in their reports on the study "Airborne levels of Asbestos fibre in the work environment" has recommended seven conditions. These conditions shall be complied in toto.	All the conditions as advised by CLI in their report regarding the study of air-borne levels of asbestos fibre in the work environment is being complied in toto.
iii	There shall be no manual handling / opening of asbestos fibre bags. The company shall install fully automatic asbestos fibre debagging system before commissioning the unit.	We assure you that we will not handle/open asbestos fiber bag manually. Bag opening is being done through fully automatic debagging system installed well before the commissioning of the plant.
iv.	Fugitive emissions generated from hopper of Jaw crusher and Pulverizer shall be channelized through hood with proper suction arrangement, bag filter and stack.	We are not using Jaw crusher and pulveriser. The recycling of hard waste (broken pieces) is done in slurry form through Wet Ball Mills.
v.	The company shall comply with total dust emission limit of 2mg/Nm ³ as notified under the Environment (Protection) Act, 1986. Adequate measures shall be adopted to control the process emission and ensure that the stack emission of asbestos fibre shall not exceed the emission limit of 0.2 fibre/cc. Further, in the work zone area the fibre count should not exceed 0.1 fibre/cc.	Our emission levels are well below the limits, prescribed by the MOEF in respect of total dust from Fibre stack (max 2 mg/NM ³), Fibre count not exceeding 0.2 fibre/cc & work zone fibre count not exceeding 0.1fibre/cc. For this we have installed Bag Filter type Dust collector attached to the Fiber Mill and Bag Opening Device combined. Adequate care has been taken to ensure that process emission, discharge of asbestos fiber & fiber count in work zone are with in the prescribed limit. A monitoring report is enclosed
vi.	Bags containing asbestos fibre shall be stored in a enclosed area to avoid fugitive emission of asbestos fibre from damaged bags, if any.	Bags containing asbestos, fiber are stored in enclosed separate godown.
vii	Better house keeping practices shall be adopted for improvement of the environment within the work environment. These include:-	We are always maintaining the environmental work zone neat & clean . A good house keeping practice adopted by maintaining the following points. (a) All the transfer points involving dry

	<p>(a) All monitoring transfer points shall be connected to dust extraction system.</p> <p>(b) Leakages or dust from machines and ducts shall be plugged.</p> <p>(c) Floor shall be cleaned by vacuum cleaner only.</p> <p>(d) Enclosed belt conveyer shall be used instead of manual transportation of asbestos within the premises.</p>	<p>asbestos, cement and fly ash have been connected to the Dust Extraction system.</p> <p>(b) Leakages in the machine have been plugged.</p> <p>© The floor of RM section is being cleaned by using vacuum cleaner and/or wet mopping, collection and recycling method.</p> <p>(d) The asbestos fibre bags are transported to our plant in a closed container and are always brought in Palletized form, in Impermeable bags and packed under compressed conditions and are stored in fibre godown. These Palletized bags are transferred to BOD area by Forklift in as it is condition. Thus avoiding manual handling. Covered Slant conveyors are used to convey the fibre bags into the Bag Opening Device (BOD).</p>
viii	<p>Regular measurement of pollutants (SPM, asbestos fibre count) in the work zone area and stack (s) shall be undertaken by setting up a dedicated laboratory. In addition, the asbestos fibre count in the work zone area should be got monitored by an Independent Monitoring Agency like NIOH, ITRC/NCB etc on a six-monthly basis. The monitoring data should be submitted to the State Pollution Control Board once in a three month and to this Ministry every six months.</p>	<p>An Environmental Laboratory is already available at the site which monitors the required parameters. The asbestos fibre count in the work zone area is being monitored on a monthly basis. By using Envirotech air samplers, air samples are collected at various locations and the sample heads after proper sealing is sent to our Central ENV Laboratory which is stationed at our Paramathi (near Salem, TN) unit. We have already done fibre dust sample by CLI(Mumbai) & RLI (Kolkata).</p> <p>We also getting quotation from IITR, Lucknow (MOEF approved/reputed Laboratories.) for the asbestos fibre count in our work zone area. We will carry out fibre analysis from the above said labs very soon.</p>
ix.	<p>As reflected in the Environment Management Plan , there shall be no discharge of process effluent. The entire process effluent shall be reused / recycled in the manufacturing process. The domestic waste water shall be adequately treated in a sewage treatment plant and used or green belt development.</p>	<p>No process effluent is discharged outside the plant premises. 100% is recycled to the process. The domestic waste water is let-out into a Septic tank and thereon to the soak pit.</p>
x	<p>The company shall ensure that the entire solid waste generated including process rejects, dust from bag filters and empty asbestos bag shall be recycled in the manufacturing process. The disposal facilities for asbestos waste shall be accordance with the bureau of Indian Standard Code.</p>	<p>The entire solid wastes generated including process rejects, dust from bag filters and empty asbestos bags are recycled to the manufacturing process. No waste is being disposed off.</p>

xi	The cut and damaged fibre bags shall immediately be repaired. Pilling of AC pressure pipes shall be done in wet condition only.	The cut and damaged fibre bags are immediately repaired.
xii	Proper house keeping shall be maintained within the plant premises. Process machinery, exhaust and ventilation system will be laid in accordance with Factories Act.	Proper house keeping is being maintained. All machineries , exhausts & ventilation system has been laid in accordance with Factories Act. For better exhaust & ventilation we have installed series of radial exhaust / roof extractor.
xiii	Regular medical examination of workers and health monitoring of the employees shall be carried out and record maintained up to minimum 40 years from the beginning of the employment or 15 years after retirement or cessation of employment whichever is lower. A competent occupational health physician should be appointed to carry out the medical surveillance. The occupational health monitoring must be strengthened to include periodic (Six months) sputum test along with pulmonary test supplemented by X-Ray test annually. The company should also provide medical and health care facilities at the work place and if cases of asbestosis are detected, necessary compensation shall be arranged under the existing laws.	Regular medical examination and health monitoring of employees is being carried out and record upto a minimum of 40 years from the beginning of employment or 15 years after retirement or cessation of employment which ever is lower is being maintained. A competent Occupational health physician has been carrying out the surveillance. The Occupational health monitoring includes periodic sputum test along with pulmonary test supplemented by X ray test. We have also provided medical and health care facilities at the work place.
xiv.	To educate the workers, all the work places where asbestos dust may cause a hazard shall be clearly indicated as an dust exposure area through the use of display sign which identifies the hazard and the associated health effects.	We have clearly earmarked the dust exposure area through the use of display signs which identifies the hazards and the associated health effects in all the work places where asbestos dust is handled.
xv.	The company shall also undertake water-harvesting measures and plan of action should be submitted to Ministry of Environment and Forests within three months.	We have already done rain water harvesting systems at our site. A complete layout drawing have been submitted earlier.
xvi.	As reflected in the filled in questionnaire, 16 acres of the project area shall be developed as green belt with local species in consultation with DFO as per CPCB guidelines.	The green belt is continuously being developed. We have already planted 15,950 no's saplings around the plant boundary. Some of the varieties are- Arjun,Gulmohar,Kaiji,Kassia,Seesam,Neem, Ukaliptus,Amala,Bottle Brush,Mango,Kadamb,Pakad,Goba,Bale,Chan dani.
xvii.	The workers should not be exposed in asbestos processing zone continuously. This should be done by rotation. Also each worker should provided with two cubicles – one for keeping	We ensure that workers working in asbestos processing zone are not working continuously but are put in rotation. We have also provided Individual's cubicles to all workers.

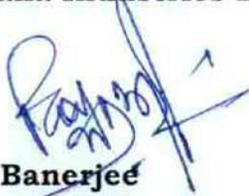
<p>the factory dress and other for outside dress. Factory dress should not be carried outside. Washing of factory dress to be done inside the factory premises and such wash water to be recycled through settling tank.</p>	
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B. GENERAL CONDITIONS:

	Conditions	Compliance Status
i.	The project authorities must strictly adhere to the stipulations made by the West Bengal Pollution Control Board and the State Government.	We are strictly adhering to the stipulations made by the West Bengal Pollution control Board and the state government, West Bengal.
ii.	No further expansion / modifications in the plant shall be carried out without prior approval of the Ministry of Environment and Forests.	We confirm that we shall not take any modification or expansion in the plant with out prior permission of MOEF.
iii.	The project authorities must strictly comply with the rules and regulations with regard to handling and disposal of hazardous waste in accordance with the Hazardous Wastes (Management & Handling) Rules, 2003	We will strictly comply with the rules and regulations with regards to handling and disposal of Hazardous waste in accordance with Hazardous Wastes (management & handling) rules 2003.
iv.	The project proponent shall comply with safeguards recommended in the EIA/EMP Report.	We confirm that we comply with all the recommendations and safe guards as recommended in the EIA/EMP report.
v.	The project authorities will set-up a separate environmental management cell for effective implementation of all the above stipulations under control of Sr. Executive.	We have already setup a separate environmental cell consisting of Well qualified Sr.executive, HOD and competent chemist. To ensure all the Rules & conditions are effectively implemented.
vi.	The project authorities will provide requisite funds both recurring and non-recurring to implement the conditions stipulated by the Ministry Of Environment and Forests as well as the State Government along with the implementation schedule for all the conditions stipulated herein. The fund so provided shall not be diverted for any other purposes.	We have provided adequate funds both recurring and non-recurring to implement the conditions stipulated by MOEF as well as state government. The fund so provided is not being diverted for any other purposes.
vii.	The Regional Office of this Ministry at Bhubaneswar / Central Pollution Control Board / State Pollution Control Board will monitor the stipulated conditions. A six monthly compliance status report and the monitored data	We are regularly submitting a quarterly & half yearly compliance status report along with all the monitoring data's to WBPCB & MOEF respectively.

	along with statistical interpretation shall be submitted to them regularly.	
viii.	The project proponent shall inform the public that the project has been accorded environmental clearance by the ministry & copies of the clearance letter are available with the state pollution control board / committee & may also be seen at website of the ministry of environment & forests at http://envfro.nic.in . This should be advertised within seven days from the date of issue of the clearance letter , at least in two local newspapers that are widely circulated in the region of which one shall be in the vernacular language of the locality concerned & a copy of the same shall be forwarded to the regional office .	We confirm that we have informed the public through advertisement in "The Medinipur Times" a leading daily news paper (Bengali) that the Visaka Industries Ltd has been accorded environmental clearance by the ministry & copies of the clearance letter are available with the State Pollution Control Board / Committee & may also be seen at website of the ministry of environment & forests at http://envfro.nic.in .

For **visaka Industries Limited**



Biplab Banerjee
(Asst. Works Manager)

VIKAS INDUSTRIES LTD
Biplab Banerjee
(Asst. Works Manager)



INDICATIVE CONSULTANT INDIA

(GOVT. REGISTERED TEST HOUSE)



EMAIL: indicativeconsultantindia@gmail.com/indicativeconsultantindia.kol@gmail.com

9001:2015

18001:2007

ISO/IEC 17025:2017
Certificate No.: TC-6159

TEST REPORT

Date: 25.02.2021	Report No: ICI/HL/A/PTC-102/2021	Format No: ICI/FM/H/62
Customer Name	M/s. Visaka Industries Ltd.	Sample ID No
Address	Mouza: - Changsole, Vill. + P.O. - Sayedpur, P.S. - Salboni, Paschim Medinipur, Pin - 721147	Sampling Date
Customer Representative Name & Contact Number	Mr. Sunil Chanda Mob. No. 8170064044	Analysis Start Date
Work Order No.	36959, Dtd. 18.02.2021	Analysis complete Date
Sample Description	Ambient Air	
Location	Ambient Air Monitoring Station No. - 1 (L1)	
Sample Condition	In Glass Microfibre Filter Paper & Plastic Bottle	
Sampling Method	CPCB, Emission Regulation (Part III)	
Test Method	CPCB, Emission Regulation (Part III), IS 5182 (Part - 2):2001 (RA 2017), IS 5182 (Part-4):1999 (RA 2019), IS 5182 (Part - 6):2006 (RA 2017), IS : 5182 (Part - 23), 2006 (RA 2017)	

Sampling Time	Concentration ($\mu\text{g} / \text{m}^3$)				Ambient Temperature in $^{\circ}\text{C}$ (Average)
	SPM	RPM	SO ₂	NO ₂	
09:00 AM to 05:00 PM	297.24	90.16	17.62	41.41	31.0

Limit: ($\mu\text{g} / \text{m}^3$) Ambient Air Quality standard (National)

SPM = No Limit, RPM/PM₁₀ = 100 $\mu\text{g}/\text{m}^3$, SO₂=80 $\mu\text{g}/\text{m}^3$, NO₂=80 $\mu\text{g}/\text{m}^3$, 24 hours basis (Industrial, Residential, Rural, Ecologically Sensitive Area & Other Area)

Ref: National Ambient Air Quality Standards vide Central Pollution Control Board, New Delhi Notification dated 18th November '2009

For, INDICATIVE CONSULTANT INDIA

Prepared By: N. Mondal

Checked By: A. Patra

Debasish Halder
(Sr. Chemist)
Signatory Authority

Test Witnessed By: Nil
Estimated Uncertainty: Not Required



- Note :
1. Sample is drawn by M/s. Indicative Consultant India
 2. Sample submitted and identified by customer as: N.A.
 3. Test results shown in this test report relate only to the sample (s) only
 4. The test results referred in test report are based on observations & measurements under the stated environmental conditions.
 5. The reproduction of the report except in full is invalid without written approval of the laboratory
 6. Retention period of tested samples (Filter Paper) is 180 days & filter paper no. F-06 from the date of issue of test report unless otherwise specified.

-----End of Report-----



INDICATIVE CONSULTANT INDIA

(GOVT. REGISTERED TEST HOUSE)



EMAIL: indicativeconsultantindia@gmail.com/indicativeconsultantindia.kol@gmail.com

9001:2015

18001:2007

ISO/IEC 17025:2017
Certificate No.: TC-6159

TEST REPORT

Date: 25.02.2021	Report No: ICI/HL/A/PTC-103/2021	Format No: ICI/FM/H/62
Customer Name	: M/s. Visaka Industries Ltd.	Sample ID No
Address	: Mouza: - Changsole, Vill. + P.O. - Sayedpur, P.S. - Salboni, Paschim Medinipur, Pin - 721147	Sampling Date
Customer Representative Name & Contact Number	: Mr. Sunil Chanda Mob. No. 8170064044	Analysis Start Date
Work Order No.	: 36959, Dtd. 18.02.2021	Analysis complete Date
Sample Description	: Ambient Air	
Location	: Ambient Air Monitoring Station No. - 2 (L ₂)	
Sample Condition	: In Glass Microfibre Filter Paper & Plastic Bottle	
Sampling Method	: CPCB, Emission Regulation (Part III)	
Test Method	: CPCB, Emission Regulation (Part III), IS 5182 (Part - 2):2001 (RA 2017), IS 5182 (Part-4):1999 (RA 2019), IS 5182 (Part - 6):2006 (RA 2017), IS : 5182 (Part - 23), 2006 (RA 2017)	

Sampling Time	Concentration ($\mu\text{g} / \text{m}^3$)				Ambient Temperature in °C (Average)
	SPM	RPM	SO ₂	NO ₂	
09:15 AM to 05:15 PM	289.15	84.77	16.58	40.58	31.0

Limit: ($\mu\text{g} / \text{m}^3$) Ambient Air Quality standard (National)

SPM = No Limit, RPM/PM₁₀ = 100 $\mu\text{g}/\text{m}^3$, SO₂ = 80 $\mu\text{g}/\text{m}^3$, NO₂ = 80 $\mu\text{g}/\text{m}^3$, 24 hours basis (Industrial, Residential, Rural, Ecologically Sensitive Area & Other Area)

Ref: National Ambient Air Quality Standards vide Central Pollution Control Board, New Delhi Notification dated 18th November 2009

For, INDICATIVE CONSULTANT INDIA

Prepared By: N. Mondal

Checked By: A. Patra

Debashis Halder
(Sr. Chemist)
Signatory Authority

Test Witnessed By: Nil
Estimated Uncertainty: Not Required



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 6. Retention period of tested samples (Filter Paper) is 180 days & filter paper no. F-05 from the date of issue of test report unless otherwise specified.

-----End of Report-----

Page 1 of 1

Towards Sustainable Growth



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(GOVT. REGISTERED TEST HOUSE)



EMAIL: indicativeconsultantindia@gmail.com/indicativeconsultantindia.kol@gmail.com

9001:2015

18001:2007

ISO/IEC 17025:2017
Certificate No.: TC-6199

TEST REPORT

Date: 25.02.2021	Report No: ICI/HL/A/PTC-104/2021	Format No: ICI/FM/H/62
Customer Name	: M/s. Visaka Industries Ltd.	Sample ID No
Address	: Mouza: - Changsole, Vill. + P.O. - Sayedpur, P.S. - Salboni, Paschim Medinipur, Pin - 721147	Sampling Date
Customer Representative Name & Contact Number	: Mr. Sunil Chanda Mob. No. 8170064044	Analysis Start Date
Work Order No.	: 36959, Dtd. 18.02.2021	Analysis complete Date
Sample Description	: Ambient Air	
Location	: Ambient Air Monitoring Station No. - 3 (L ₃)	
Sample Condition	: In Glass Microfibre Filter Paper & Plastic Bottle	
Sampling Method	: CPCB, Emission Regulation (Part III)	
Test Method	: CPCB, Emission Regulation (Part III), IS 5182 (Part - 2):2001 (RA 2017), IS 5182 (Part-4):1999 (RA 2019), IS 5182 (Part - 6):2006 (RA 2017), IS : 5182 (Part - 23), 2006 (RA 2017)	

Sampling Time	Concentration ($\mu\text{g} / \text{m}^3$)				Ambient Temperature in °C (Average)
	SPM	RPM	SO ₂	NO ₂	
09:30 AM to 05:30 PM	295.44	89.62	17.62	42.23	31.0

Limit: ($\mu\text{g} / \text{m}^3$) Ambient Air Quality standard (National)

SPM = No Limit, RPM/PM₁₀ = 100 $\mu\text{g}/\text{m}^3$, SO₂=80 $\mu\text{g}/\text{m}^3$, NO₂=80 $\mu\text{g}/\text{m}^3$, 24 hours basis (Industrial, Residential, Rural, Ecologically Sensitive Area & Other Area)

Ref: National Ambient Air Quality Standards vide Central Pollution Control Board, New Delhi Notification dated 18th November '2009

For, INDICATIVE CONSULTANT INDIA

Prepared By: N. Mondal

Checked By: A. Patra

Debashis Halder
(Sr. Chemist)
Signatory Authority

Test Witnessed By: Nil
Estimated Uncertainty: Not Required



- Note :
1. Sample is drawn by M/s. Indicative Consultant India
 2. Sample submitted and identified by customer as: N.A.
 3. Test results shown in this test report relate only to the sample (s) only
 4. The test results referred in test report are based on observations & measurements under the stated environmental conditions.
 5. The reproduction of the report except in full is invalid without written approval of the laboratory.
 6. Retention period of tested samples (Filter Paper) is 180 days & filter paper no. F-04 from the date of issue of test report unless otherwise specified.

-----End of Report-----



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(GOVT. REGISTERED TEST HOUSE)



EMAIL: indicativeconsultantindia@gmail.com/indicativeconsultantindia.kol@gmail.com

Certificate No.: TC-6159

TEST REPORT

Date: 01.12.2020	Report No: ICI/HL/A/PTC-856/2020	Format No: ICI/FM/H/62
Customer Name	: M/s. Visaka Industries Ltd.	Sample ID No : 2020/PA-856
Address	: Mouza: - Changsole, Vill. + P.O. - Sayedpur, P.S. - Salboni, Paschim Medinipur, Pin - 721147	Sampling Date : 27.11.2020
Customer Representative Name & Contact Number	: Mr. Sunil Chanda Mob. No. 8170064044	Analysis Start Date : 30.11.2020
Work Order No.	: 36387, Dtd. 11.11.2020	Analysis complete Date : 30.11.2020
Sample Description	: Ambient Air	
Location	: Ambient Air Monitoring Station No. - 1 (L ₁)	
Sample Condition	: In Glass Microfibre Filter Paper & Plastic Bottle	
Sampling Method	: CPCB, Emission Regulation (Part III)	
Test Method	: CPCB, Emission Regulation (Part III), IS 5182 (Part - 2):2001 (RA 2017), IS 5182 (Part-4):1999 (RA 2019), IS 5182 (Part - 6):2006 (RA 2017), IS : 5182 (Part - 23), 2006 (RA 2017)	

Sampling Time	Concentration ($\mu\text{g} / \text{m}^3$)				Ambient Temperature in °C (Average)
	SPM	RPM	SO ₂	NO ₂	
10:00 AM to 06:00 PM	287.46	81.10	16.85	40.14	28.0

Limit: ($\mu\text{g} / \text{m}^3$) Ambient Air Quality standard (National)

SPM = No Limit, RPM/PM₁₀ = 100 $\mu\text{g}/\text{m}^3$, SO₂=80 $\mu\text{g}/\text{m}^3$, NO₂=80 $\mu\text{g}/\text{m}^3$, 24 hours basis (Industrial, Residential, Rural, Ecologically Sensitive Area & Other Area)

Ref: National Ambient Air Quality Standards vide Central Pollution Control Board, New Delhi Notification dated 18th November '2009

For, INDICATIVE CONSULTANT INDIA

Prepared By: N. Mondal

Checked By: A. Patra

Debasish Haldar
(Sr. Chemist)
Signatory Authority

Test Witnessed By: Nil
Estimated Uncertainty: Not Required



- Note :
1. Sample is drawn by M/s. Indicative Consultant India
 2. Sample submitted and identified by customer as: N.A.
 3. Test results shown in this test report relate only to the sample (s) only
 4. The test results referred in test report are based on observations & measurements under the stated environmental conditions.
 5. The reproduction of the report except in full is invalid without written approval of the laboratory
 6. Retention period of tested samples (Filter Paper) is 180 days & filter paper no. F-86 from the date of issue of test report unless otherwise specified.

