



## VISAKA INDUSTRIES LIMITED<sup>®</sup>

CIN : L52520TG1981PLC003072

FACTORY : Mouza-Changsole, Bankibandh, G.P. No. 4, Post.-Saiyedpur, P.S.-Salboni,  
District- West Midnapore-721147 (W.B.), TEL : +91-8170064041 / 42

To,  
The Chief Conservator of Forest  
Ministry of Environment & Forests.  
Regional Office (Eastern Zone)  
A-3 Chandrasheharpur.  
Bhubaneswar - 751023.

Dt:- 27/07/23

Sub :-Half Yearly Compliance Report for the period of Oct-22 to Mar-23

Ref:- Approval letter no. J-11011/92/2002-AII(1) dated 06-02-2003

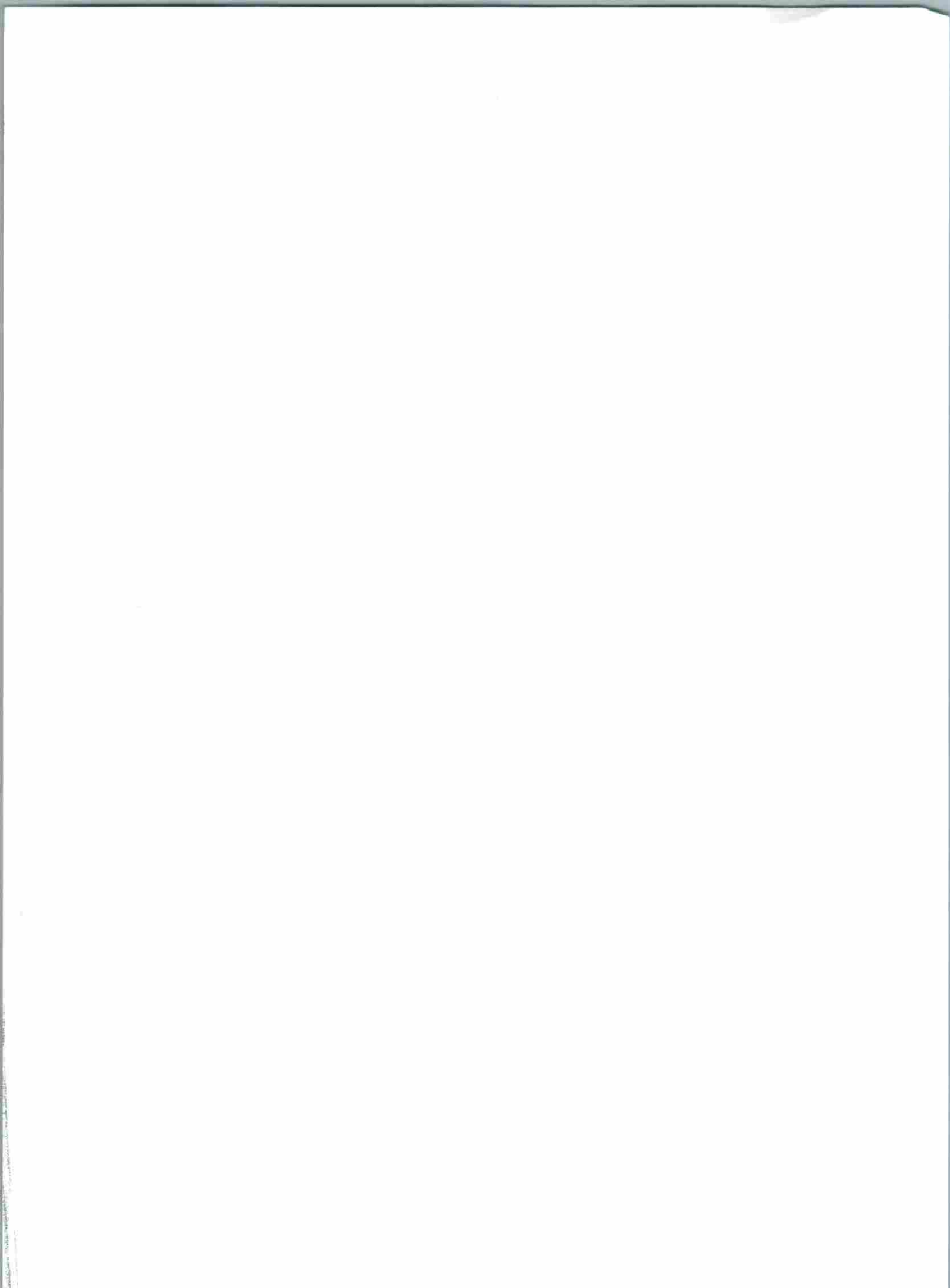
Dear Sir,

Enclose please find hard copy of the half- yearly compliance report from Oct-22 to Mar-23 with copies of all test certificates, A soft copy of compliance report is being forwarded by e-mail.

Yours faithfully

For Visaka Industries Ltd.

Biplab Banerjee  
(Asst. Works Manager)



Visaka Industries Limited  
AC DIVISION-IV SALBONI, MIDNAPUR(W), WEST BENGAL



List of Attachment Details of Compliance report (Hard copy)

1. Copies of Ambient Air Monitoring
2. Monitoring of PM2.5 for all AAQ monitoring station
3. Copies of Stack Emission
4. Copies of Personal Samples
5. Asbestos sheet production with Asbestos fibre consumption details.
6. All Employees Medical Report
7. Green Belt Development Report
8. Environmental statement from Oct-22 to Mar-23. (Cost)
9. Environment monitoring equipment & control equipment details.
10. Details of Environmental Monitoring Cell (EMC)
11. Bore well Authorization certificate details.
12. Drinking water Test report.
13. Hazardous waste Authorization certificate.
14. NOC of consent to operate.

For **visaka Industries Limited**

  
Biplab Banerjee  
(Asst. Works Manager)

For VISAKA INDUSTRIES LTD.

Biplab Banerjee  
(Asst. Works Manager)

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**VISAKA INDUSTRIES LIMITED.  
AC DIVISION - III.  
SALBONI # MIDNAPORE (W).**

**SIX MONTHLY COMPLIANCE REPORT  
FOR THE PERIOD  
OCTOBER-2022 TO MARCH-2023**

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NEW YORK, N. Y. 10036

**SIX MONTHLY COMPLIANCE REPORT FOR THE PERIOD  
OCTOBER- 2022 TO MARCH- 2023**

**Ref: Approval letter no J-11011/92/2002-AII(1) dated 06-02-2003.**

**A. SPECIFIC CONDITIONS:**

	<b>Conditions</b>	<b>Compliance Status</b>