-----End of Report-----



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Certificate No.: TC-6159

EMAIL: indicativeconsultantindia@gmail.com/indicativeconsultantindia.kol@gmail.com

TEST REPORT

Date: 01.12.2020	Report No: ICI/HL/A/PTC-857/2020	Format No: ICI/FM/H/62
Customer Name	: M/s. Visaka Industries Ltd.	Sample ID No
Address	: Mouza: - Changsole, Vill. + P.O. - Sayedpur, P.S. - Salboni, Paschim Medinipur, Pin - 721147	Sampling Date
Customer Representative Name & Contact Number	: Mr. Sunil Chanda Mob. No. 8170064044	Analysis Start Date
Work Order No.	: 36387, Dtd. 11.11.2020	Analysis complete Date
Sample Description	: Ambient Air	
Location	: Ambient Air Monitoring Station No. - 2 (L2)	
Sample Condition	: In Glass Microfibre Filter Paper & Plastic Bottle	
Sampling Method	: CPCB, Emission Regulation (Part III)	
Test Method	: CPCB, Emission Regulation (Part III), IS 5182 (Part - 2):2001 (RA 2017), IS 5182 (Part-4) :1999 (RA 2019), IS 5182 (Part - 6):2006 (RA 2017), IS : 5182 (Part - 23), 2006 (RA 2017)	

Sampling Time	Concentration ($\mu\text{g} / \text{m}^3$)				Ambient Temperature in °C (Average)
	SPM	RPM	SO ₂	NO ₂	
10:15 AM to 06:15 PM	281.99	79.22	15.86	39.29	28.0

Limit: ($\mu\text{g} / \text{m}^3$) Ambient Air Quality standard (National)

SPM = No Limit, RPM/PM₁₀ = 100 $\mu\text{g}/\text{m}^3$, SO₂=80 $\mu\text{g}/\text{m}^3$, NO₂=80 $\mu\text{g}/\text{m}^3$, 24 hours basis (Industrial, Residential, Rural, Ecologically Sensitive Area & Other Area)

Ref: National Ambient Air Quality Standards vide Central Pollution Control Board, New Delhi Notification dated 18th November '2009

For, INDICATIVE CONSULTANT INDIA

Prepared By: N. Mondal

Checked By: A. Patra

Debashis Hanger
(Sr. Chemist)
Signatory Authority

Test Witnessed By: Nil
Estimated Uncertainty: Not Required



- Note:
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-----End of Report-----



INDICATIVE CONSULTANT INDIA



(GOVT. REGISTERED TEST HOUSE)



EMAIL: indicativeconsultantindia@gmail.com/indicativeconsultantindia.kol@gmail.com

9001:2015

18001:2007

ISO/IEC 17025:2017
Certificate No.: TC-6159

TEST REPORT

Date: 01.12.2020	Report No: ICI/HL/A/PTC-858/2020	Format No: ICI/FM/II/62
Customer Name	M/s. Visaka Industries Ltd.	Sample ID No : 2020/PA-858
Address	Mouza: - Changsole, Vill. + P.O. - Sayedpur, P.S. - Salboni, Paschim Medinipur, Pin - 721147	Sampling Date : 27.11.2020
Customer Representative Name & Contact Number	Mr. Sunil Chanda Mob. No. 8170064044	Analysis Start Date : 30.11.2020
Work Order No.	36387, Dtd. 11.11.2020	Analysis complete Date : 30.11.2020
Sample Description	Ambient Air	
Location	Ambient Air Monitoring Station No. - 3 (L ₃)	
Sample Condition	In Glass Microfibre Filter Paper & Plastic Bottle	
Sampling Method	CPCB, Emission Regulation (Part III)	
Test Method	CPCB, Emission Regulation (Part III), IS 5182 (Part - 2):2001 (RA 2017), IS 5182 (Part-4) :1999 (RA 2019), IS 5182 (Part - 6):2006 (RA 2017), IS : 5182 (Part - 23), 2006 (RA 2017)	

Sampling Time	Concentration ($\mu\text{g} / \text{m}^3$)				Ambient Temperature in $^{\circ}\text{C}$ (Average)
	SPM	RPM	SO ₂	NO ₂	
10:30 AM to 06:30 PM	290.82	83.57	14.87	40.14	28.0

Limit: ($\mu\text{g} / \text{m}^3$) Ambient Air Quality standard (National)

SPM = No Limit, RPM/PM₁₀ = 100 $\mu\text{g}/\text{m}^3$, SO₂=80 $\mu\text{g}/\text{m}^3$, NO₂=80 $\mu\text{g}/\text{m}^3$, 24 hours basis (Industrial, Residential, Rural, Ecologically Sensitive Area & Other Area)

Ref: National Ambient Air Quality Standards vide Central Pollution Control Board, New Delhi Notification dated 15th November '2009

For, INDICATIVE CONSULTANT INDIA

Prepared By: N. Mondal

Checked By: A. Patra

Debasish Haldar
(Sr. Chemist)
Signatory Authority

Test Witnessed By: Nil
Estimated Uncertainty: Not Required



- Note:
1. Sample is drawn by M/s. Indicative Consultant India
 2. Sample submitted and identified by customer as: N.A.
 3. Test results shown in this test report relate only to the sample (s) only
 4. The test results referred in test report are based on observations & measurements under the stated environmental conditions.
 5. The reproduction of the report except in full is invalid without written approval of the laboratory
 6. Retention period of tested samples (Filter Paper) is 180 days & filter paper no. F-61 from the date of issue of test report unless otherwise specified

-----End of Report-----



INDICATIVE CONSULTANT INDIA

(GOVT. REGISTERED TEST HOUSE)



EMAIL: indicativeconsultantindia@gmail.com/indicativeconsultantindia.kol@gmail.com

9001:2015

18001:2007

ISO/IEC 17025:2017
Certificate No.: TC-6159

TEST REPORT

Date: 04.12.2020	Report No: ICI/HL/A/RN-661/2020	Format No: ICI/EM/H/61
Customer Name	: M/s. Visaka Industries Ltd.	Sample ID No
Address	: Mouza - Changsole, Vill. + P.O. - Sayedpur, P.S. - Salboni, Paschim Medinipur, Pin - 721147	Sampling Date
Customer Representative Name & Contact Number	: Mr. Sunil Chanda Mob. No. 8170064044	Analysis Start Date
Work Order No.	: 36387, Dtd. 11.11.2020	Analysis complete Date
Sample Description	: AMBIENT AIR	
Location	: IN BETWEEN MAIN GATE & MAIN PLANT ENTRANCE	
Sample Condition	: In Glass Microfibre Filter Paper & Plastic Bottle, Suction of ambient air direct into analyser through Teflon tube and in Plastic Bottle	
Sampling Method	: CPCB, Emission Regulation (Part III) UV Photometric Method / Air Sampling & Analysis 3 rd Edition, CPCB Guideline (Vol. - 1)	
Test Method	CPCB, Emission Regulation (Part III), IS: 5182 (Part - 23) 2006 (RA 2017), USEPA CFR 40(Part- 50): Appendix L, IS: 5182 (Part - 2):2001 (RA 2017), IS: 5182 (Part - 6):2006 (RA 2017), Non-Dispersive Infrared Spectrometry Method, Soxlet Extraction and GC analysis, Atomic Absorption Spectrophotometric Method, Indophenol Blue Method, UV Photometric Method / Air Sampling & Analysis 3 rd Edition, CPCB Guideline (Vol. - 1)	
Ambient Temperature in °C (Average)	: 24.0	

Time of Sampling	Concentration ($\mu\text{g} / \text{m}^3$)								Concentration (mg / m^3)	Concentration (ng / m^3)		
	PM ₁₀	PM _{2.5}	SO ₂	NO ₂	Pb	Benzene	NH ₃	O ₃	CO	Benzo(a) Pyrene	As	Ni
11:00 AM to 07:00 PM								38.2				
07:15 PM to 03:15 AM	87.51	29.61	14.87	39.57	BDL	BDL	BDL	-	0.2512	BDL	BDL	BDL
03:30 AM to 11:30 AM												

Limit: ($\mu\text{g} / \text{m}^3$) Ambient Air Quality standard (National)

PM₁₀= 100 $\mu\text{g} / \text{m}^3$, PM_{2.5}=60 $\mu\text{g} / \text{m}^3$, SO₂=80 $\mu\text{g} / \text{m}^3$, NO₂=80 $\mu\text{g} / \text{m}^3$, Lead=1.0 $\mu\text{g} / \text{m}^3$, Ammonia=400 $\mu\text{g} / \text{m}^3$, 24 hours basis, Carbon mono oxide=2 mg / m^3 , O₃=100 $\mu\text{g} / \text{m}^3$ Shours basis, Benzene=5 $\mu\text{g} / \text{m}^3$, Benzopyrene=1 ng / m^3 , Arsenic =6 ng / m^3 , Nickel=20 ng / m^3 , Annual basis For: Industrial, Residential, Rural & Other Area and Ecologically Sensitive Area

Ref: National Ambient Air Quality Standards vide Central Pollution Control Board, New Delhi Notification dated 18th November 2009

Prepared By: N. Mondal

Checked By: A. Patra

For, INDICATIVE CONSULTANT INDIA

Debasish Halder
(Sr. Chemist)

Signatory Authority

Test Witnessed By: Nil
Estimated Uncertainty: Not Required

- Note:
1. Sample is drawn by M/s. Indicative Consultant India
 2. Sample submitted and identified by customer as: N.A.
 3. Test results shown in this test report relate only to the sample (s) only
 4. The test results referred in test report are based on observations & measurements under the stated environmental condition
 5. The reproduction of the report except in full is invalid without written approval of the laboratory
 6. Retention period of tested samples (Filter Paper) is 180 days from the date of issue of test report unless otherwise specified







INDICATIVE CONSULTANT INDIA

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Certificate No.: TC-6159

EMAIL: indicativeconsultantindia@gmail.com/indicativeconsultantindia.kol@gmail.com

TEST REPORT

Date: 25.02.2021	Report No: ICI/HL/A/PTC-101/2021	Format No: ICI/FM/H/58
Customer Name	M/s. Visaka Industries Ltd.	Sample ID No : 2021/PA-101
Address	Mouza: - Changsole, Vill. + P.O. - Sayedpur, P.S. - Salboni, Paschim Medinipur, Pin - 721147	Sampling Date : 22.02.2021
Customer Representative Name & Contact Number	Mr. Sunil Chanda Mob. No. 8170064044	Sampling Time : 10:10 AM Analysis Start Date : 24.02.2021
Work Order No.	36959, Dtd. 18.02.2021	Analysis complete Date : 24.02.2021
Sample Description	Stack Air	
Location	Fly Ash Slurry Preparation Tank	
Sample Condition	In Glass Microfibre Thimble	
Sampling Method	CPCB, Emission Regulation (Part III)	
Test Method	CPCB, Emission Regulation (Part III), IS 11255 (Part -1): 1985 (RA 2019), IS 11255 (Part -3): 2008 (RA 2018), ORSAT Method.	

A.] GENERAL INFORMATION ABOUT STACK:

Particulars of the Plant		Shape of Stack	: Circular
Stack attached to	: Fly Ash Slurry Preparation Tank	Material of Construction	: M.S.
Emission due to	: Process Activity	Stack ID at sampling point (M)	: 0.30
Fuel Used	: -	At Bottom (M)	: -
Rated Fuel Consumption	: -	At Top (M)	: 0.30
Working Fuel Consumption	: -	Height Details :	
Calorific Value(Kcal/kg)	: -	a) Total Ht. Of stack from GL(M)	: 15.0
Sulphur Content (% by Wt)	: -	b) Total Ht. Of stack from RL(M)	: -
Ash Content (% by Wt.)	: -	c) Ht. of sampling port from GL(M)	: 4.8
Pollution Control Device	: Bag Filter	d) Ht. of port from disturbance zone (M)	: 2.2
Whether Stack is provided with permanent Platform / Ladder : Yes			

B.] PHYSICAL DATA:

Flue Gas Temperature (°C)	: 30	Steam Generation Capacity :	
Barometric Pressure,(mm Hg)	: 758	a) Rated	: -
Velocity of Gas flow (m/s)	: 7.76	b) Running	: -
Quantity of Gas flow (Nm ³ /hr)	: 1938.77	Load : a) Rated	: -
Pressure	: -	b) Running	: 70 TPD

C.] RESULT OF SAMPLING:

L. No.	Parameters	Result Obtained
01.	Particulate Matter (mg/Nm ³)	: 1.4
02.	Particulate Matter Normalized to 12% CO ₂ (V/V) - (mg/Nm ³)	: -
03.	Sulphur di-oxide (mg/ Nm ³)	: -
04.	NOx (mg/m ³)	: -
05.	CO % (V/V)	: <0.2
06.	CO ₂ % (V/V)	: <0.2

Prepared By: N. Mondal

Checked By: A. Patra

For, INDICATIVE CONSULTANT INDIA

Debashis Halder
(Sr. Chemist)
Signatory Authority

Test Witnessed By: Nil
Estimated Uncertainty: Not Required

- Note :
1. Sample is drawn by M/s. Indicative Consultant India
 2. Sample submitted and identified by customer as: N.A.
 3. Test results shown in this test report relate only to the sample (s) only
 4. The test results referred in test report are based on observations & measurements under the stated environmental conditions.
 5. The reproduction of the report except in full is invalid without written approval of the laboratory
 6. Retention period of tested samples (Thimbles) is 180 days & thimbles no. T- 64 from the date of issue unless otherwise specified.
 7. All general information's of stack are provided by the party.





INDICATIVE CONSULTANT INDIA

(GOVT. REGISTERED TEST HOUSE)



EMAIL: indicativeconsultantindia@gmail.com/indicativeconsultantindia.kol@gmail.com

9001:2015

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ISO/IEC 17025:2017
Certificate No.: TC-6199

TEST REPORT

Date: 25.02.2021	Report No: ICI/HL/A/PTC-100/2021	Format No: ICI/FM/H/58
Customer Name	: M/s. Visaka Industries Ltd.	Sample ID No
Address	: Mouza: - Changsole, Vill. + P.O. - Sayedpur, P.S. - Salboni, Paschim Medinipur, Pin - 721147	Sampling Date
Customer Representative Name & Contact Number	: Mr. Sunil Chanda Mob. No. 8170064044	Sampling Time
Work Order No.	: 36959, Dtd. 18.02.2021	Analysis Start Date
Sample Description	: Stack Air	Analysis complete Date
Location	: Cement Mixture Tank	
Sample Condition	: In Glass Microfibre Thimble	
Sampling Method	: CPCB, Emission Regulation (Part III)	
Test Method	CPCB, Emission Regulation (Part III), IS 11255 (Part -1): 1985 (RA 2019), IS 11255 (Part -3): 2008 (RA 2018), ORSAT Method.	

A.] GENERAL INFORMATION ABOUT STACK:

Particulars of the Plant		Shape of Stack	: Circular
Stack attached to	: Cement Mixture Tank	Material of Construction	: M.S.
Emission due to	: Process Activity	Stack ID at sampling point (M)	: 0.30
Fuel Used	: -	At Bottom (M)	: -
Rated Fuel Consumption	: -	At Top (M)	: 0.30
Working Fuel Consumption	: -	Height Details :	
Calorific Value(Kcal/kg)	: -	a) Total Ht. Of stack from GL(M)	: 15.0
Sulphur Content (% by Wt)	: -	b) Total Ht. Of stack from RL(M)	: -
Ash Content (% by Wt.)	: -	c) Ht. of sampling port from GL(M)	: 4.2
Pollution Control Device	: Bag Filter	d) Ht. of port from disturbance zone (M)	: 2.7
Whether Stack is provided with permanent Platform / Ladder : Yes			

B.] PHYSICAL DATA:

Flue Gas Temperature (°C)	: 32	Steam Generation Capacity :
Barometric Pressure, (mm Hg)	: 758	a) Rated
Velocity of Gas flow (m/s)	: 8.52	b) Running
Quantity of Gas flow (Nm ³ /hr)	: 2114.89	Load : a) Rated
Pressure	: -	b) Running
		: 100 TPD

C.] RESULT OF SAMPLING:

S. No.	Parameters	Result Obtained
01.	Particulate Matter (mg/Nm ³)	: 24.0
02.	Particulate Matter Normalized to 12% CO ₂ (V/V) - (mg/Nm ³)	: -
03.	Sulphur di-oxide (mg/ Nm ³)	: -
04.	NOx (mg/m ³)	: -
05.	CO % (V/V)	: <0.2
06.	CO ₂ % (V/V)	: <0.2

Prepared By: N. Mondal

Checked By: A. Patra

For, INDICATIVE CONSULTANT INDIA

Debashis Halder
(Sr. Chemist)
Signatory Authority

Test Witnessed By: Nil

Estimated Uncertainty: Not Required

- Note :
1. Sample is drawn by M/s. Indicative Consultant India
 2. Sample submitted and identified by customer as: N.A.
 3. Test results shown in this test report relate only to the sample (s) only
 4. The test results referred in test report are based on observations & measurements under the stated environmental conditions
 5. The reproduction of the report except in full is invalid without written approval of the laboratory
 6. Retention period of tested samples (Thimbles) is 180 days & thimbles no. T- 65 from the date of issue unless otherwise specified.
 7. All general information's of stack are provided by the party.





INDICATIVE CONSULTANT INDIA

(GOVT. REGISTERED TEST HOUSE)



EMAIL: indicativeconsultantindia@gmail.com/indicativeconsultantindia.kol@gmail.com

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ISO/IEC 17025:2017
Certificate No.: TC-6159

TEST REPORT

Date: 25.02.2021	Report No: ICI/HL/A/PTC-099/2021	Format No: ICI/FM/H/58
Customer Name	M/s. Visaka Industries Ltd.	Sample ID No : 2021/PA-099
Address	Mouza: - Changsole, Vill. + P.O. - Sayedpur, P.S. - Salboni, Paschim Medinipur, Pin - 721147	Sampling Date : 22.02.2021
Customer Representative Name & Contact Number	Mr. Sunil Chanda Mob. No. 8170064044	Sampling Time : 12:10 PM Analysis Start Date : 24.02.2021
Work Order No.	36959, Dtd. 18.02.2021	Analysis complete Date : 24.02.2021
Sample Description	Stack Air	
Location	E.R. Mill & Automatic Bag Opening Device	
Sample Condition	In Glass Microfibre Thimble	
Sampling Method	CPCB, Emission Regulation (Part III)	
Test Method	CPCB, Emission Regulation (Part III), IS 11255 (Part -1): 1985 (RA 2019), IS 11255 (Part -3): 2008 (RA 2018), ORSAT Method.	

GENERAL INFORMATION ABOUT STACK:

Particulars of the Plant		Shape of Stack	: Circular
Stack attached to	E.R. Mill & Automatic Bag Opening Device	Material of Construction	: M.S.
Emission due to	Process Activity	Stack ID at sampling point (M)	: 0.40
Fuel Used	-	At Bottom (M)	: -
Rated Fuel Consumption	-	At Top (M)	: 0.40
Working Fuel Consumption	-	Height Details :	
Calorific Value(Kcal/kg)	-	a) Total Ht. Of stack from GL(M)	: 18.0
Sulphur Content (% by Wt)	-	b) Total Ht. Of stack from RL(M)	: -
Ash Content (% by Wt.)	-	c) Ht. of sampling port from GL(M)	: 9.8
Pollution Control Device	Bag Filter With Wet Scrubber	d) Ht. of port from disturbance zone (M)	: 3.3

Whether Stack is provided with permanent Platform / Ladder : Yes

B.] PHYSICAL DATA:

Flue Gas Temperature (°C)	: 35	Steam Generation Capacity :	
Barometric Pressure, (mm Hg)	: 758	a) Rated	: -
Velocity of Gas flow (m/s)	: 7.82	b) Running	: -
Quantity of Gas flow (Nm ³ /hr)	: 3417.10	Load : a) Rated	: -
Pressure	: -	b) Running	: 1.5 TPH

C.] RESULT OF SAMPLING:

Sl. No.	Parameters	Result Obtained
01.	Particulate Matter (mg/Nm ³)	: 1.2
02.	Particulate Matter Normalized to 12% CO ₂ (V/V) - (mg/Nm ³)	: -
03.	Sulphur di-oxide (mg/ Nm ³)	: -
04.	NOx (mg/m ³)	: -
05.	CO % (V/V)	: <0.2
06.	CO ₂ % (V/V)	: <0.2

Prepared By: N. Mondal

Checked By: A. Patra

For, INDICATIVE CONSULTANT INDIA

Debasish Halder
(Sr. Chemist)
Signatory Authority

Test Witnessed By: Nil

Estimated Uncertainty: Not Required

- Note :
1. Sample is drawn by M/s. Indicative Consultant India
 2. Sample submitted and identified by customer as: N.A.
 3. Test results shown in this test report relate only to the sample (s) only
 4. The test results referred in test report are based on observations & measurements under the stated environmental conditions.
 5. The reproduction of the report except in full is invalid without written approval of the laboratory
 6. Retention period of tested samples (Thimbles) is 180 days & thimbles no. T- 66 from the date of issue unless otherwise specified.
 7. All general information's of stack are provided by the party.





INDICATIVE CONSULTANT INDIA



(GOVT. REGISTERED TEST HOUSE)



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Certificate No.: TC-6159

EMAIL: indicativeconsultantindia@gmail.com/indicativeconsultantindia.kol@gmail.com

TEST REPORT

Date: 01.12.2020	Report No: ICI/HL/A/PTC-855/2020	Format No: ICI/FM/H/58
Customer Name	M/s. Visaka Industries Ltd.	Sample ID No : 2020/PA-855
Address	Mouza: - Changsole, Vill. + P.O. - Sayedpur, P.S. - Saiboni, Paschim Medinipur, Pin - 721147	Sampling Date : 27.11.2020
Customer Representative Name & Contact Number	Mr. Sunil Chanda Mob. No. 8170064044	Sampling Time : 11:20 AM
Work Order No.	36387, Dtd. 11.11.2020	Analysis Start Date : 30.11.2020
Sample Description	Stack Air	Analysis complete Date : 30.11.2020
Location	Cement Mixture Tank	
Sample Condition	In Glass Microfibre Thimble	
Sampling Method	CPCB, Emission Regulation (Part III)	
Test Method	CPCB, Emission Regulation (Part III), IS 11255 (Part -1): 1985 (RA 2019), IS 11255 (Part -3): 2008 (RA 2018), ORSAT Method.	

A.] GENERAL INFORMATION ABOUT STACK:

Particulars of the Plant		Shape of Stack	: Circular
Stack attached to	: Cement Mixture Tank	Material of Construction	: M.S.
Emission due to	: Process Activity	Stack ID at sampling point (M)	: 0.30
Fuel Used	: -	At Bottom (M)	: -
Rated Fuel Consumption	: -	At Top (M)	: 0.30
Working Fuel Consumption	: -	Height Details :	
Calorific Value(Kcal/kg)	: -	a) Total Ht. Of stack from GL(M)	: 15.0
Sulphur Content (% by Wt)	: -	b) Total Ht. Of stack from RL(M)	: -
Ash Content (% by Wt.)	: -	c) Ht. of sampling port from GL(M)	: 4.2
Pollution Control Device	: Bag Filter	d) Ht. of port from disturbance zone (M)	: 2.7
Whether Stack is provided with permanent Platform / Ladder : Yes			

B.] PHYSICAL DATA:

Flue Gas Temperature (°C)	: 31	Steam Generation Capacity :	
Barometric Pressure.(mm Hg)	: 757	a) Rated	: -
Velocity of Gas flow (m/s)	: 8.51	b) Running	: -
Quantity of Gas flow (Nm ³ /hr)	: 2116.56	Load : a) Rated	: -
Pressure	: -	b) Running	: 100 TPD

C.] RESULT OF SAMPLING:

Sl. No.	Parameters	Result Obtained
01.	Particulate Matter (mg/Nm ³)	20.0
02.	Particulate Matter Normalized to 12% CO ₂ (V/V) - (mg/Nm ³)	-
03.	Sulphur di-oxide (mg/ Nm ³)	-
04.	NOx (mg/m ³)	-
05.	CO % (V/V)	<0.2
06.	CO ₂ % (V/V)	<0.2

Prepared By: N. Mondal

Checked By: A. Patra

For, INDICATIVE CONSULTANT INDIA

Debashis Halder
(Sr. Chemist)
Signatory Authority

Test Witnessed By: Nil
Estimated Uncertainty: Not Required

- Note :
1. Sample is drawn by M/s. Indicative Consultant India
 2. Sample submitted and identified by customer as: N.A.
 3. Test results shown in this test report relate only to the sample (s) only
 4. The test results referred in test report are based on observations & measurements under the stated environmental conditions.
 5. The reproduction of the report except in full is invalid without written approval of the laboratory
 6. Retention period of tested samples (Thimbles) is 180 days & thimbles no. T- 159 from the date of issue unless otherwise specified.
 7. All general information's of stack are provided by the party.





INDICATIVE CONSULTANT INDIA

(GOVT. REGISTERED TEST HOUSE)



Certificate No.: TC-6159

EMAIL: indicativeconsultantindia@gmail.com/indicativeconsultantindia.kol@gmail.com

TEST REPORT

Date: 01.12.2020	Report No: ICI/HL/A/PTC-854/2020	Format No: ICI/FM/H/58
Customer Name	M/s. Visaka Industries Ltd.	Sample ID No : 2020/PA-854
Address	Mouza: - Changsole, Vill. + P.O. - Sayedpur, P.S. - Salboni, Paschim Medinipur, Pin - 721147	Sampling Date : 27.11.2020
Customer Representative Name & Contact Number	Mr. Sunil Chanda Mob. No. 8170064044	Sampling Time : 12:20 PM
Work Order No.	36387, Dtd. 11.11.2020	Analysis Start Date : 30.11.2020
Sample Description	Stack Air	Analysis complete Date : 30.11.2020
Location	E.R. Mill & Automatic Bag Opening Device	
Sample Condition	In Glass Microfibre Thimble	
Sampling Method	CPCB, Emission Regulation (Part III)	
Test Method	CPCB, Emission Regulation (Part III), IS 11255 (Part -1): 1985 (RA 2019), IS 11255 (Part -3): 2008 (RA 2018), ORSAT Method.	

A.] GENERAL INFORMATION ABOUT STACK:

Particulars of the Plant		Shape of Stack	: Circular
Stack attached to	E.R. Mill & Automatic Bag Opening Device	Material of Construction	: M.S.
Emission due to	Process Activity	Stack ID at sampling point (M)	: 0.40
Fuel Used	-	At Bottom (M)	: -
Rated Fuel Consumption	-	At Top (M)	: 0.40
Working Fuel Consumption	-	Height Details :	
Calorific Value(Kcal/kg)	-	a) Total Ht. Of stack from GL(M)	: 18.0
Sulphur Content (% by Wt)	-	b) Total Ht. Of stack from RL(M)	: -
Ash Content (% by Wt.)	-	c) Ht. of sampling port from GL(M)	: 9.8
Pollution Control Device	Bag Filter With Wet Scrubber	d) Ht. of port from disturbance zone (M)	: 3.3
Whether Stack is provided with permanent Platform / Ladder : Yes			

B.] PHYSICAL DATA:

Flue Gas Temperature (°C)	: 31	Steam Generation Capacity :
Barometric Pressure,(mm Hg)	: 757	a) Rated
Velocity of Gas flow (m/s)	: 8.02	b) Running
Quantity of Gas flow (Nm ³ /hr)	: 3545.93	Load : a) Rated
Pressure	: -	b) Running
		: 1.5 TPH

C.] RESULT OF SAMPLING:

Sl. No.	Parameters	Result Obtained
01.	Particulate Matter (mg/Nm ³)	: 1.8
02.	Particulate Matter Normalized to 12% CO ₂ (V/V) - (mg/Nm ³)	: -
03.	Sulphur di-oxide (mg/ Nm ³)	: -
04.	NOx (mg/m ³)	: -
05.	CO % (V/V)	: <0.2
06.	CO ₂ % (V/V)	: <0.2

Prepared By: N. Mondal

Checked By: A. Patra

For, INDICATIVE CONSULTANT INDIA

Debashis Haldar
(Sr. Chemist)

Signatory Authority

Test Witnessed By: Nil

Estimated Uncertainty: Not Required

- Note :
1. Sample is drawn by M/s. Indicative Consultant India
 2. Sample submitted and identified by customer as: N.A.
 3. Test results shown in this test report relate only to the sample (s) only
 4. The test results referred in test report are based on observations & measurements under the stated environmental conditions.
 5. The reproduction of the report except in full is invalid without written approval of the laboratory
 6. Retention period of tested samples (Thimbles) is 180 days & thimbles no. T- 160 from the date of issue unless otherwise specified.
 7. All general information's of stack are provided by the party.





INDICATIVE CONSULTANT INDIA



(VT. REGISTERED TEST HOUSE)



EMAIL: indicativeconsultantindia@gmail.com/indicativeconsultantindia.kol@gmail.com

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18001:2007

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TEST REPORT

Date: 01.12.2020	Report No: ICI/HL/A/PTC-853/2020	Format No: ICI/FM/H/58
Customer Name	M/s. Visaka Industries Ltd.	Sample ID No
Address	Mouza: - Changsole, Vill. + P.O. - Sayedpur, P.S. - Salboni, Paschim Medinipur, Pin - 721147	Sampling Date
Customer Representative Name & Contact Number	Mr. Sunil Chanda Mob. No. 8170064044	Sampling Time
Work Order No.	36387, Dtd. 11.11.2020	Analysis Start Date
Sample Description	Stack Air	Analysis complete Date
Location	Fly Ash Slurry Preparation Tank	
Sample Condition	In Glass Microfibre Thimble	
Sampling Method	CPCB, Emission Regulation (Part III)	
Test Method	CPCB, Emission Regulation (Part III), IS 11255 (Part -1): 1985 (RA 2019), IS 11255 (Part -3): 2008 (RA 2018), ORSAT Method.	

A.] GENERAL INFORMATION ABOUT STACK:

Particulars of the Plant		Shape of Stack	: Circular
Stack attached to	: Fly Ash Slurry Preparation Tank	Material of Construction	: M.S.
Emission due to	: Process Activity	Stack ID at sampling point (M)	: 0.30
Fuel Used	: -	At Bottom (M)	: -
Rated Fuel Consumption	: -	At Top (M)	: 0.30
Working Fuel Consumption	: -	Height Details :	
Calorific Value(Kcal/kg)	: -	a) Total Ht. Of stack from GL(M)	: 15.0
Sulphur Content (% by Wt)	: -	b) Total Ht. Of stack from RL(M)	: -
Ash Content (% by Wt.)	: -	c) Ht. of sampling port from GL(M)	: 4.8
Pollution Control Device	: Bag Filter	d) Ht. of port from disturbance zone (M)	: 2.2
Whether Stack is provided with permanent Platform / Ladder : Yes			

B.] PHYSICAL DATA:

Flue Gas Temperature (°C)	: 30	Steam Generation Capacity :
Barometric Pressure, (mm Hg)	: 757	a) Rated
Velocity of Gas flow (m/s)	: 7.76	b) Running
Quantity of Gas flow (Nm ³ /hr)	: 1936.39	Load : a) Rated
Pressure	: -	b) Running
		: 70 TPD

C.] RESULT OF SAMPLING:

Sl. No.	Parameters	Result Obtained
01.	Particulate Matter (mg/Nm ³)	1.7
02.	Particulate Matter Normalized to 12% CO ₂ (V/V) - (mg/Nm ³)	-
03.	Sulphur di-oxide (mg/ Nm ³)	-
04.	NOx (mg/m ³)	-
05.	CO % (V/V)	<0.2
06.	CO ₂ % (V/V)	<0.2

Prepared By: N. Mondal

Checked By: A. Patra

For, INDICATIVE CONSULTANT INDIA

Debasish Halder
(Sr. Chemist)
Signatory Authority

Test Witnessed By: Nil

Estimated Uncertainty: Not Required

- Note:
1. Sample is drawn by M/s. Indicative Consultant India
 2. Sample submitted and identified by customer as: N.A.
 3. Test results shown in this test report relate only to the sample (s) only
 4. The test results referred in test report are based on observations & measurements under the stated environmental conditions.
 5. The reproduction of the report except in full is invalid without written approval of the laboratory
 6. Retention period of tested samples (Thimbles) is 180 days & thimbles no. T- 161 from the date of issue unless otherwise specified.
 7. All general information's of stack are provided by the party.





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ASBESTOS FIBRE COUNTING CELL

Achieved a "1" rating Laboratory for counting of Asbestos Fibre by INSTITUTE OF OCCUPATIONAL MEDICINE,
Edinburgh, U.K., World Health Organization Collaborating Centre for Occupational Health

AN EXTRACT OF WORK ZONE FIBRE COUNTING RESULTS OCTOBER - 2020

Name of the Company : M/s. VISAKA INDUSTRIES LIMITED, Analyzer Under : Carl Zeiss Make, Axioskop 40,
Saiyedpore-Post, P.S-Salboni, Phase Contrast Microscope,
West Midnapore, West Bengal-721147.

Flow Rate : 1.0 LPM. Specifications : As Per A I A - R T M 1

Sampling Duration : 60 Minutes. (IS : 11450) Method.

PERMISSIBLE EXPOSURE LIMIT VALUE (PELV) **As PER MoEFCC & PCB = < 0.1 fibre/cc of air.**

Sl. No	Date of Sampling	Sampling Code	Sampling Location	Sampling Condition	Dust Con. Fibre/cc of air
<u>STATIC SAMPLING</u>					
1	21-10-2020	422-2020-10-3-46	LDO Tank Area	The static sample is collected nearby LDO storage tank. The plant was in production of Fibre cement sheets.	< 0.1 0.016
2	21-10-2020	423-2020-10-3-11	Fibre Godown	The static sample is collected and two grades of palletized fibre bags are stored in fibre godown. Torn bags are taped. Wet mopping system done.	< 0.1 0.049

07-NOVEMBER-2020
PARAMATHI - T.N.


T. MURUGANANDHAM - SR. OFFICER (EHS)
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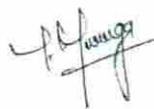
AN EXTRACT OF WORK ZONE FIBRE COUNTING RESULTS **OCTOBER - 2020**

Name of the Company : M/s. VISAKA INDUSTRIES LIMITED, Analyzer Under : Carl Zeiss Make, Axioskop 40,
Saiyedpore-Post, P.S-Salboni, Phase Contrast Microscope,
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Flow Rate : 1.0 LPM. Specifications : As Per A I A - R T M 1
Sampling Duration : 60 Minutes. (IS : 11450) Method.

PERMISSIBLE EXPOSURE LIMIT VALUE (PELV) **As PER MoEFCC & PCB = < 0.1 fibre/cc of air.**

Sl. No	Date of Sampling	Sampling Code	Sampling Location	Sampling Condition	Dust Con. Fibre/cc of air
<u>PERSONAL SAMPLING</u>					
1	20-10-2020	416-2020-10-3-1	E.R Mill - BOD Area	The worker carrying the sampler was feeding fibre bags through the slant conveyor. Fibre dust collector in operation. He was using PPE's.	< 0.1 0.033
2	20-10-2020	417-2020-10-3-24	Loading Platform	The worker carrying the sampler was working in FG loading section. He was using PPE's.	< 0.1 0.057
3	20-10-2020	418-2020-10-3-36	Forklift Driver While Carrying Fibre Bags	The forklift driver carrying the sampler was engaged in loading of AC sheets at loading area during the sampling.	< 0.1 0.008
4	20-10-2020	419-2020-10-3-3	Salvaging Area	The worker carrying the sampler was working in salvaging of rejected AC sheets were getting reclaimed. Wet process. He was using PPE's.	< 0.1 0.037
5	21-10-2020	420-2020-10-3-19	Moulding Section	The worker carrying the sampler making AVS 10 moulded articles along with other workers. He was using PPE's.	< 0.1 0.049
6	21-10-2020	430-2020-10-3-44	Sheet Cutting Area	The worker carrying the sampler was engaged in operation of cutting the AC broken sheets. He was using PPE's.	< 0.1 0.041

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AN EXTRACT OF WORK ZONE FIBRE COUNTING RESULTS NOVEMBER - 2020

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Flow Rate : 1.0 LPM.

Specifications : As Per A I A - R T M 1

Sampling Duration : 60 Minutes.

(IS : 11450) Method.

PERMISSIBLE EXPOSURE LIMIT VALUE (PELV)
As PER MoEFCC & PCB = < 0.1 fibre/cc of air.

Sl. No	Date of Sampling	Sampling Code	Sampling Location	Sampling Condition	Dust Con. Fibre/cc of air
<u>STATIC SAMPLING</u>					
1	21-11-2020	476-2020-11-3-18	CCB Section	The static sample is collected from CCB section. The plant was in production of Fibre cement sheets.	< 0.1 0.008
2	21-11-2020	477-2020-11-3-11	Fibre Godown	The static sample is collected and two grades of palletized fibre bags are stored in fibre godown. Torn bags are taped. Wet mopping system done.	< 0.1 0.065

04-DECEMBER-2020
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West Midnapore, West Bengal-721147.

Flow Rate : 1.0 LPM. Specifications : As Per A I A - R T M 1

Sampling Duration : 60 Minutes. (IS : 11450) Method.

PERMISSIBLE EXPOSURE LIMIT VALUE (PELV) **As PER MoEFCC & PCB = < 0.1 fibre/cc of air.**

Sl. No	Date of Sampling	Sampling Code	Sampling Location	Sampling Condition	Dust Con. Fibre/cc of air
PERSONAL SAMPLING					
1	20-11-2020	470-2020-11-3-1	E.R Mill - BOD Area	The worker carrying the sampler was feeding fibre bags through the slant conveyor. Fibre dust collector in operation. He was using PPE's.	< 0.1 0.025
2	20-11-2020	471-2020-11-3-24	Loading Platform	The worker carrying the sampler was working in FG loading section. He was using PPE's.	< 0.1 0.041
3	20-11-2020	472-2020-11-3-36	Forklift Driver While Carrying Fibre Bags	The forklift driver carrying the sampler was engaged in loading of AC sheets at loading area during the sampling.	< 0.1 0.020
4	20-11-2020	473-2020-11-3-3	Salvaging Area	The worker carrying the sampler was working in salvaging of rejected AC sheets were getting reclaimed. Wet process. He was using PPE's.	< 0.1 0.016
5	21-11-2020	474-2020-11-3-19	Moulding Section	The worker carrying the sampler making AVS 10 moulded articles along with other workers. He was using PPE's.	< 0.1 0.033
6	21-11-2020	475-2020-11-3-44	Sheet Cutting Area	The worker carrying the sampler was engaged in operation of cutting the AC broken sheets. He was using PPE's.	< 0.1 0.074

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AN EXTRACT OF WORK ZONE FIBRE COUNTING RESULTS DECEMBER - 2020

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West Midnapore, West Bengal-721147.

Flow Rate : 1.0 LPM. Specifications : As Per A I A - R T M 1

Sampling Duration : 60 Minutes. (IS : 11450) Method.

PERMISSIBLE EXPOSURE LIMIT VALUE (PELV) **As PER MoEFCC & PCB = < 0.1 fibre/cc of air.**

Sl. No	Date of Sampling	Sampling Code	Sampling Location	Sampling Condition	Dust Con. Fibre/cc of air
PERSONAL SAMPLING					
1	26-12-2020	530-2020-12-3-1	E.R Mill - BOD Area	The worker carrying the sampler was feeding fibre bags through the slant conveyor. Fibre dust collector in operation. He was using PPE's.	< 0.1 0.049
2	26-12-2020	531-2020-12-3-24	Loading Platform	The worker carrying the sampler was working in FG loading section. He was using PPE's.	< 0.1 0.016
3	26-12-2020	532-2020-12-3-36	Forklift Driver While Carrying Fibre Bags	The forklift driver carrying the sampler was engaged in loading of AC sheets at loading area during the sampling.	< 0.1 0.025
4	26-12-2020	533-2020-12-3-3	Salvaging Area	The worker carrying the sampler was working in salvaging of rejected AC sheets were getting reclaimed. Wet process. He was using PPE's.	< 0.1 0.033
5	28-12-2020	534-2020-12-3-19	Moulding Section	The worker carrying the sampler making AVS 10 moulded articles along with other workers. He was using PPE's.	< 0.1 0.057
6	28-12-2020	535-2020-12-3-44	Sheet Cutting Area	The worker carrying the sampler was engaged in operation of cutting the AC broken sheets. He was using PPE's.	< 0.1 0.037

12-JANUARY-2021
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PERMISSIBLE EXPOSURE LIMIT VALUE (PELV) **As PER MoEFCC & PCB = < 0.1 fibre/cc of air.**

Sl. No	Date of Sampling	Sampling Code	Sampling Location	Sampling Condition	Dust Con. Fibre/cc of air
<u>STATIC SAMPLING</u>					
1	28-12-2020	536-2020-12-3-46	LDO Tank Area	The static sample is collected nearby LDO storage tank. The plant was in production of Fibre cement sheets.	< 0.1 0.012
2	28-12-2020	537-2020-12-3-11	Fibre Godown	The static sample is collected and two grades of palletized fibre bags are stored in fibre godown. Torn bags are taped. Wet mopping system done.	< 0.1 0.041

12-JANUARY-2021
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AN EXTRACT OF WORK ZONE FIBRE COUNTING RESULTS

JANUARY - 2021

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Saiyedpore-Post, P.S-Salboni, Phase Contrast Microscope,
West Midnapore, West Bengal-721147.