i.	The project proponent shall adhere to the prescribed BIS standards and laws regarding use and handling of asbestos, safety of employees' etc.	We are adhering to the prescribed BIS standards and laws regarding use and handling of asbestos, safety of employees etc.
ii	Blue asbestos should not be utilized as a raw material in the manufacturing process. A written commitment in this regard should be furnished within a period of one month. .	We stand committed to our policy decision of not using Blue asbestos as one of the raw material.
iii	There should be no manual handling / opening of asbestos fibre bags. The company should install fully automatic asbestos fibre debagging system before commissioning the unit.	We assure you that we will not handle/open asbestos fiber bag manually. Bag opening is being done through fully automatic debagging system installed well before the commissioning of the plant.
iv.	The company shall comply with total dust emission limit of 2mg/Nm <sup>3</sup> as notified under the Environment (Protection) Act, 1986. Adequate measures should be adopted to control the process emission and ensure that the discharge of asbestos fibre does not exceed the emission limit of 0.2 fibre/cc. Further, in the work zone area the fibre count should not exceed 0.5 fibre/cc.	Our emission levels through fibre stack are well below the limits, prescribed by the MOEF in respect of total dust max 2 mg/NM3 and Fibre count not exceeding 0.2 fibre/cc. Work zone fibre count is not exceeding 0.1 fibre/cc, which has been revised in the clearance <b>letter no J-11011/3/2004- IA II (I) dated 24.02.2006</b> from 0.5 fibre/cc to 0.1 fibre/cc. For this we have Installed Bag Filter type Dust collector attached to the Fiber Mill and Bag Opening Device combined. Adequate care has been taken to ensure that process emission, discharge of Asbestos fiber & fiber count in work zone are with in the prescribed limit. A monitoring report is enclosed
v.	The air pollution control measures such as bag filters should be interlocked with the manufacturing process. In the event of failure of any pollution control system, the unit should be put out of operation immediately and should	The Air pollution control measures such as bags filters are interlocked with the manufacturing process. In the event failure of any pollution control system the unit automatically is put out of