Flow Rate : 1.0 LPM. Specifications : As Per A I A - R T M 1

Sampling Duration : 60 Minutes. (IS : 11450) Method.

PERMISSIBLE EXPOSURE LIMIT VALUE (PELV) As PER MoEFCC & PCB = < 0.1 fibre/cc of air.

Sl. No	Date of Sampling	Sampling Code	Sampling Location	Sampling Condition	Dust Con. Fibre/cc of air
<u>PERSONAL SAMPLING</u>					
1	13-01-2021	30-2021-1-3-1	E.R Mill - BOD Area	The worker carrying the sampler was feeding fibre bags through the slant conveyor. Fibre dust collector in operation. He was using PPE's.	< 0.1 0.057
2	13-01-2021	31-2021-1-3-24	Loading Platform	The worker carrying the sampler was working in FG loading section. He was using PPE's.	< 0.1 0.041
3	13-01-2021	32-2021-1-3-36	Forklift Driver While Carrying Fibre Bags	The forklift driver carrying the sampler was engaged in loading of AC sheets at loading area during the sampling.	< 0.1 0.033
4	13-01-2021	33-2021-1-3-3	Salvaging Area	The worker carrying the sampler was working in salvaging of rejected AC sheets were getting reclaimed. Wet process. He was using PPE's.	< 0.1 0.049
5	15-01-2021	34-2021-1-3-19	Moulding Section	The worker carrying the sampler making AVS 10 moulded articles along with other workers. He was using PPE's.	< 0.1 0.074
6	15-01-2021	35-2021-1-3-44	Sheet Cutting Area	The worker carrying the sampler was engaged in operation of cutting the AC broken sheets. He was using PPE's.	< 0.1 0.090

25-JANUARY-2021
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PERMISSIBLE EXPOSURE LIMIT VALUE (PELV)
As PER MoEFCC & PCB = < 0.1 fibre/cc of air.

Sl. No	Date of Sampling	Sampling Code	Sampling Location	Sampling Condition	Dust Con. Fibre/cc of air
<u>STATIC SAMPLING</u>					
1	15-01-2021	36-2021-1-3-31	Main Gate	The static sample is collected from near Main gate. The plant was in production of Fibre cement sheets.	< 0.1 0.020
2	15-01-2021	37-2021-1-3-11	Fibre Godown	The static sample is collected and two grades of palletized fibre bags are stored in fibre godown. Torn bags are taped. Wet mopping system done.	< 0.1 0.037

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Flow Rate : 1.0 LPM. Specifications : As Per AIA - R T M 1
Sampling Duration : 60 Minutes. (IS : 11450) Method.

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Sl. No	Date of Sampling	Sampling Code	Sampling Location	Sampling Condition	Dust Con. Fibre/cc of air
<u>PERSONAL SAMPLING</u>					
1	22-02-2021	101-2021-2-3-1	E.R Mill - BOD Area	The worker carrying the sampler was feeding fibre bags through the slant conveyor. Fibre dust collector in operation. He was using PPE's.	< 0.1 0.082
2	22-02-2021	102-2021-2-3-24	Loading Platform	The worker carrying the sampler was working in FG loading section. He was using PPE's.	< 0.1 0.057
3	22-02-2021	103-2021-2-3-36	Forklift Driver While Carrying Fibre Bags	The forklift driver carrying the sampler was engaged in loading of AC sheets at loading area during the sampling.	< 0.1 0.041
4	22-02-2021	104-2021-2-3-3	Salvaging Area	The worker carrying the sampler was working in salvaging of rejected AC sheets were getting reclaimed. Wet process. He was using PPE's.	< 0.1 0.074
5	23-02-2021	105-2021-2-3-19	Moulding Section	The worker carrying the sampler making AVS 10 moulded articles along with other workers. He was using PPE's.	< 0.1 0.098
6	23-02-2021	106-2021-2-3-44	Sheet Cutting Area	The worker carrying the sampler was engaged in operation of cutting the AC broken sheets. He was using PPE's.	< 0.1 0.065

08-MARCH-2021
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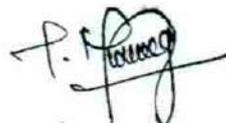
Flow Rate : 1.0 LPM. Specifications : As Per A I A - R T M 1

Sampling Duration : 60 Minutes. (IS : 11450) Method.

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Sl. No	Date of Sampling	Sampling Code	Sampling Location	Sampling Condition	Dust Con. Fibre/cc of air
<u>STATIC SAMPLING</u>					
1	23-02-2021	107-2021-2-3-46	LDO Tank Area	The static sample is collected nearby LDO storage tank. The plant was in production of Fibre cement sheets.	< 0.1 0.049
2	23-02-2021	108-2021-2-3-11	Fibre Godown	The static sample is collected and two grades of palletized fibre bags are stored in fibre godown. Torn bags are taped. Wet mopping system done.	< 0.1 0.057

08-MARCH-2021
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Sampling Duration : 60 Minutes. (IS : 11450) Method.

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Sl. No	Date of Sampling	Sampling Code	Sampling Location	Sampling Condition	Dust Con. Fibre/cc of air
PERSONAL SAMPLING					
1	22-03-2021	166-2021-3-3-1	E.R Mill - BOD Area	The worker carrying the sampler was feeding fibre bags through the slant conveyor. Fibre dust collector in operation. He was using PPE's.	< 0.1 0.049
2	22-03-2021	167-2021-3-3-11	Loading Platform	The worker carrying the sampler was working in FG loading section. He was using PPE's.	< 0.1 0.033
3	22-03-2021	168-2021-3-3-6	Forklift Driver While Carrying Fibre Bags	The forklift driver carrying the sampler was engaged in loading of AC sheets at loading area during the sampling.	< 0.1 0.025
4	22-03-2021	169-2021-3-3-2	Salvaging Area	The worker carrying the sampler was working in salvaging of rejected AC sheets were getting reclaimed. Wet process. He was using PPE's.	< 0.1 0.057
5	23-03-2021	170-2021-3-3-25	Moulding Section	The worker carrying the sampler making AVS 10 moulded articles along with other workers. He was using PPE's.	< 0.1 0.065
6	23-03-2021	171-2021-3-3-44	Sheet Cutting Area	The worker carrying the sampler was engaged in operation of cutting the AC broken sheets. He was using PPE's.	< 0.1 0.074

02-APRIL-2021
PARAMATHI - T.N

T. MURUGANANDHAM - SR. OFFICER (EHS)
ASBESTOS FIBRE COUNTING ANALYST



VISAKA INDUSTRIES LIMITED[®]

CIN: L52520TG1981PLC003072

FACTORY: MANIKANATHAM-VILLAGE, PARAMATHI-POST, NAMAKKAL-DISTRICT, TAMIL NADU - 637 207
TEL: 99424-65086 & 79041-91384, www.visaka.in email: environment.paramathi@visaka.in

ASBESTOS FIBRE COUNTING CELL

Achieved a "1" rating Laboratory for counting of Asbestos Fibre by INSTITUTE OF OCCUPATIONAL MEDICINE,
Edinburgh, U.K., World Health Organization Collaborating Centre for Occupational Health

AN EXTRACT OF WORK ZONE FIBRE COUNTING RESULTS

MARCH - 2021

Name of the Company : M/s. VISAKA INDUSTRIES LIMITED, Saiyedpore-Post, P.S-Salboni, West Midnapore, West Bengal-721147. Analyzer Under : Carl Zeiss Make, Axioskop 40, Phase Contrast Microscope,

Flow Rate : 1.0 LPM.

Specifications : As Per A I A - R T M 1

Sampling Duration : 60 Minutes.

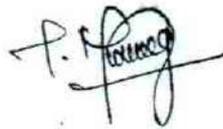
(IS : 11450) Method.

PERMISSIBLE EXPOSURE LIMIT VALUE (PELV)

As PER MoEFCC & PCB = < 0.1 fibre/cc of air.

Sl. No	Date of Sampling	Sampling Code	Sampling Location	Sampling Condition	Dust Con. Fibre/cc of air
<u>STATIC SAMPLING</u>					
1	23-03-2021	172-2021-3-3-43	QC-Laboratory	The static sample is collected from QC Laboratory. The plant was in production of Fibre cement sheets.	< 0.1 0.008
2	23-03-2021	173-2021-3-3-8	Fibre Godown	The static sample is collected and two grades of palletized fibre bags are stored in fibre godown. Torn bags are taped. Wet mopping system done.	< 0.1 0.041

02-APRIL-2021
PARAMATHI - T.N


T. MURUGANANDHAM - SR. OFFICER (EHS)
ASBESTOS FIBRE COUNTING ANALYST

Visaka Industries Limited
AC DIVISION-IV SALBONI, MIDNAPUR(W), WEST BENGAL



Details regarding the Asbestos sheets production & Qty of Asbestos used in process.

Year -2020-21 (Oct-20 to Mar-21)

Month	Asbestos sheets production (MT)	Qty of Asbestos used in process (MT)
Oct-20	8606.573	617.2149
Nov-20	9448.030	669.279
Dec-20	8643.429	604.4024
Jan-21	9478.201	660.510
Feb-21	9278.599	667.45
Mar-21	9961.046	690.22
Total	55415.878	3909.076

c. Contact person of Your Organization /unit

Name & designation:--

Biplab Banerjee
Asst. Works Manager

Details address:--

Changsole Mouza P.O.-Saiyedpur
P.S.-Salboni
Dist.-Paschim Medinipur
Pin-721147 (W.B.)

District:--

Paschim Medinipur

E-mail address:--

biplab.banerjee@visaka.in

Fax No:--

03227/285854

Telephone:--

8170064048

Signature of the
authority (seal &
date)

VISAKA INDUSTRIES LTD

Bioplav Banerjee
(Asst. Works Manager)



Lifeline



DIAGNOSTIC

Phn. (03222) 265507
Mob. 9434259982
9932218981
e_mail: saiyedpur@yahoo.com
AREA: RABINDRANAGAR
P.O.: MIDNAPORE
DIST: PASCHIM MEDINIPUR

MEDICAL EXAMINATION REPORT

I have clinically examined all the employees of the **VISAKA INDUSTRIES LIMITED**, AC Division - IV, Village - Changsole, Post Office - Saiyedpur, Police Station - Salboni, District - Paschim Medinipur, State - West Bengal, Pin Code - 721147.

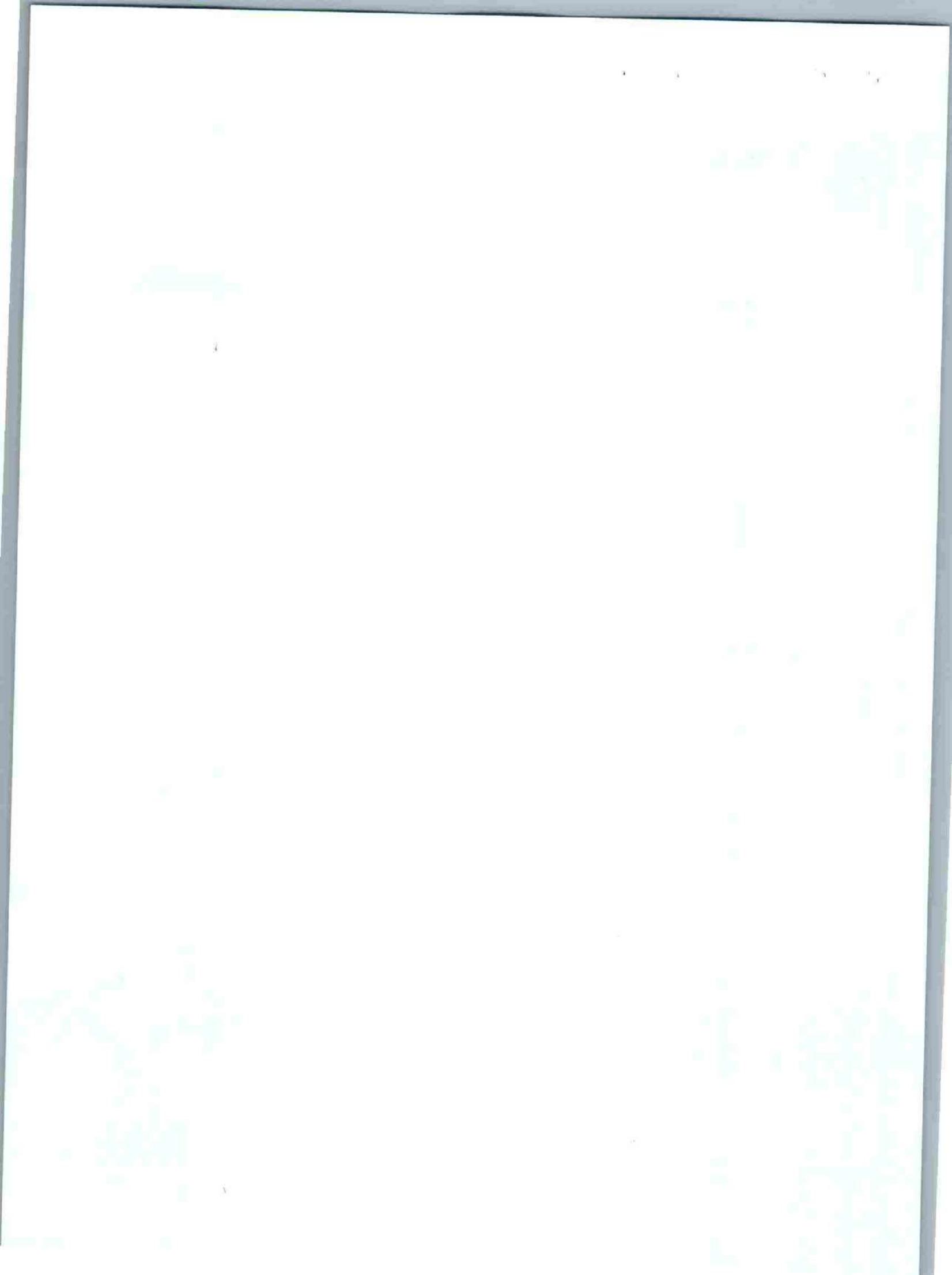
I have gone through their necessary **Blood Examination Reports, X- Ray (Chest) Reports, Sputum Reports & RBS Reports.**

No Asbestos related disease are found in them.

Date :

DR. D.K. BHAKTA
MBBS (CAL)
Medical Officer
Reg. No. - 61987

Dr. D.K. Bhakta
20/03/21



Sl	NAME	EMP NO	DATE OF BIRTH	AGE	H7/MS	WT/MS	HT/MS	THORIC	GROUP	REL-50	HR (60/HR)	WBC	N	L	M	E	R	ESR	PH	Specimen	Wt	HT	CHST	X-RAY	X-RAY	REMARKS
1	ADARSH KUMAR	10347	27-11-1987	34	100	65	172	0	0	124	14	10000	88	2	5	0	15	108	NR	NR	NR	NR	NR	NR	NR	
2	ADARSH KUMAR	10348	27-11-1987	34	100	65	172	0	0	124	14	10000	88	2	5	0	15	108	NR	NR	NR	NR	NR	NR	NR	
3	ADARSH KUMAR	10349	27-11-1987	34	100	65	172	0	0	124	14	10000	88	2	5	0	15	108	NR	NR	NR	NR	NR	NR	NR	
4	ADARSH KUMAR	10350	27-11-1987	34	100	65	172	0	0	124	14	10000	88	2	5	0	15	108	NR	NR	NR	NR	NR	NR	NR	
5	ADARSH KUMAR	10351	27-11-1987	34	100	65	172	0	0	124	14	10000	88	2	5	0	15	108	NR	NR	NR	NR	NR	NR	NR	
6	ADARSH KUMAR	10352	27-11-1987	34	100	65	172	0	0	124	14	10000	88	2	5	0	15	108	NR	NR	NR	NR	NR	NR	NR	
7	ADARSH KUMAR	10353	27-11-1987	34	100	65	172	0	0	124	14	10000	88	2	5	0	15	108	NR	NR	NR	NR	NR	NR	NR	
8	ADARSH KUMAR	10354	27-11-1987	34	100	65	172	0	0	124	14	10000	88	2	5	0	15	108	NR	NR	NR	NR	NR	NR	NR	
9	ADARSH KUMAR	10355	27-11-1987	34	100	65	172	0	0	124	14	10000	88	2	5	0	15	108	NR	NR	NR	NR	NR	NR	NR	
10	ADARSH KUMAR	10356	27-11-1987	34	100	65	172	0	0	124	14	10000	88	2	5	0	15	108	NR	NR	NR	NR	NR	NR	NR	
11	ADARSH KUMAR	10357	27-11-1987	34	100	65	172	0	0	124	14	10000	88	2	5	0	15	108	NR	NR	NR	NR	NR	NR	NR	
12	ADARSH KUMAR	10358	27-11-1987	34	100	65	172	0	0	124	14	10000	88	2	5	0	15	108	NR	NR	NR	NR	NR	NR	NR	
13	ADARSH KUMAR	10359	27-11-1987	34	100	65	172	0	0	124	14	10000	88	2	5	0	15	108	NR	NR	NR	NR	NR	NR	NR	
14	ADARSH KUMAR	10360	27-11-1987	34	100	65	172	0	0	124	14	10000	88	2	5	0	15	108	NR	NR	NR	NR	NR	NR	NR	
15	ADARSH KUMAR	10361	27-11-1987	34	100	65	172	0	0	124	14	10000	88	2	5	0	15	108	NR	NR	NR	NR	NR	NR	NR	
16	ADARSH KUMAR	10362	27-11-1987	34	100	65	172	0	0	124	14	10000	88	2	5	0	15	108	NR	NR	NR	NR	NR	NR	NR	
17	ADARSH KUMAR	10363	27-11-1987	34	100	65	172	0	0	124	14	10000	88	2	5	0	15	108	NR	NR	NR	NR	NR	NR	NR	
18	ADARSH KUMAR	10364	27-11-1987	34	100	65	172	0	0	124	14	10000	88	2	5	0	15	108	NR	NR	NR	NR	NR	NR	NR	
19	ADARSH KUMAR	10365	27-11-1987	34	100	65	172	0	0	124	14	10000	88	2	5	0	15	108	NR	NR	NR	NR	NR	NR	NR	
20	ADARSH KUMAR	10366	27-11-1987	34	100	65	172	0	0	124	14	10000	88	2	5	0	15	108	NR	NR	NR	NR	NR	NR	NR	

Dr. B.K. BHAKTA
Medical Officer
MBBS (CMT)
Reg. No. - 61987
15/03/21

Sl. No.	Name	Age	Sex	Religion	Marital Status	Address	Pin Code	Phone No.	Signature	Stamp	Remarks
1	Mr. S. S. Srinivasan	45	M	Hindu	Married	1/10, Anna Salai, Chennai-600 002	600 002	2345 6789	[Signature]	[Stamp]	W.N.S. 02/04
2	Mr. R. R. Ramesh	38	M	Hindu	Married	2/15, Park Road, Chennai-600 005	600 005	3456 7890	[Signature]	[Stamp]	W.N.S. 03/05
3	Mr. P. P. Prakash	52	M	Hindu	Married	3/20, Main Street, Chennai-600 008	600 008	4567 8901	[Signature]	[Stamp]	W.N.S. 04/06
4	Mr. Q. Q. Qureshi	40	M	Muslim	Married	4/25, Old Market, Chennai-600 010	600 010	5678 9012	[Signature]	[Stamp]	W.N.S. 05/07
5	Mr. S. S. Sankar	35	M	Hindu	Married	5/30, New Colony, Chennai-600 012	600 012	6789 0123	[Signature]	[Stamp]	W.N.S. 06/08
6	Mr. T. T. Thiruvengadam	48	M	Hindu	Married	6/35, Temple Street, Chennai-600 015	600 015	7890 1234	[Signature]	[Stamp]	W.N.S. 07/09
7	Mr. U. U. Udayakumar	30	M	Hindu	Married	7/40, Beach Road, Chennai-600 018	600 018	8901 2345	[Signature]	[Stamp]	W.N.S. 08/10
8	Mr. V. V. Venkatesh	55	M	Hindu	Married	8/45, Central Park, Chennai-600 020	600 020	9012 3456	[Signature]	[Stamp]	W.N.S. 09/11
9	Mr. W. W. Wimala	42	M	Hindu	Married	9/50, Green Park, Chennai-600 022	600 022	0123 4567	[Signature]	[Stamp]	W.N.S. 10/12
10	Mr. X. X. Xavier	33	M	Christian	Married	10/55, Hill Street, Chennai-600 025	600 025	1234 5678	[Signature]	[Stamp]	W.N.S. 11/13
11	Mr. Y. Y. Yashwanth	47	M	Hindu	Married	11/60, Lake View, Chennai-600 028	600 028	2345 6789	[Signature]	[Stamp]	W.N.S. 12/14
12	Mr. Z. Z. Zameer	37	M	Muslim	Married	12/65, Marine Drive, Chennai-600 030	600 030	3456 7890	[Signature]	[Stamp]	W.N.S. 13/15
13	Mr. A. A. Anand	50	M	Hindu	Married	13/70, Park View, Chennai-600 032	600 032	4567 8901	[Signature]	[Stamp]	W.N.S. 14/16
14	Mr. B. B. Bharathi	44	M	Hindu	Married	14/75, Sea View, Chennai-600 035	600 035	5678 9012	[Signature]	[Stamp]	W.N.S. 15/17
15	Mr. C. C. Chandrasekhar	39	M	Hindu	Married	15/80, Sunrise, Chennai-600 038	600 038	6789 0123	[Signature]	[Stamp]	W.N.S. 16/18
16	Mr. D. D. Dhanraj	53	M	Hindu	Married	16/85, Sunset, Chennai-600 040	600 040	7890 1234	[Signature]	[Stamp]	W.N.S. 17/19
17	Mr. E. E. Eswar	41	M	Hindu	Married	17/90, Twilight, Chennai-600 042	600 042	8901 2345	[Signature]	[Stamp]	W.N.S. 18/20
18	Mr. F. F. Feroz	36	M	Muslim	Married	18/95, Dawn, Chennai-600 045	600 045	9012 3456	[Signature]	[Stamp]	W.N.S. 19/21
19	Mr. G. G. Ganesh	49	M	Hindu	Married	19/100, Noon, Chennai-600 048	600 048	0123 4567	[Signature]	[Stamp]	W.N.S. 20/22
20	Mr. H. H. Hanumanth	34	M	Hindu	Married	20/105, Dusk, Chennai-600 050	600 050	1234 5678	[Signature]	[Stamp]	W.N.S. 21/23
21	Mr. I. I. Indira	51	M	Hindu	Married	21/110, Midnight, Chennai-600 052	600 052	2345 6789	[Signature]	[Stamp]	W.N.S. 22/24
22	Mr. J. J. Jayaram	43	M	Hindu	Married	22/115, Starlight, Chennai-600 055	600 055	3456 7890	[Signature]	[Stamp]	W.N.S. 23/25
23	Mr. K. K. Karthik	38	M	Hindu	Married	23/120, Aurora, Chennai-600 058	600 058	4567 8901	[Signature]	[Stamp]	W.N.S. 24/26
24	Mr. L. L. Lakshmi	54	M	Hindu	Married	24/125, Daybreak, Chennai-600 060	600 060	5678 9012	[Signature]	[Stamp]	W.N.S. 25/27
25	Mr. M. M. Mahesh	46	M	Hindu	Married	25/130, Golden Hour, Chennai-600 062	600 062	6789 0123	[Signature]	[Stamp]	W.N.S. 26/28
26	Mr. N. N. Nandini	32	M	Hindu	Married	26/135, Silver Lining, Chennai-600 065	600 065	7890 1234	[Signature]	[Stamp]	W.N.S. 27/29
27	Mr. O. O. Omkar	47	M	Hindu	Married	27/140, Rainbow, Chennai-600 068	600 068	8901 2345	[Signature]	[Stamp]	W.N.S. 28/30
28	Mr. P. P. Pradeep	35	M	Hindu	Married	28/145, Breeze, Chennai-600 070	600 070	9012 3456	[Signature]	[Stamp]	W.N.S. 29/31
29	Mr. Q. Q. Qasim	50	M	Muslim	Married	29/150, Clouds, Chennai-600 072	600 072	0123 4567	[Signature]	[Stamp]	W.N.S. 30/32
30	Mr. R. R. Rajesh	42	M	Hindu	Married	30/155, Drizzle, Chennai-600 075	600 075	1234 5678	[Signature]	[Stamp]	W.N.S. 31/33
31	Mr. S. S. Sathya	37	M	Hindu	Married	31/160, Haze, Chennai-600 078	600 078	2345 6789	[Signature]	[Stamp]	W.N.S. 32/34
32	Mr. T. T. Thiruvengadam	53	M	Hindu	Married	32/165, Mist, Chennai-600 080	600 080	3456 7890	[Signature]	[Stamp]	W.N.S. 33/35
33	Mr. U. U. Udayakumar	41	M	Hindu	Married	33/170, Snow, Chennai-600 082	600 082	4567 8901	[Signature]	[Stamp]	W.N.S. 34/36
34	Mr. V. V. Venkatesh	36	M	Hindu	Married	34/175, Fog, Chennai-600 085	600 085	5678 9012	[Signature]	[Stamp]	W.N.S. 35/37
35	Mr. W. W. Wimala	49	M	Hindu	Married	35/180, Rain, Chennai-600 088	600 088	6789 0123	[Signature]	[Stamp]	W.N.S. 36/38
36	Mr. X. X. Xavier	33	M	Christian	Married	36/185, Sleet, Chennai-600 090	600 090	7890 1234	[Signature]	[Stamp]	W.N.S. 37/39
37	Mr. Y. Y. Yashwanth	47	M	Hindu	Married	37/190, Snowfall, Chennai-600 092	600 092	8901 2345	[Signature]	[Stamp]	W.N.S. 38/40
38	Mr. Z. Z. Zameer	37	M	Muslim	Married	38/195, Ice, Chennai-600 095	600 095	9012 3456	[Signature]	[Stamp]	W.N.S. 39/41
39	Mr. A. A. Anand	50	M	Hindu	Married	39/200, Frost, Chennai-600 098	600 098	0123 4567	[Signature]	[Stamp]	W.N.S. 40/42
40	Mr. B. B. Bharathi	44	M	Hindu	Married	40/205, Hail, Chennai-600 100	600 100	1234 5678	[Signature]	[Stamp]	W.N.S. 41/43
41	Mr. C. C. Chandrasekhar	39	M	Hindu	Married	41/210, Sleet, Chennai-600 102	600 102	2345 6789	[Signature]	[Stamp]	W.N.S. 42/44
42	Mr. D. D. Dhanraj	53	M	Hindu	Married	42/215, Snow, Chennai-600 105	600 105	3456 7890	[Signature]	[Stamp]	W.N.S. 43/45
43	Mr. E. E. Eswar	41	M	Hindu	Married	43/220, Ice, Chennai-600 108	600 108	4567 8901	[Signature]	[Stamp]	W.N.S. 44/46
44	Mr. F. F. Feroz	36	M	Muslim	Married	44/225, Snow, Chennai-600 110	600 110	5678 9012	[Signature]	[Stamp]	W.N.S. 45/47
45	Mr. G. G. Ganesh	49	M	Hindu	Married	45/230, Frost, Chennai-600 112	600 112	6789 0123	[Signature]	[Stamp]	W.N.S. 46/48
46	Mr. H. H. Hanumanth	34	M	Hindu	Married	46/235, Hail, Chennai-600 115	600 115	7890 1234	[Signature]	[Stamp]	W.N.S. 47/49
47	Mr. I. I. Indira	51	M	Hindu	Married	47/240, Sleet, Chennai-600 118	600 118	8901 2345	[Signature]	[Stamp]	W.N.S. 48/50
48	Mr. J. J. Jayaram	43	M	Hindu	Married	48/245, Snow, Chennai-600 120	600 120	9012 3456	[Signature]	[Stamp]	W.N.S. 49/51
49	Mr. K. K. Karthik	38	M	Hindu	Married	49/250, Ice, Chennai-600 122	600 122	0123 4567	[Signature]	[Stamp]	W.N.S. 50/52
50	Mr. L. L. Lakshmi	54	M	Hindu	Married	50/255, Snow, Chennai-600 125	600 125	1234 5678	[Signature]	[Stamp]	W.N.S. 51/53
51	Mr. M. M. Mahesh	46	M	Hindu	Married	51/260, Frost, Chennai-600 128	600 128	2345 6789	[Signature]	[Stamp]	W.N.S. 52/54
52	Mr. N. N. Nandini	32	M	Hindu	Married	52/265, Hail, Chennai-600 130	600 130	3456 7890	[Signature]	[Stamp]	W.N.S. 53/55
53	Mr. O. O. Omkar	47	M	Hindu	Married	53/270, Sleet, Chennai-600 132	600 132	4567 8901	[Signature]	[Stamp]	W.N.S. 54/56
54	Mr. P. P. Pradeep	35	M	Hindu	Married	54/275, Snow, Chennai-600 135	600 135	5678 9012	[Signature]	[Stamp]	W.N.S. 55/57
55	Mr. Q. Q. Qasim	50	M	Muslim	Married	55/280, Ice, Chennai-600 138	600 138	6789 0123	[Signature]	[Stamp]	W.N.S. 56/58
56	Mr. R. R. Rajesh	42	M	Hindu	Married	56/285, Snow, Chennai-600 140	600 140	7890 1234	[Signature]	[Stamp]	W.N.S. 57/59
57	Mr. S. S. Sathya	37	M	Hindu	Married	57/290, Frost, Chennai-600 142	600 142	8901 2345	[Signature]	[Stamp]	W.N.S. 58/60
58	Mr. T. T. Thiruvengadam	53	M	Hindu	Married	58/295, Hail, Chennai-600 145	600 145	9012 3456	[Signature]	[Stamp]	W.N.S. 59/61
59	Mr. U. U. Udayakumar	41	M	Hindu	Married	59/300, Sleet, Chennai-600 148	600 148	0123 4567	[Signature]	[Stamp]	W.N.S. 60/62
60	Mr. V. V. Venkatesh	36	M	Hindu	Married	60/305, Snow, Chennai-600 150	600 150	1234 5678	[Signature]	[Stamp]	W.N.S. 61/63
61	Mr. W. W. Wimala	49	M	Hindu	Married	61/310, Ice, Chennai-600 152	600 152	2345 6789	[Signature]	[Stamp]	W.N.S. 62/64
62	Mr. X. X. Xavier	33	M	Christian	Married	62/315, Snow, Chennai-600 155	600 155	3456 7890	[Signature]	[Stamp]	W.N.S. 63/65
63	Mr. Y. Y. Yashwanth	47	M	Hindu	Married	63/320, Frost, Chennai-600 158	600 158	4567 8901	[Signature]	[Stamp]	W.N.S. 64/66
64	Mr. Z. Z. Zameer	37	M	Muslim	Married	64/325, Hail, Chennai-600 160	600 160	5678 9012	[Signature]	[Stamp]	W.N.S. 65/67
65	Mr. A. A. Anand	50	M	Hindu	Married	65/330, Sleet, Chennai-600 162	600 162	6789 0123	[Signature]	[Stamp]	W.N.S. 66/68
66	Mr. B. B. Bharathi	44	M	Hindu	Married	66/335, Snow, Chennai-600 165	600 165	7890 1234	[Signature]	[Stamp]	W.N.S. 67/69
67	Mr. C. C. Chandrasekhar	39	M	Hindu	Married	67/340, Ice, Chennai-600 168	600 168	8901 2345	[Signature]	[Stamp]	W.N.S. 68/70
68	Mr. D. D. Dhanraj	53	M	Hindu	Married	68/345, Snow, Chennai-600 170	600 170	9012 3456	[Signature]	[Stamp]	W.N.S. 69/71
69	Mr. E. E. Eswar	41	M	Hindu	Married	69/350, Frost, Chennai-600 172	600 172	0123 4567	[Signature]	[Stamp]	W.N.S. 70/72
70	Mr. F. F. Feroz	36	M	Muslim	Married	70/355, Hail, Chennai-600 175	600 175	1234 5678	[Signature]	[Stamp]	W.N.S. 71/73
71	Mr. G. G. Ganesh	49	M	Hindu	Married	71/360, Sleet, Chennai-600 178	600 178	2345 6789	[Signature]	[Stamp]	W.N.S. 72/74
72	Mr. H. H. Hanumanth	34	M	Hindu	Married	72/365, Snow, Chennai-600 180	600 180	3456 7890	[Signature]	[Stamp]	W.N.S. 73/75
73	Mr. I. I. Indira	51	M	Hindu	Married	73/370, Ice, Chennai-600 182	600 182	4567 8901	[Signature]	[Stamp]	W.N.S. 74/76
74	Mr. J. J. Jayaram	43	M	Hindu	Married	74/375, Snow, Chennai-600 185	600 185	5678 9012	[Signature]	[Stamp]	W.N.S. 75/77
75	Mr. K. K. Karthik	38	M	Hindu	Married	75/380, Frost, Chennai-600 188	600 188	6789 0123	[Signature]	[Stamp]	W.N.S. 76/78
76	Mr. L. L. Lakshmi	54	M	Hindu	Married	76/385, Hail, Chennai-600 190	600 190	7890 1234	[Signature]	[Stamp]	W.N.S. 77/79
77	Mr. M. M. Mahesh	46	M	Hindu	Married	77/390, Sleet, Chennai-600 192	600 192	8901 2345	[Signature]	[Stamp]	W.N.S. 78/80
78	Mr. N. N. Nandini	32	M	Hindu	Married	78/395, Snow, Chennai-600 195	600 195	9012 3456	[Signature]	[Stamp]	W.N.S. 79/81
79	Mr. O. O. Omkar	47	M	Hindu	Married	79/400, Frost, Chennai-600 198	600 198	0123 4567	[Signature]	[Stamp]	W.N.S. 80/82
80	Mr. P. P. Pradeep	35	M	Hindu	Married	80/405, Hail, Chennai-600 200	600 200	1234 5678	[Signature]	[Stamp]	W.N.S. 81/83
81	Mr. Q. Q. Qasim	50	M	Muslim	Married	81/410, Sleet, Chennai-600 202	600 202	2345 6789	[Signature]	[Stamp]	W.N.S. 82/84
82	Mr. R. R. Rajesh	42	M	Hindu	Married	82/415, Snow, Chennai-600 205	600 205	3456 7890	[Signature]	[Stamp]	W.N.S. 83/85
83	Mr. S. S. Sathya	37	M	Hindu	Married	83/420, Ice, Chennai-600 208	600 208	4567 8901	[Signature]	[Stamp]	W.N.S. 84/86
84	Mr. T. T. Thiruvengadam	53	M	Hindu	Married	84/425, Snow, Chennai-600 210	600 210	5678 9012	[Signature]	[Stamp]	W.N.S. 85/87
85	Mr. U. U. Udayakumar	41	M	Hindu	Married	85/430, Frost, Chennai-600 212	600 212	6789 0123	[Signature]	[Stamp]	W.N.S. 86/88
86	Mr. V. V. Venkatesh	36	M	Hindu	Married	86/435, Hail, Chennai-600 215	600 215	7890 1234	[Signature]	[Stamp]	W.N.S. 87/89
87	Mr. W. W. Wimala	49	M	Hindu	Married	87/440, Sleet, Chennai-600 218	600 218	8901 2345	[Signature]		

MINISTRY OF ENVIRONMENT & FORESTS.
EASTERN REGIONAL OFFICE
194, KHARVEL NAGAR, BHUBANASWAR-751 001.
FORMAT FOR PROVIDING PARTICULARS ON GREEN BELT PLANTATION
UNDER F© ACT 1980 AND E(P) ACT 1986.

1. a) Name of the organization : Visaka Industries Ltd.
b) Env/ Forest clearance order Nos : J- 11011/3/2004-1A 11(1) dt 24/2/06
2. Location , Block/ Sub.Divn./ Dist./
State : Mouza- Changsole, Post- Saiyedpur
P.S.- salboni. West Midnapur. 721147
3. Address for communication : As above
4. Existing vegetation in the area/ region
a) Species(tress/shrubs/grasses climbers) : Attached
b) Major prevalent species of each type. : Attached
5. Land coverage by the project
a) Total area under the project : 30 Acres
b) Area covered for basic infra Structure : 11 Acres
(roads/building/Factory etc)
6. Details about natural vegetation
a) Name and number of tree/
species felled. : Beneya 02 nos , Neem 10 nos, Eucalyptus 25 nos
b) Name and number of plant : As above
species still available : [Akashmoni -11 nos, Krisnachura- 20 nos , Asoka -28 nos, Palm
in the area : Tree- 2 nos , Mango Trees -45 nos]
c) By protecting the area will : Yes
Indigenous stock come up ?
d) Extent of green belt developed. : 17 Acres
7. Plantations required to be carried
Out as per.
a) Conditions of Environmental : Followed Env. Act 1986
Clearance in ha. /nos
b) Conditions of forest C Act. : N.A.
Clearance in ha. /nos
c) Voluntarily in ha. /nos. : N.A.

8.Plantation

a) Total area available for :
plantation in each category

i)Green belt	ii)Demos	iii)Back filled areas.	iv)Road sides	v) Block
62948 SqM	100 Sqm	-----	1200 Sqm	1000Sqm

b) Plantation details. (Category wise & methodology used)

Year of Plantation.	Specifics Planted.	Spacing.	Height attained.	Total area covered.	Area still available.
---------------------	--------------------	----------	------------------	---------------------	-----------------------

.....AttachedAttached

C) Survival % of Plantation

Total Plantation	-- 15950
Survival (No)	--15111
Survival %	--94.73

9. Agency carrying out plantation and Maintenance.

: Laxmi Janadhan Rose Garden Propitor,
Propitor:-- Subendu Kr. Mondal.

10. Financial details (year wise)

:

Plantation wise and item wise

SL No	Year	Funds allocated	Expenditure made	Average cost of each surviving
1	2020-21 (Oct-20 to Mar-21)	2,10,000	2,92,745	19.37 Rs/-

10. Inspection of plantation by field experts and their comments and follow up action.

: Some of the plants at south-east side growth is less, we have called - expert and ask for his suggestion, as per his version due to water Logging plant growth is not expected level so that we made small Drainages in the water logging area. After that there is a improvement of plant growth.

:- And also we have developed a tea garden in south side of plant in approx. 1.5 acre land with the guidance of Expert professional of IIT, Kharagpur & as per their observation it is the best quality tea in south Bengal region.

11. Remarks / any others information (Density)

: 0.26 Nos/SqM

BAKA INDUSTRIES L.

Biplab Banerjee
(Asst. Works Manager)

Signature of the office in charge

4. EXISTING VEGETATION AREA IN THE AREA / REGION

a) Species (Tree / Shrubs / Grasses / Climbers) :

b) Major prevalent species of each type.

1. Trees : Mango, Guava, Coconut, Eucalyptus, Teak wood, Badam, cashew, chiku, mehagene, jackfruit, Banana, Lemon, Palm etc.

2. Grasses : Chinese grass.Citronila

3. Shrubs : Bougainvillea

4. Climbers : Cucumber

8. PLANTATION DETAILS (Category and Methodology used)

Year of Plantation	Species planted	Spacing	Height attained	Total area Covered	Area still available
2020-21	60	10 feet	12 feet	557 SqM	951 Sqm

c). Survival of plantation	FY-20-21 (up to Mar-21)
Total Plantation	40
Survival Nos	38
Survival %	95.00

**STATEMENT FOR PLANT'S PLANTATION FROM
2020-2021 (October-20 to March-21)**

YEAR	NO OF PLANTS	LOCATION	VARIETY	COST
2020-21	380	Near Tea Garden,	Mango, Guava, Jack fruit,	19050
TOTAL -	380		TOTAL-19050	
FOR Six MONTHS MAINTENANCE COST			2,73,695	
TOTAL			2,92,745	



Biplab Banerjee
(Asst. Works Manager)



VISAKA INDUSTRIES LIMITED
AC DIVISION-IV SALBONI, MIDNAPUR(W), WEST BENGAL

PART:- A

The details of energy consumption on running the pollution control equipment is given below.

	FY-2020-21 (Apr-20 to Sep-20)		FY-2020-21 (Oct-20 to Mar-21)	
	Energy Consumption	Value (Rs)	Energy Consumption	Value (Rs)
On dust collector running-Fibre	11436.8 KWH/Yr	Rs. 0.97 Lac	13121.47 KWH/Yr	Rs. 1.12 Lac
-Cement	6480.19 KWH/Yr	Rs. 0.55 Lac	7886.91 KWH/Yr	Rs. 0.67 Lac
Fly ash	1121.88 KWH/Yr	Rs. 0.10 Lac	1428.82 KWH/Yr	Rs. 0.12 Lac
Wet ball mill and sludge recycling .	31378.5 KWH/Yr	Rs. 2.67 Lac	37323.9 KWH/Yr	Rs. 3.17 Lac
Fiber bag opener & shredder	13524.27 KWH/Yr	Rs. 1.15 Lac	15516.43 KWH/Yr	Rs. 1.32 Lac
Centralised vacuum Cleaner	3956.76 KWH/Yr	Rs. 0.34 Lac	4724.24 KWH/Yr	Rs. 0.40 Lac
Total	67898.400 KWH/Yr	Rs. 5.77 Lac	80001.751 KWH/Yr	Rs. 6.80 Lac

PART- B

Additional measures / investment proposal for environmental protection including abatement of Pollution , prevention of pollution

Additional investment proposal for environmental protection including abatement of pollution:-

Sr. no	Budget ahead	FY-2020-21 (Apr-20 to Sep-20)	FY-2020-21 (Oct-20 to Mar-21)
1	Capital Investment out lay & Utilised	Rs. -----	Rs. -----
2	Recurring Expenditure:-		
	Chemical	-----	-----
	Power	Rs 5,77,136	Rs 6,80,015
	Manpower	Rs 11,43,349	Rs 13,18,175
	Training	Rs -----	Rs -----
	Sample Testing	Rs 74,347	Rs 1,99,350
	Consumables	Rs 3,17,555	Rs 2,18,128
3	WBPCB administrating expenses (Concent fee, Lab, Fine etc)	Rs 39,550	Rs 13,250
4	Legal Issues	Rs 16,000	Rs 16,000
5	Miscellaneous (Plant +Fertilizer purchase)	Rs -----	Rs 19,050
	Total	2,167,937	2,463,968

Thanks & Regards
Biplab Banerjee

(Asst. Works Manager)
Visaka Industries Limited
W.B.

VISAKA INDUSTRIES LTD
Biplab Banerjee
(Asst. Works Manager)

Environment Monitoring Equipment Details:

Sl. No.	Equipment Name	Quantity	Make	For Measuring
1	High Volume Sampler	3	Envirotech APM 460 BL	Ambient Air Quality
2	Personal/Static Sampler	2	Envirotech APM 800	Fibre Count
3	Lux Metre	1	MEXTECH LX-100B	Illumination
4	Sound Metre	1	Lutron SL-4010	Noise Level
5	Hygrometer	1		Humidity

Environment Protection Equipment Details:

Sl. No.	Equipment Name	Quantity	Make	For Protecting
1	Cement Dust Collector	1	Rieco Industries Limited	Online Cement Dust
2	Fibre Dust Collector	1	Rieco Industries Limited	Online Fibre Dust
3	Fly Ash Dust Collector	1	Rieco Industries Limited	Online Fly Ash Dust
4	Central Vacuum Cleaner	1	Rieco Industries Limited	Collecting Spilled Fibre
5	Portable Vacuum Cleaner	1	Roots Multiclean (Sote Co BASE 303)	Collecting Spilled Fibre



RIEKO INDUSTRIES LTD.
Biplab Banerjee
(Asst. Works Manager)

ENVIRONMENT MONITRONG CELL

VISAKA INDUSTRIES LIMITED, SALBONI MIDNAPUR

Sl. No	Name	Designation	Education	E-Mail	
1	Biplab Banerjee	Asst. Works Manager	Diploma in Mechanical Engineering	biplab.banerjee@visaka.in	Chairmen
2	Debasish Dey	Officer EHS	Post Graduate Diploma in Industrial Safety	safetyofficer.midnapur@visaka.in	Secretary
3	Amitava.Patra	Asst. officer QC	Diploma in auto mobile	quality.midnapur@visaka.in	Member
4	Subrata Santra	Asst. officer QC	BA	quality.midnapur@visaka.in	Member
5	Samir Dey	Dy. Manager HRD	MBA (HR)	samir.dey@visaka.in	Member
6	Dipankar Mahanti	Manager (Mech.)	Diploma Mechanical	dipankar.mahanti@visaka.in	Member
7	Satya Nath Panda	Asst. Manager (Electrical)	Diploma Electrical	Satyanath.panda@visaka.in	Member
8	Rajarshi Majumder	Officer (Stores)	Diploma in Material management	Rajarshi.majumder@visaka.in	Member
9	Koushik Ghosh	Jr. Executive(Despatch)	M.A	Despatch.midnapur&visaka.in	Member
10	Somnath Amboli	Sr. Engineer (Production)	Diploma Mechanical	production.midnapur@visaka.in	Member
11	Ashok Shaw	Operator (Production)	ITI (Diesel Mechanical)		Member
12	Manoj Mahato	Electrician (Electrical)	ITI (Electrical)		Member
13	Jagabandhu Mahato	Welder(Mechanical)	ITI (Welder)		Member
14	Ganesh Das	Pharmacist	D. Pharma		Member
15	Tapan Mahato	Casual Labour (EHS)			Member



VISAKA INDUSTRIES LTD.
Biplab Banerjee
(Asst. Works Manager)

The first part of the document discusses the importance of maintaining accurate records of all transactions. It is noted that this is essential for the proper management of the organization's finances and for ensuring transparency to all stakeholders.

In the second section, the author outlines the various methods used to collect and analyze data. This includes both qualitative and quantitative approaches, as well as the use of modern statistical software to process large datasets.

The third section provides a detailed overview of the results obtained from the study. It highlights several key findings that have significant implications for the field of research. These findings are supported by a wealth of data and statistical analysis.

Finally, the document concludes with a discussion of the limitations of the study and suggestions for future research. It is emphasized that while the current study has provided valuable insights, there are still many areas that require further exploration and investigation.

FORM 4

[See Rules 9(3) and 10(5)]

(EMBLEM OR HOLOGRAM OF THE CONCERNED AUTHORITY)

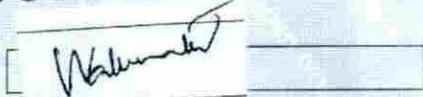
PERMIT FOR SINKING OF NEW WELL

[U/S 7(3)(b) / 7(4)(b) / 7(5)(a) of the West Bengal Ground Water Resources (Management, Control and Regulation) Act 2005.]

005028

4075

PERMIT NO. P142B4300001000000ITSE

- 1. (a) Name of the applicant (user) : Shri/Smt. VISAKA INDUSTRIES LTD.
- (b) Son/Daughter of : Salboni, Krishnapur
- (c) Address of the applicant : 
- (d) Category of farmer (Please tick) : Small Farmer/Marginal Farmer/Other
- (in case of irrigation well)
- (e) Serial No. of application Form : BP/B 0191, SL-80, Dt - 04/09/2017
- and date of submission
- (f) Specimen signature of the user : 
- 2. Location particulars—
- (a) District : Paschim Medinipur
- (b) Block, Mouza, J. L. No., Plot No. : Salboni, Krishnapur, 430, 1
- (c) Municipality/Corporation
- Ward No./Borough No., Holding No.
- 3. Particulars of the proposed well and pumping device—
- (a) Type of the well : T. W.
- (b) Approx. depth of the well (m) : 120 m
- (c) Purpose of the well : Industrial
- (d) Assembly size (for tube well) : 150 mm. X 100 mm.
- (e) Approx. strainer length (for tube well) : 18 m.
- (f) Diameter (for dug well) : m.
- (g) Type of pump to be used : Submersible
- (h) H. P. of the pump : 7.5 H.P.
- (i) Operational device : Electric
- (j) Rate of withdrawal (m³/hr.) : 22 m³/hr.
- (k) Maximum allowable running hours per day : 3 Hours

This permit authorizes the owner applicant (user) to sink a well in the location specified at Sl. (2) for extraction of ground water at a rate not exceeding that as shown at Sl. (3)(j) and for running hours / day as shown at Sl. (3) (k), and is valid subject to the observance of the conditions stated overleaf.

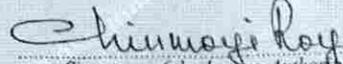
Place : Midnapore

Date : 3-11-2017

Conditions :

- (1) In case of any change of ownership of the proposed well, fresh registration has to be obtained.
- (2) No change of location, design, rate of withdrawal and pumping device in respect of the proposed well as indicated at Sl. (3)(j) and (k) shall be made without prior permission of the Competent Authority. Any deviation in this regard shall lead to cancellation of this permit.
- (3) In case, any of the particulars / information furnished by the applicant in his application for issuance of this permit at any subsequent stage, this permit is liable for cancellation.
- (4) Any other condition imposed by the concerned Authority.

Office of the Geologist
Geological Sub-Div. No. - IA, S.W.D.,
Paschim Medinipur


Signature of the Issuing Authority and Designation

Geologist
Geological Sub-Div. No. - IA
S.W.D., Medinipur


03/11/2017

Office of the Geologist
Geological Sub-Div. No. - IA, S.W.D.,
Paschim Medinipur

P. P.O., for Conditionality

Conditionality for Package Drinking Water Projects and Industries/Infrastructures:

1. Roof Top Rain Water Harvesting for Surface Storage :-

- A. A Provision for Roof Top rain Water Harvesting is a must that should be kept within the industrial campus area.
- B. At least 20% of the roof top areas of the industrial building are required to be brought under RWH programme.
- C. Rain water is required to be collected in a surface storage reservoir (concrete) through a number of pipelines from roofs.
- D. The roof top rain water collected should be utilized in-
 - i) Washing and cleaning purpose within the entire campus area.
 - ii) Plantations and gardening.
 - iii) Flushing in the toilets.
 - iv) To fulfill any other industrial needs.
- E. i) Artificial Recharging Techniques into groundwater through any kind of recharge shafts/ filter points should not be allowed strictly by any user.
ii) Drinking water provisions through RWH structures should not be made.

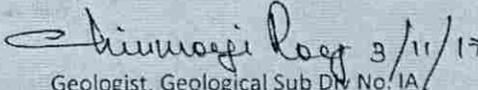
2. Excavation of Pond of size 150 ft × 50 ft with 2 m. depth.

3. Chemical Quality Test Report from Govt./Semi-Govt. approved Laboratory in each year to be submitted to the Geologist & Member Secretary, D.L.A., Paschim Medinipur.

4. The Permit Certificate will be reviewed in every year from the date of issuance of Permit- based on local hydrogeological conditions that may prevail afterwards.

5. Arrangement of Water Meter at the outlet of Tube Well discharge and a logbook to be monitored by Govt. Officials as assigned by the D.L.A. to ascertain the quantity of water utilize (daily log book to be maintained by the users.)

6. The enhanced rate if any in future (including the rates revised retrospectively) of fees/charges/taxes for draws of ground water on annual basis, should be borne by the applicants for operating their tube wells in a continuous manner.


Geologist, Geological Sub Div. No. IA
S.W.I.D., Paschim Medinipur
&
Member Secretary, DLA, Paschim Medinipur

FORM 4

[See Rules 9(3) and 10(5)]

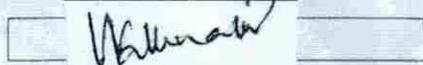
(EMBLEM OR HOLOGRAM OF THE CONCERNED AUTHORITY)
PERMIT FOR SINKING OF NEW WELL

005026

[U/S 7(3)(b) / 7(4)(b) / 7(5)(a) of the West Bengal Ground Water Resources
(Management, Control and Regulation) Act 2005.]

4073

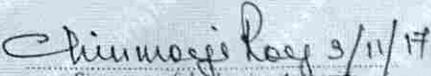
PERMIT NO. P1428430000470000001TSE

- 1. (a) Name of the applicant (user) : Shri/Smt. VISAKA INDUSTRIES LTD.
- (b) Son/Daughter of :  Salboni, Krishnapur
- (c) Address of the applicant : Salboni, Krishnapur
- (d) Category of farmer (Please tick) : Small Farmer/Marginal Farmer/Other
- (in case of irrigation well)
- (e) Serial No. of application Form and date of submission : BP/B 0191, SL-78, Dt-04/09/2017
- (f) Specimen signature of the user : 
- 2. Location particulars—
- (a) District : Paschim Medinipur
- (b) Block, Mouza, J. L. No., Plot No. : Salboni, Krishnapur, 430, 47
- (c) Municipality/Corporation :
Ward No./Borough No., Holding No.
- 3. Particulars of the proposed well and pumping device—
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Place : Midnapore
Date : 3-11-2017

Office of the Geologist
Geological Sub-Div. No.- I/A, S.W.I.D.,
SEAL &
Member Secretary, D.L.A.
Paschim Medinipur


Signature of the Issuing Authority
and Designation.

Conditions :

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- (2) No change of location, design, rate of withdrawal and pumping device in respect of the proposed well as indicated at Sl. (2) shall be made without prior permission of the Competent Authority. Any deviation in this regard shall lead to cancellation of this permit.
- (3) In case, any of the particulars / information furnished by the applicant in his application for issuance of this permit is found to be incorrect during verification at any subsequent stage, this permit is liable for cancellation.
- (4) Any other condition imposed by the concerned Authority.

Geologist
Geological Sub-Div. No.- I/A
S.W.I.D., Medinipur
&
Member Secretary, D.L.A.
Paschim Medinipur


03/11/2017

Office of the Geologist
Geological Sub-Div. No.- I/A, S.W.I.D.,
OFFICE
Member Secretary, D.L.A.
Paschim Medinipur

P.T.O. for Conditionality

SPL/000/09-101.00.000

Conditionality for Package Drinking Water Projects and Industries/Infrastructures:

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 - iii) Flushing in the toilets.
 - iv) To fulfill any other industrial needs.
- E. i) Artificial Recharging Techniques into groundwater through any kind of recharge shafts/ filter points should not be allowed strictly by any user.
ii) Drinking water provisions through RWH structures should not be made.

2. Excavation of Pond of size 150 ft × 50 ft with 2 m. depth.

- 3. Chemical Quality Test Report from Govt./Semi-Govt. approved Laboratory in each year to be submitted to the Geologist & Member Secretary, D.L.A., Paschim Medinipur.
- 4. The Permit Certificate will be reviewed in every year from the date of issuance of Permit- based on local hydrogeological conditions that may prevail afterwards.
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- 6. The enhanced rate if any in future (including the rates revised retrospectively) of fees/charges/taxes for drawls of ground water on annual basis, should be borne by the applicants for operating their tube wells in a continuous manner.

Chinmoyi Roy 3/11/17

Geologist, Geological Sub Div No. IA

S.W.I.D., Paschim Medinipur

&

Member Secretary, DLA, Paschim Medinipur

Conditionality for Package Drinking Water Projects and Industries/Infrastructures:

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Shimraji Ray 3/11/17

Geologist, Geological Sub Div No. IA
S.W.I.D., Paschim Medinipur

&
Member Secretary, DLA, Paschim Medinipur



INDICATIVE CONSULTANT INDIA

(GOVT. REGISTERED TEST HOUSE)



EMAIL : indicativeconsultantindia@gmail.com/indicativeconsultantindia.kol@gmail.com

9001:2015

18001:2007

TEST REPORT

Date: 26.06.2021	Report No: ICI/HL/W/RN-944/2021	Format No: ICI/FM/H/67
Customer Name : M/s. VISAKA INDUSTRIES LTD.	Sample ID No : 2021/W-944	
Address : Mouza: - Changsole, Vill. + P.O. - Sayedpur, Salbani, Paschim Medinipur. PIN - 721 147.	Sampling Date : 18.06.2021	
Customer Representative Name & Contact Number : Mr. Sunil Chanda	Sampling Time : 11:20 AM	
Letter Ref. No. : -	Analysis Start Date : 19.06.2021	
Work Order No. : 37527 Dtd. 13.05.2021	Analysis complete Date : 25.06.2021	
Name of the Work : -		
Sample Description : DRINKING WATER		
Sample Condition : In Plastic Bottle & Glass Bottle		
Sampling Method : IS:3025 (Part I): 1987 (RA 2019), APHA 23 rd ed 2017		
Test Method : APHA 23 rd ed 2017, IS:3025		
Location : BORE WELL - I		

Sl. No.	Parameters	Unit	Result	As Per IS:10500:2012		Method Followed
				Desirable Limit	Permissible limit in the absence of alternate source	
ORGANOLEPTIC AND PHYSICAL PARAMETERS						
1.	Appearance	-	Clear	-	-	-
2.	Odour	-	Agreeable	Agreeable	Agreeable	IS:3025(Part-5): 2018 APHA 23 rd Edition 2150 B
3.	pH (at 25°C)	-	6.51	6.5 to 8.5	No Relaxation	IS:3025(Part-11):1983 : RA 2017. APHA 23 rd Edition 4500-H B
4.	Colour	Hazen Unit	<5.0	5	15	IS:3025(Part-4) 1983: RA 2017
5.	Conductivity	µS/cm	100.0	-	-	IS: 3025(Part-14): 1984: RA 2019 APHA 23 rd Edition 2510 B
6.	Turbidity	N.T.U.	1.8	1 (Max)	5 (Max)	IS:3025(Part-10):1984: RA 2017 APHA 23 rd Edition 2130 B
7.	Total Dissolved Solid (TDS)	mg/L	88.0	500 (Max)	2000 (Max)	IS:3025(Part-16):1984: RA 2017 APHA 23 rd Edition 2540 C
GENERAL PARAMETERS CONCERNING SUBSTANCES UNDESIRABLE IN EXCESSIVE AMOUNTS						
8.	Total Hardness as CaCO ₃	mg/L	54.2	200 (Max)	600 (Max)	IS:3025(Part-21):2009: RA 2019 APHA 23 rd Edition 2340 C
9.	Ca Hardness as CaCO ₃	mg/L	32.5	-	-	APHA 23 rd Edition 2340 C
10.	Mg Hardness as CaCO ₃	mg/L	21.7	-	-	APHA 23 rd Edition 2340 C
11.	Calcium as Ca	mg/L	13.0	75 (Max)	200 (Max)	IS:3025(Part-40):1991: RA 2014 APHA 23 rd Edition 3500Ca B
12.	Magnesium as Mg	mg/L	5.3	30 (Max)	100 (Max)	IS:3025(Part-46):1994: RA 2019 APHA 23 rd Edition 3500Mg B
13.	Chloride as Cl	mg/L	8.0	250 (Max)	1000 (Max)	IS:3025(Part-32):1988: RA 2019 APHA 23 rd Edition 4500Cl B
14.	Total Alkalinity as CaCO ₃	mg/L	44.0	200 (Max)	600 (Max)	IS:3025(Part-23):1986: RA 2019 APHA 23 rd Edition 2320 B
15.	P-Alkalinity as CaCO ₃	mg/L	Nil	-	-	APHA 23 rd Edition 2320B
16.	M-Alkalinity as CaCO ₃	mg/L	44.0	-	-	APHA 23 rd Edition 2320B
17.	Iron as Fe	mg/L	0.09	0.3 (Max)	No Relaxation	IS:3025(Part-53):2003: RA 2019 APHA 23 rd Edition 3500-Fe B
18.	Sulfate as SO ₄	mg/L	<1.5	200 (Max)	400 (Max)	IS:3025(Part-24):1986: RA 2019 APHA 23 rd Edition 4500 SO ₄ E

Parbati Golui Page: 1 of 2
Quality Manager
INDICATIVE CONSULTANT INDIA

(Signature)



INDICATIVE CONSULTANT INDIA



(GOVT. REGISTERED TEST HOUSE)



9001:2015



18001:2007

EMAIL : indicativeconsultantindia@gmail.com/indicativeconsultantindia.kol@gmail.com

Report No: ICI/HL/W/RN-944/2021

Sl. No.	Parameters	Unit	Result	As Per IS:10500:2012		Method Followed
				Desirable Limit	Permissible limit in the absence of alternate source	
19.	Phosphate as P	mg/L	<0.02	-	-	APHA 23 rd Edition 4500P D
20.	Silica as SiO ₂	mg/L	36.3	-	-	IS: 3025(Part-35):1988, RA 2019 APHA 23 rd Edition 4500 SiO ₂ C
21.	Fluoride as F	mg/L	<0.04	1 (Max)	1.5 (Max)	IS: 3025(Part-60):2008 : RA 2019 APHA 23 rd Edition 4500 FD
22.	Manganese as Mn	mg/L	<0.1	0.1 (Max)	0.3 (Max)	APHA 23 rd Edition 3111 B
PARAMETERS CONCERNING TOXIC SUBSTANCES						
23.	Arsenic as As	mg/L	<0.01	0.01 (Max)	0.05 (Max)	APHA 23 rd Edition 3500As B

Remarks:

Chemical test Parameters: Compliance – The test parameters except Turbidity is within desirable limit as per specification IS 10500:2012, however the value of Turbidity is within permissible limit (in the absence of alternate source as per specification IS 10500:2012)

Prepared By: N. Mondal

Checked By: A. Patra

For, INDICATIVE CONSULTANT INDIA

Parbati Golui
(Quality Manager)
Signatory Authority

Test Witnessed By: Nil
Estimated Uncertainty: Not Required

Parbati Golui
Quality Manager
INDICATIVE CONSULTANT INDIA

- Note :
1. Sample is drawn by M/s. Indicative Consultant India
 2. Sample submitted and identified by customer as: N.A.
 3. Test results shown in this test report relate only to the sample (s) only
 4. The test results referred in test report are based on observations & measurements under the stated environmental conditions.
 5. The reproduction of the report except in full is invalid without written approval of the laboratory
 6. Retention period of tested samples (Water) is 10 days from the date of issue of test report unless otherwise specified

-----End of Report-----



INDICATIVE CONSULTANT INDIA



(GOVT. REGISTERED TEST HOUSE)



EMAIL : indicativeconsultantindia@gmail.com/indicativeconsultantindia.kol@gmail.com

TEST REPORT

Date: 26.06.2021	Report No: ICI/HL/W/RN-945/2021	Format No: ICI/FM/H/67
Customer Name	M/s. VISAKA INDUSTRIES LTD.	Sample ID No : 2021/W-945
Address	Mouza: - Changsole, Vill. + P.O. - Sayedpur, Salbani, Paschim Medinipur, PIN - 721 147.	Sampling Date : 18.06.2021
Customer Representative Name & Contact Number	Mr. Sunil Chanda Mob. No. +91 8170064044	Sampling Time : 11:30 AM
Letter Ref. No.	-	Analysis Start Date : 19.06.2021
Work Order No.	37527 Dtd. 13.05.2021	Analysis complete Date : 25.06.2021
Name of the Work	-	
Sample Description	DRINKING WATER	
Sample Condition	In Plastic Bottle & Glass Bottle	
Sampling Method	IS:3025 (Part 1): 1987 (RA 2019), APHA 23 rd ed 2017	
Test Method	APHA 23 rd ed 2017, IS:3025	
Location	BORE WELL - 2	

Sl. No.	Parameters	Unit	Result	As Per IS:10500:2012		Method Followed
				Desirable Limit	Permissible limit in the absence of alternate source	
ORGANOLEPTIC AND PHYSICAL PARAMETERS						
1.	Appearance	-	Clear	-	-	-
2.	Odour	-	Agreeable	Agreeable	Agreeable	IS:3025(Part-5):2018 APHA 23 rd Edition 2150 B
3.	pH (at 25°C)	-	6.53	6.5 to 8.5	No Relaxation	IS:3025(Part-11):1983: RA 2017, APHA 23 rd Edition 4500-H B
4.	Colour	Hazen Unit	<5.0	5	15	IS:3025(Part-4) 1983: RA 2017
5.	Conductivity	µS/cm	91.0	-	-	IS:3025(Part-14):1984: RA 2019 APHA 23 rd Edition 2510 B
6.	Turbidity	N.T.U.	<1.0	1 (Max)	5 (Max)	IS:3025(Part-10):1984: RA 2017 APHA 23 rd Edition 2130 B
7.	Total Dissolved Solid (TDS)	mg/L	80.0	500 (Max)	2000 (Max)	IS:3025(Part-16):1984: RA 2017 APHA 23 rd Edition 2540 C
GENERAL PARAMETERS CONCERNING SUBSTANCES UNDESIRABLE IN EXCESSIVE AMOUNTS						
8.	Total Hardness as CaCO ₃	mg/L	32.5	200 (Max)	600 (Max)	IS:3025(Part-21):2009: RA 2019 APHA 23 rd Edition 2340 C
9.	Ca Hardness as CaCO ₃	mg/L	21.7	-	-	APHA 23 rd Edition 2340 C
10.	Mg Hardness as CaCO ₃	mg/L	10.8	-	-	APHA 23 rd Edition 2340 C
11.	Calcium as Ca	mg/L	8.7	75 (Max)	200 (Max)	IS:3025(Part-40):1991: RA 2014 APHA 23 rd Edition 3500Ca B
12.	Magnesium as Mg	mg/L	2.6	30 (Max)	100 (Max)	IS:3025(Part-46):1994: RA 2019 APHA 23 rd Edition 3500Mg B
13.	Chloride as Cl	mg/L	8.0	250 (Max)	1000 (Max)	IS:3025(Part-32):1988: RA 2019 APHA 23 rd Edition 4500Cl B
14.	Total Alkalinity as CaCO ₃	mg/L	32.0	200 (Max)	600 (Max)	IS:3025(Part-23):1986: RA 2019 APHA 23 rd Edition 2320 B
15.	P-Alkalinity as CaCO ₃	mg/L	Nil	-	-	APHA 23 rd Edition 2320B
16.	M-Alkalinity as CaCO ₃	mg/L	32.0	-	-	APHA 23 rd Edition 2320B
17.	Iron as Fe	mg/L	0.11	0.3 (Max)	No Relaxation	IS:3025(Part-53):2003: RA 2019 APHA 23 rd Edition 3500-Fe B
18.	Sulfate as SO ₄	mg/L	<1.5	200 (Max)	400 (Max)	IS:3025(Part-24):1986: RA 2019 APHA 23 rd Edition 4500 SO ₄ E

Parbati Golui
Quality Manager
INDICATIVE CONSULTANT INDIA

(Signature)



INDICATIVE CONSULTANT INDIA



(GOVT. REGISTERED TEST HOUSE)



EMAIL : indicativeconsultantindia@gmail.com/indicativeconsultantindia.kol@gmail.com

Report No: ICI/HL/W/RN-945/2021

Sl. No.	Parameters	Unit	Result	As Per IS: 10500:2012		Method Followed
				Desirable Limit	Permissible limit in the absence of alternate source	
19.	Phosphate as P	mg/L	<0.02	-	-	APHA 23 rd Edition 4500P D
20.	Silica as SiO ₂	mg/L	35.3	-	-	IS: 3025(Part-35): 1988. RA 2019 APHA 23 rd Edition 4500 SiO ₂ -C
21.	Fluoride as F	mg/L	<0.04	1 (Max)	1.5 (Max)	IS: 3025(Part-60): 2008. RA 2019
22.	Manganese as Mn	mg/L	<0.1	0.1 (Max)	0.3 (Max)	APHA 23 rd Edition 4500 FD APHA 23 rd Edition 3111 B
PARAMETERS CONCERNING TOXIC SUBSTANCES						
23.	Arsenic as As	mg/L	<0.01	0.01 (Max)	0.05 (Max)	APHA 23 rd Edition 3500As B

Remarks:

Chemical test Parameters: Compliance – The above mentioned test parameters are within desirable limit as per specification IS 10500:2012

Prepared By: *N. Mondal*
Prepared By: N. Mondal

Checked By: *A. Patra*
Checked By: A. Patra

For, INDICATIVE CONSULTANT INDIA

Parbati Golui
Parbati Golui
(Quality Manager)
Signatory Authority

Test Witnessed By: Nil
Estimated Uncertainty: Not Required

Parbati Golui
Quality Manager
INDICATIVE CONSULTANT INDIA

- Note :
1. Sample is drawn by M/s. Indicative Consultant India
 2. Sample submitted and identified by customer as: N.A.
 3. Test results shown in this test report relate only to the sample (s) only
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 6. Retention period of tested samples (Water) is 10 days from the date of issue of test report unless otherwise specified

-----End of Report-----



INDICATIVE CONSULTANT INDIA

(GOVT. REGISTERED TEST HOUSE)



EMAIL : indicativeconsultantindia@gmail.com/indicativeconsultantindia.kol@gmail.com

9001:2015

18001:2007

TEST REPORT

Date: 26.06.2021	Report No: ICI/HL/W/RN-946/2021	Format No: ICI/FM/H/67
Customer Name	M/s. VISAKA INDUSTRIES LTD.	Sample ID No : 2021/W-946
Address	Mouza: - Changsole, Vill. + P.O. - Sayedpur, Salbani, Paschim Medinipur, PIN - 721 147.	Sampling Date : 18.06.2021
Customer Representative Name & Contact Number	Mr. Sunil Chanda Mob. No. +91 8170064044	Sampling Time : 11:45 AM
Letter Ref. No.	-	Analysis Start Date : 19.06.2021
Work Order No.	37527 Dtd. 13.05.2021	Analysis complete Date : 25.06.2021
Name of the Work	-	
Sample Description	DRINKING WATER	
Sample Condition	In Plastic Bottle & Glass Bottle	
Sampling Method	IS:3025 (Part I): 1987 (RA 2019), APHA 23 rd ed 2017	
Test Method	APHA 23 rd ed 2017, IS:3025	
Location	BORE WELL - 3	

Sl. No.	Parameters	Unit	Result	As Per IS:10500:2012		Method Followed
				Desirable Limit	Permissible limit in the absence of alternate source	
ORGANOLEPTIC AND PHYSICAL PARAMETERS						
1.	Appearance	-	Clear	-	-	-
2.	Odour	-	Agreeable	Agreeable	Agreeable	IS:3025(Part-5):2018 APHA 23 rd Edition 2150 B
3.	pH (at 25°C)	-	6.55	6.5 to 8.5	No Relaxation	IS:3025(Part-11):1983 : RA 2017, APHA 23 rd Edition 4500-H B
4.	Colour	Hazen Unit	<5.0	5	15	IS:3025(Part-4) 1983: RA 2017
5.	Conductivity	µS/cm	78.0	-	-	IS:3025(Part-14):1984: RA 2019 APHA 23 rd Edition 2510 B
6.	Turbidity	N.T.U.	<1.0	1 (Max)	5 (Max)	IS:3025(Part-10):1984: RA 2017 APHA 23 rd Edition 2130 B
7.	Total Dissolved Solid (TDS)	mg/L	64.0	500 (Max)	2000 (Max)	IS:3025(Part-16):1984: RA 2017 APHA 23 rd Edition 2540 C
GENERAL PARAMETERS CONCERNING SUBSTANCES UNDESIRABLE IN EXCESSIVE AMOUNTS						
8.	Total Hardness as CaCO ₃	mg/L	32.5	200 (Max)	600 (Max)	IS:3025(Part-21):2009: RA 2019 APHA 23 rd Edition 2340 C
9.	Ca Hardness as CaCO ₃	mg/L	21.7	-	-	APHA 23 rd Edition 2340 C
10.	Mg Hardness as CaCO ₃	mg/L	10.8	-	-	APHA 23 rd Edition 2340 C
11.	Calcium as Ca	mg/L	8.7	75 (Max)	200 (Max)	IS:3025(Part-40):1991: RA 2014 APHA 23 rd Edition 3500Ca B
12.	Magnesium as Mg	mg/L	2.6	30 (Max)	100 (Max)	IS:3025(Part-46):1994: RA 2019 APHA 23 rd Edition 3500Mg B
13.	Chloride as Cl	mg/L	7.0	250 (Max)	1000 (Max)	IS:3025(Part-32):1988: RA 2019 APHA 23 rd Edition 4500Cl B
14.	Total Alkalinity as CaCO ₃	mg/L	28.0	200 (Max)	600 (Max)	IS:3025(Part-23):1986: RA 2019 APHA 23 rd Edition 2320 B
15.	P-Alkalinity as CaCO ₃	mg/L	Nil	-	-	APHA 23 rd Edition 2320B
16.	M-Alkalinity as CaCO ₃	mg/L	28.0	-	-	APHA 23 rd Edition 2320B
17.	Iron as Fe	mg/L	0.08	0.3 (Max)	No Relaxation	IS:3025(Part-53):2003: RA 2019 APHA 23 rd Edition 3500-Fe B
18.	Sulfate as SO ₄	mg/L	<1.5	200 (Max)	400 (Max)	IS:3025(Part-24):1986: RA 2019 APHA 23 rd Edition 4500 SO ₄ E

Parbati Golui
Quality Manager
INDICATIVE CONSULTANT INDIA

Page: 1 of 2

Towards Sustainable Growth



INDICATIVE CONSULTANT INDIA

(GOVT. REGISTERED TEST HOUSE)



EMAIL : indicativeconsultantindia@gmail.com/indicativeconsultantindia.kol@gmail.com

Report No: ICI/HL/W/RN-946/2021

Sl. No.	Parameters	Unit	Result	As Per IS:10500:2012		Method Followed
				Desirable Limit	Permissible limit in the absence of alternate source	
19.	Phosphate as P	mg/L	<0.02	-	-	APHA 23 rd Edition 4500P D
20.	Silica as SiO ₂	mg/L	26.5	-	-	IS:3025(Part-35):1988, RA 2019 APHA 23 rd Edition 4500 SiO ₂ C
21.	Fluoride as F	mg/L	<0.04	1 (Max)	1.5 (Max)	IS:3025(Part-60):2008 : RA 2019 APHA 23 rd Edition 4500 FD
22.	Manganese as Mn	mg/L	<0.1	0.1 (Max)	0.3 (Max)	APHA 23 rd Edition 3111 B
PARAMETERS CONCERNING TOXIC SUBSTANCES						
23.	Arsenic as As	mg/L	<0.01	0.01 (Max)	0.05 (Max)	APHA 23 rd Edition 3500As B

Remarks:

Chemical test Parameters: Compliance – The above mentioned test parameters are within desirable limit as per specification IS 10500:2012

Prepared By: N. Mondal

Checked By: A. Patra

For, INDICATIVE CONSULTANT INDIA

Parbati Golui
(Quality Manager)
Signatory Authority

Test Witnessed By: Nil
Estimated Uncertainty: Not Required

Parbati Golui
Quality Manager
INDICATIVE CONSULTANT INDIA

- Note :
1. Sample is drawn by M/s. Indicative Consultant India
 2. Sample submitted and identified by customer as: N.A.
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-----End of Report-----

Page 2 of 2

Towards Sustainable Growth



WEST BENGAL POLLUTION CONTROL BOARD

(Department of Environment, Govt. of West Bengal)

Paribesh Bhawan

Bldg. No. 10 A, Block-LA, Sector-III, Bidhan Nagar,

Kolkata - 700 098

Tel : 0091 (033) 2335-9088 / 8861 / 8211 / 8073 / 6731

2335-0261 / 8212 / 8213 / 7428 / 5975

Fax : 0091 (033) 2335 6730 / 2813

Website : www.wbpcb.gov.in, e-mail : [wbpcnet@wbpcb.gov.in](mailto:wbpccnet@wbpcb.gov.in)

Authorisation letter no.:

Memo No. 171 /2S(HW)-1942/2005

Date: 10.09.2018

FORM 2

Grant of Authorization under the provisions of the Hazardous and Other Wastes (Management and Transboundary Movement) Rules, 2016

Ref.: Application for extension of authorization dated 31/07/2017 for management & handling of hazardous & other waste.

M/s Visaka Industries Ltd. of Changsole, PO-Saivedpur, PS-Salboni, Dist-Medinipur (W), Pin-721147 is hereby granted an authorisation for generation, collection, reception, storage, transport, reuse, recycling, recovery, pre-processing, co-processing, utilisation, treatment, disposal, or any other use of hazardous or other wastes or both on the premises situated at Changsole, PO-Saivedpur, PS-Salboni, Dist-Medinipur (W), Pin-721147.

Details of Authorisation

Sl. no.	Category of Hazardous Waste as per the Schedule I, II and III of these rules	Authorized mode of disposal or recycling or utilization or co-processing etc.	Quantity (ton/annum)
1	15.2	Recycling in House *	600
2	15.1	Disposal to CHWTSDF *	0.048

*For detail refer to Specific Conditions.

2(1) Authorization shall be valid for a period up to 31/07/2020 w.e.f. the date of issue

2(2) The authorisation is subject to the following general and specific conditions:


[Chief Engineer]
Waste Management Cell
West Bengal Pollution Control Board

A. General conditions of authorization

1. The authorised person shall comply with the provisions of the Environment (Protection) Act, 1986, and the rules made there under.
2. The authorisation or its renewal shall be produced for inspection at the request of an officer authorised by the State Pollution Control Board.
3. The person authorised shall not rent, lend, sell, transfer or otherwise transport the hazardous and other wastes except what is permitted through this authorisation.
4. Any unauthorised change in personnel, equipment or working conditions as mentioned in the application by the person authorised shall constitute a breach of his authorisation.
5. The person authorised shall implement Emergency Response Procedure (ERP) for which this authorisation is being granted considering all site specific possible scenarios such as spillages, leakages, fire etc. and their possible impacts and also carry out mock drill in this regard at regular interval of time;
6. The person authorised shall comply with the provisions outlined in the Central Pollution Control Board guidelines on "Implementing Liabilities for Environmental Damages due to Handling and Disposal of Hazardous Waste and Penalty"
7. It is the duty of the authorised person to take prior permission of the State Pollution Control Board to close down the facility.
8. The imported hazardous and other wastes shall be fully insured for transit as well as for any accidental occurrence and its clean-up operation.
9. The record of consumption and fate of the imported hazardous and other wastes shall be maintained.
10. The hazardous and other waste which gets generated during recycling or reuse or recovery or pre-processing or utilisation of imported hazardous or other wastes shall be treated and disposed of as per specific conditions of authorisation.
11. The importer or exporter shall bear the cost of import or export and mitigation of damages if any.
12. An application for the renewal of an authorisation shall be made three months before the expiry of such authorisation.
13. Any other conditions for compliance as per the Guidelines issued by the Ministry of Environment, Forest and Climate Change or Central Pollution Control Board from time to time.
14. Annual return (Form 4) shall be filed by June 30th every year for the period ending 31st March of that year.

Specific conditions:

- i. The unit shall store all hazardous waste under shade in an environment friendly manner within the premises at designated place & shall not store hazardous wastes onsite for more than 90 days.
- ii. The unit shall reuse asbestos wastes (rejected / damaged sheets) in the process. Non-recyclable asbestos wastes / residues shall be sent to the Common Hazardous Waste Treatment, Storage and Disposal Facility (CHWTSDF) following the manifest system (Form 10).

Hazardous wastes accumulated on site shall be disposed immediately and a compliance report shall be submitted within three months.
- iii. Transport of hazardous waste shall be as per provision of Hazardous & Other Waste Management Rules, 2018 guidelines issued by the Central Pollution Control Board (CPCB) and rules made under the Central Motor Vehicles Act, 1988. The responsibility of safe transport shall be either of the sender or the receiver whosoever arranges the transport and this shall be clearly indicated in the manifest.
- iv. Records of hazardous waste generation, storage and disposal shall be maintained in Form 3 properly and shall be made available to the inspecting officials of the State Board during inspection.
- v. The unit shall update regularly the environmental information in Display Boards installed outside the main gate for access of general public as per the order of the Hon'ble Supreme Court dated 14/10/2003 in W.P. (C) No. 657 of 1995.
- vi. Authorization will be revoked in case of non-compliances with any of the above conditions.

✓ M/s Visaka Industries Ltd.
Changsole, PO-Saiyedpur, PS-Salboni,
Dist-Medinipur (W), Pin-721147


Chief Engineer
Waste Management Cell
West Bengal Pollution Control Board



VISAKA INDUSTRIES LIMITED[®]

CIN : L52520TG1981PLC003072

FACTORY : Mouza-Changsole, Bankibandh, G.P. No. 4, Post.-Saiyedpur, P.S.-Salboni,
District- West Midnapore-721147 (W.B.), TEL : +91-8170064041 / 42

To,
Chief Engineer (WMC),
West Bengal Pollution Control Board,
Bldg No. 10A, Block-LA, Sector-III
Salt Lake City, Kolkata-700106

Dt:- 31/08/2020

Sub: Renewal Application For Obtaining Authorization for
Collection/Reception/Treatment/Transport/Storage/Disposal of Hazardous Waste.

Sir,

Here with we are submitting the Renewal Application Form for Obtaining Authorization for
Collection/Reception/Treatment/Transport/Storage/Disposal of Hazardous Waste dully filled. Our
present Hazardous Waste Authorization is valid was up to 31/07/2020, and also we online
application submitted on 20.08.20 vide application no-181546 in your new web site, we request
you to kindly renew our Hazardous Waste Authorization Certificate for Five years.

For your ready reference we are enclosing here with copies of the following documents which copy
we uploaded in PCB site, along with the application form.

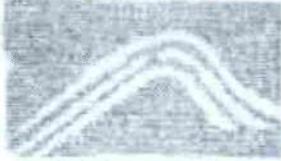
1. The application form .
2. Renewal application fees "Pay In Slip" for Rs 14300/- (Original copy).
3. Copy of the existing Authorization for Hazardous waste Ref. No. 171/2S(HW)-1942/2005 dt.
10.09.2018
4. Copy of the existing Consent letter No.C0109261 dated 31.01.19 valid up to 31-12-2023,
5. Photo of dully filled Environmental Information Board.
6. Photo of Broken sheet & process sludge recycling flow chart.
7. Photo copy of plant main gate view..
8. Annual Return on Hazardous Waste (Form-4) for the year of 2019-20.
9. Photo copy of Our TPM Pillars view.

Thanking You,

For Visaka Industries Ltd.


E. Banerjee.
(Asst.Works Manager)

India Post



भारत डाक

भारत डाक सेवा
भारत डाक सेवा

भारत डाक सेवा



भारत डाक

भारत डाक सेवा



Counter foil



STATE BANK OF INDIA

Branch .. Kidnapur - 0132

Date

Received ₹ ... 14,304.72

From Visaka Industries Limited

For remittance of NEFT/RTGS by way of

(i) Transfer (only NEFT), (ii) Cash (only

NEFT), (iii) Cheque (NEFT/RTGS) using

cheque No. 893850

favouring West Bengal Pollution

Control Board

A/c No. 022901000932

IFSC Code ICIC0000229

Beneficiary Bank & Branch ICICI Bank Ltd

Manikanchan, Bidhan Nagar, N24PG

Amount ₹ 14,300.00

Bank Charges ₹ 4.72

Total 14,304.72

(Rupees fourteen thousand three hundred

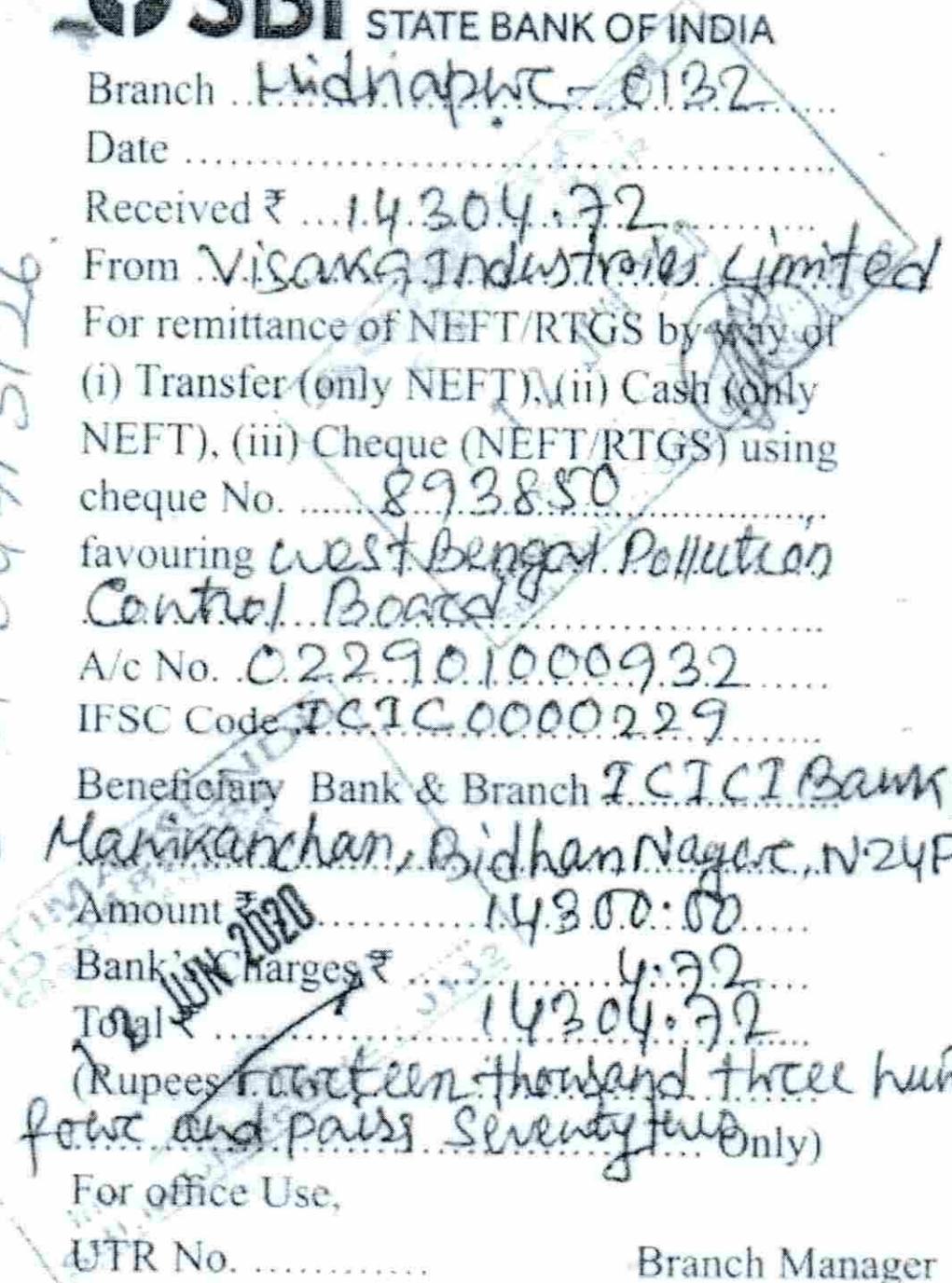
four and paise seventy two Only)

For office Use,

UTR No.

Branch Manager

SBI N 2201 64715726




Online Consent Management & Monitoring System
 West Bengal Pollution Control Board
 Department of Environment, Govt. of West Bengal





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- Hazardous Waste Authorization
- Apply HWM Annual Return
- Waste Management Authorization Applications
- Waste Management Annual Return
- Profile Update
- Deletes InProgress HWM Applications
- Deletes InProgress HWM Annual Return Applications

Send us your feedback and suggestions

click here for any kind complaints or query

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19/08/2020
Date: 19/08/2020

[In Progress Application](#)
[Completed Application](#)

Application No.	Application For	Authorization Required For	Application Date
Hazardous Waste Applications			
18152	Hazardous Waste		20-08-2020 00:54

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Bipin Banerjee
 (Asst. Works Manager)

- Change Password
- Fee Calculator
- Delete InProgress Applications

Send us your feedback and suggestions



Industry visaka Industries Limited updated

Industry Data	Occupier Details
Industry name:	Visaka Industries Limited
Plot No./Revenue Survey No./Chalta No./EC No.:	GP NO 4 Bankibandi
Status:	operational
Total cost of the Plant and Machinery:	22000000.00(₹ Lak)
Total Cost of the project (as stated in the Affidavit)	2.258
Scale of Industry	Large
GSI No.	19AAACV7263K12U
FAN No.	AAACV7263K
Street/Road/Building Name	Chansole Motzo, P.O Saiyepur, PS-Salboni, Dist-Paschim Midnapur
City/Village/Town	Changsole
District	Paschim Medinipur
Police Station	Salboni
Area in Square Meters	
Pin Code	721147
Phone no. with code	03227 - 285890
Fax No. with code	03227 - 285891
Email	quality.midnapur@visaka.in

Visaka Industries Ltd
 Biplob Banerjee
 (Asst. Works Manager)

Document Uploaded Successfully

S.NO	Document Name	Document Path
1	Hazardous Waste storage facility and handling system/procedure (with photographs)*	Browse
2	Copy of Consent to Establish certificate*	Browse
3	Copy of Consent to Operate certificate (in case Consent to Operate has not been obtained, submit copy of forwarding letter showing application has been submitted) and copy of last authorization status(if any)*	Browse
4	Copy of Agreement of Membership of Common HW Treatment Storage Disposal Facility (CHWTSDF) in case the unit generates reclaimable and disposable wastes(if any)*	Browse
5	Photograph of one updated Environmental Information display board(in bengali and english) of size 6' x 4' installed outside the main gate*	Browse
6	In case of application for renewal of Authorization, submit a Compliance Report w.r.t. previous authorization*	Browse
7	Copy of last annual return(FORM-4) and latest manifest(FORM 10)*	Browse

Close

Uploaded Documents Details

Hazardous Waste storage facility and handling system/procedure (with photographs)	Download
Copy of Consent to Establish certificate	Download
Copy of Consent to Operate certificate (in case Consent to Operate has not been obtained, submit copy of forwarding letter showing application has been submitted) and copy of last authorization status(if any)	Download
Photograph of one updated Environmental Information display board(in bengali and english) of size 6' x 4' installed outside the main gate	Download
In case of application for renewal of Authorization, submit a Compliance Report w.r.t. previous authorization	Download
Copy of last annual return(FORM-4) and latest manifest(FORM 10)	Download
main gate view	Download
TPM	Download

ASAVA INDUSTRIES LTD.
Biplab Banerjee
(Asst. Works Manager)

REGISTERED

WEST BENGAL POLLUTION CONTROL BOARD

'Paribesh Bhawan'
Bldg. No. - 10A, Block - LA, Sector-III
Salt Lake City, Kolkata-700 098



Consent Letter Number : C0109261

Memo Number : 7466 hl-co-s/13/0161

Date : 31/01/2019

Consent to Operate

under

Section 25 & 26 of the Water (Prevention and Control of Pollution) Act, 1974 and
Section 21 of the Air (Prevention and Control of Pollution) Act, 1981

The West Bengal Pollution Control Board (hereinafter referred to as State Board) under the provisions of Section 25 & 26 of the Water (Prevention and Control of Pollution) Act, 1974, as amended and Section 21 of the Air (Prevention and Control of Pollution) Act, 1981, as amended and Rules and Orders made thereunder, hereby grants its consent to :

M/s. Visaka Industries Ltd. WEST BENGAL

(Address of Regd. office/Head/Office/City Office)

(hereinafter referred to as Applicant) for its unit located at Vill - Changsala, Po. Saiyedpur,

PS. Salboni, Medinipore (W) - 721147.

(Detailed address of the manufacturing unit)

for a period from date of issue to 31.12.2023

to operate the industrial unit and to discharge liquid effluent and to emit gaseous effluent from the premises/land of the industrial unit, in accordance with the conditions as mentioned in the Annexure to this consent letter provided on any day at any instance the quantity and quality of liquid discharge and gaseous emission shall not exceed the permissible limit as specified in the Table I & II of this consent letter and in the Environmental (Protection) Act, 1986.

Breach of the conditions and / or failure to comply with the directions as set out in the Annexure shall render the applicant liable for prosecution under the provisions of the Water (Prevention and Control of Pollution) Act, 1974 and Air (Prevention and Control of Pollution) Act, 1981.

The State Board reserve the right to revoke, withdraw or make any reasonable variation / change / alter the conditions of this consent letter giving one month's notice to the applicant.

West Bengal Pollution Control Board
Regional Office
Super Market Building Durgachak Haldia
Dist. Purba Medinipur

For and on behalf of the State Board

(Member Secretary/Chief Engr./ Sr. Env. Engr. / Env. Engr. / Asst. Env. Engr.)

Environmental Engineer
West Bengal Pollution Control Board
Regional Office

(2)

ANNEXURE

Consent to M/s. Visaka Industries Ltd.
for its unit at Vill. Changsale, PO. Saiyedpur, P. Sahani,
Medinipore (w) - 721147

Conditions :

01. This Consent is valid for the manufacture of :-

Sl. No.	Name of major products and by-products	Quantity manufactured per month
01	Asbestos Cement Roofing	13,367 T
02		
03		
04		
05		
06		
07		
08		
09		
10		
11		
12		

02. The Applicant shall remain responsible for quantity and quality of liquid effluent and air emissions.
03. Daily discharge of industrial liquid effluent shall not exceed KL
04. Daily discharge of domestic liquid effluent shall not exceed 2.0 KL
05. Daily discharge of mixed (industrial & domestic) liquid effluent shall not exceed KL
06. The Applicant shall discharge liquid effluent to Soak pit through septic tank (place of discharge) through 01nos. outlets / outfalls.
07. To bring into any altered or new outlet/outfall or to change the place of discharge, the Applicant shall have to inform the Board and obtain prior permission of the Board in this effect.
08. The Applicant shall provide comprehensive facility for treatment of industrial liquid waste and domestic liquid waste (sewage, sullage and liquid effluent generated from canteen), and operate and maintain the same continuously so that the quality of final effluent conforms to the Standard as given in Table-I in page 03.

(Member Secretary/Chief Engr./ Sr. Env. Engr. / Exr. Engr. / Asst. Env. Engr.)
Environmental Engineer

West Bengal Pollution Control Board
Regional Office

Handwritten signature and date:
31/01/19

(4)

Consent to M/s. Visaka Industries Ltd.
 for its unit at Vill. Changsole, PO. Saiyedpur, P. Salboni,
Medinipore (W) - 721147.

11. The Applicant shall install suitable device for measuring the volume of water consumed for different purposes as mentioned above giving correct result to the satisfaction of the State Board.
12. All the stacks connected to various sources of emissions must be designated by numbers such as S-1, S-2, S-3, etc., and this must be painted/displayed to facilitate identification.
13. The Applicant shall install comprehensive control system consisting of pollution control equipment as is warranted with reference to generation of air emissions and operate and maintain the same continuously so as to achieve the level of pollutants of the Standard as given in Table-II below :

Table-II

Stack No.	Stack height from G.L. (in mts.)	Stack attached to (sources and control system, if any):	Volume Nm ³ /hr.	Velocity of gas emission m/sec	Concentrations of parameters not to exceed				Frequency of emission sampling
					SPM (mg/Nm ³)	CO ₂ (%v/v)	Total Dust	Pure Asbestos Material	
S-1	15	Fly Ash Slurry Preparation tank	WESTERN (Bag Filter)		150				Half-Yearly
S-2	15	BOD, ERM & Bag Shredder	(Bag Filter & Wet Scrubber)				2 mg/m ³	0.2 fibres/cc	-do-
S-3	15	Cement Mixing Tank	(Bag Filter)		150				-do-
S-4	3.5m above roof level	01 NO. 600 KVA DG Set			150				-do-
S-5									
S-6									
S-7									
S-8									
S-9									
S-10									

(Member Secretary/Chief Engr./ Sr. Env. Engr. / Env. Engr. / Asst. Env. Engr.)

Environmental Engineer

West Bengal Pollution Control Board
 Regional Office

Continued.....

ard

(5)

Consent to M/S. Visaka Industries Ltd.
for its unit at Vill. Changsole, PO. Saiyedpur, P.S. Sallboni,
Medinipore (W) - 721147.

14. The Applicant shall provide ports in the stack(s) and other necessary permanent facilities such as ladder, platform, etc. for monitoring/sampling the air emissions and the same shall be made available for inspection and use by the State Board's staff as well as State Board's authorised agencies.
15. The Applicant shall observe the following fuel consumption pattern :-

Sl. No	Type of fuel	Quantity consumed per day	Fuel burning operation where the fuel is used
01	HSD.	—	DG Set.
02			
03			
04			
05			

16. The Applicant shall maintain the generation and treatment/disposal of non-hazardous solid waste as specified below :-

WEST BENGAL

Type of waste	Quantity	Treatment	Disposal
Dust, Broken pieces	50 TPM	—	Recycled through Wet Ball Mill.
Sludge/ Paste			Recycled.

17. The Applicant shall take adequate measures for control of noise levels from its own sources within the premises within the limit given below :-

Time	Limit in dB(A) L_{eq}
Day Time (06 a.m. to 10 p.m.)	70
Night Time (10 p.m. to 06 a.m.)	75

18. The Applicant shall at all times maintain good house-keeping, proper working order, and operate efficiently for control of pollution from all sources so as not to cause nuisance to surrounding areas/inhabitants and to achieve compliance with the terms and conditions of the consent.
19. The Applicant shall bring about at least 33% of the available open land under the green coverage / plantation.
20. The Applicant shall provide for an alternate electric power source sufficient to operate all pollution control facilities installed by the Applicant to maintain compliance with the terms and conditions of the consent. In absence of such an alternate electric power source, the Applicant shall stop, reduce or otherwise control production to abide by the terms and conditions of the Consent regarding pollution level.
21. The Applicant shall install a separate energy meter showing the consumption of energy for operation of pollution control devices.
22. The Applicant shall ensure that fugitive emissions from the activity are controlled so as to maintain clean and safe environment in and around the factory premises.
23. The Applicant shall provide drainage system for conveying industrial and domestic liquid waste. Storm-water drain shall be kept separate from the drainage system meant for industrial and domestic liquid waste.

(Member Secretary/Chief Engr./ Sr. Env. Engr. / Env. Engr. / Asst. Env. Engr.)

Environmental Engineer
West Bengal Pollution Control Board
Regional Office

Handwritten: 31/01/19

Consent to M/S. Visaka Industries Ltd.
 for its unit at Vill. Changsole, PO. Saiyedpur, PS. Salboni,
Medinipore (W) - 721147.

24. The *Applicant* shall maintain a separate register showing consumption of chemicals used in pollution control systems.
25. The *Applicant* shall get the samples of hazardous wastes/leachates analysed at least once in from the laboratory recognised of the West Bengal Pollution Control Board and ensure that they conform to the limits stipulated. Test reports shall be sent to the Board.
26. The *Applicant* shall provide adequate and safe facility for collection of air, waste water and solid waste samples by the *State Board's* staff as well as *State Board's* authorised agencies.
27. The *Applicant* shall submit to the *State Board* by the 30th September of every year the Environmental Statement Report for the financial year ending 31st March of the current year in the prescribed form (Form -V) as required under the provisions of rule 14 of the Environment (Protection) [Second Amendment] rules, 1992.
28. The *Applicant* shall allow the *Officers of the State Board* to enter into the applicant's premises at any reasonable time to inspect the pollution control systems as well as monitoring and measuring devices in connection with prevention & control of pollution.
29. The *Applicant* shall maintain an Inspection Book in the factory premises which shall be made available to Officers & employees of the *State Board* for inspection, review and to write down any direction or observation as is deemed necessary during the inspection from time to time.
30. The *Application* shall furnish to the *State Board* all information in respect of quality, quantity, rate of discharge, place of discharge of liquid effluent and air emissions.
31. The *Applicant* shall maintain adequate number of qualified and trained personnel among his staff for proper maintenance and operation of the effluent treatment and /or emission control devices and for overall environment management of the industry.
32. The *Applicant* shall have to make registration for the use of groundwater if any, with Central Ground Water Authority.
33. The *Applicant* shall intimate to the *State Board* immediately of any occurrence or apprehension of occurrence of discharge of any poisonous, noxious or pollutants in excess of quality as well as quality as mentioned earlier to any receiving water body/receiving system or to atmosphere owing to accident or other unforeseen incident/event including natural disaster. The *Applicant* shall (i) take all steps adequate to prevent such accident discharge/release of poisonous, noxious or pollutants and to limit their consequences to persons and the environment, (ii) provide to the persons working on the site with the information, training and equipment including antidotes necessary to ensure their safety and mitigate the accidental release of poisonous noxious or pollutants to the environment.
34. The *Applicant* shall make an application to the *State Board* in the prescribed form for renewal of the consent at least 60 (sixty) days before the date of expiry of this Consent.
35. The *Applicant* shall not make any alternation/modification/expansion in the existing manufacturing process and equipment as well as the pollution control system without prior approval of the Board.
36. The *Applicant* shall comply with the conditions as laid down in the Manufacture, Storage and Import of hazardous Chemicals Rules, 1989 and Hazardous Wastes (Management & Handling) Rules, 1989.

Additional Conditions

This certificate may be revoked in case of public complaint against the unit from environmental point of view.

(Member Secretary/Chief Engr./ Sr. Env. Engr. / Env. Engr. / Asst. Env. Engr.)

Handwritten signature
 Environmental Engineer
 West Bengal Pollution Control Board
 Regional Office

(Authorized Signatory)

100 ENVIROTECH CENTRE FOR R & D

VALIDITY : This calibration is valid upto 4th December, 2019. It is then recommended to get it recalibrated for good results.

SI No.	Name of Unit	Calibrated using	Reference No.
1	Rotameter	Soap Bubble Meter	142/8/197 dt. 12/11/2017 (Valid upto 14-06-2019)

This is to certify that the Present Sample Enmeter, Make: APTI 800 ISI No. 490-D74, 80001 was duly calibrated by us. Copies of units which were calibrated against reference units are given below. Reference units used in calibrations were duly calibrated against national standard units available with our records.

Client
M/s. Visaka Industries Limited,
Changsol Mouza, Bankibandh C.P. No. 4,
Sahbani Block, Dist. : Midnapore West, Midnapore,
PIN : 721147, West Bengal

CALIBRATION CERTIFICATE

Dt. : December 03, 2018

Envirotech East Pvt. Limited
Banga Ananda Chowdhury & Company
13/1, N.S. Road, Survey Park, Kolkata - 700015
TIN No. : 19CJWBI989714 047401
☎ : 9138123812386015 Fax : 2418 81281 email: enp@enki.com

Envirotech East Pvt. Limited

ENVIROTECH



Envirotech East Pvt. Limited

Envirotech East Pvt. Limited
Bengal Ashuja Commercial Complex,
C.N. 13, 105/1, Survey Park, Kolkata - 700078
CIN NO. : U74210WB1989PT1047401
☎ 2418 8127/8128/8001 Fax : 2418 8128 email: [envirotech.com](mailto:info@envirotech.com)

Dt. : December 05, 2018

CALIBRATION CERTIFICATE

Client M/S. Avisaka Industries Limited,
Changsol Mouza, Bankibundh G.P. No. 4,
Salboni Block, Dist. : Midnapore West, Midnapore,
PIN : 721147, West Bengal

This is to certify that the Personal Sampler (Model APM 800 (SI No. 881-DIE-2012)) was duly calibrated by us. Details of units which were calibrated against reference units are given below. Reference units used in calibrations were duly calibrated against national standard units available with our records.

Sl. No.	Name of Unit	Calibrated using	Reference No.
1.	Personal Sampler Envirotech Model APM 800 (SI No. 881-DIE-2012)	Rotameter	142 8-197 dt. 12-11-2017 (Valid upto 14-06-2019)

VALIDITY : This calibration is valid upto 4th December, 2019. It is then recommended to get it recalibrated for good results.

ENVIROTECH CENTRE FOR R & D

(Authorised Signatory)