	not be restarted until the control system is rectified to achieve the desired efficiency.	operation immediately. We ensure that plant will be restarted after control system is rectified to achieve the desired efficiency.
vi.	Bags containing asbestos fibre should be stored in enclosed area to avoid fugitive emission of asbestos fibre from damaged bags, if any.	Bags containing asbestos, fiber are stored in enclosed separate godown.
vii	Continuous measurement of pollutants in the work zone area should be undertaken. In addition, the asbestos fibre count in the work zone area should be monitored by an Independent Monitoring Agency like NIOH, ITRC/NCB etc on a six-monthly basis. The monitoring data should be submitted to the SPCB once in a three months and to this Ministry every six months.	An Environmental Laboratory is already available at the site which monitors the required parameters. The asbestos fibre count in the work zone area is being monitored on a monthly basis. By using Envirotech air samplers, air samples are collected at various locations and the sample heads after proper sealing is sent to our Central ENV Laboratory which is stationed at our Paramathi (near Salem, TN) unit. We have already done fibre dust sample by CLI(Bombay) & RLI (Kolkata). We are also getting the asbestos fibre count in work zone area monitored by MOEF approved/reputed Laboratories.
viii	As reflected in the EMP , there will be no discharge of process effluent. The entire process effluent should be reused / recycled in the manufacturing process. The domestic waste water should be adequately treated in a sewage treatment plant and used or green belt development.	No process effluent is discharged outside the plant premises. 100% is recycled to the process.
ix.	The company will ensure that the entire solid waste generated including process rejects, dust from bag filters and empty asbestos bag will be reused in the manufacturing process. The disposal facilities for asbestos waste should be in accordance with the bureau of Indian Standard Code.	We ensure that the entire solid waste generated including process rejects, dust from bag filters and empty fiber bag will be reused in the manufacturing process.
x	Regular medical examination of workers and health monitoring of the employees should be carried out and record maintained. A competent occupational health physician should be appointed to carry out the medical surveillance. The occupational health monitoring must be strengthened to include periodic ( Six months ) sputum test along with pulmonary test supplemented by X-Ray test annually. The company should also provide medical and health care facilities at the work	Regular medical examination and health monitoring of employees is being carried out and record is being maintained. A competent Occupational health physician has been carrying out the surveillance. The Occupational health monitoring includes periodic sputum test along with pulmonary test supplemented by X ray test . We have also provided medical and health care facilities at the work



	place and if cases of asbestosis are detected, necessary compensation should be arranged under the existing laws.	place.
xi	The company should also undertake water-harvesting measures and plan of action should be submitted to MOEF within three months	We have already done rain water harvesting systems at our site. A complete layout drawing have been submitted earlier.
xii	As reflected in the EMP, 63% of the project area should be developed as greenery with local species in consultation with DFO.	The green belt is continuously being developed. We have already Planted 15,950 no's saplings around the plant boundary. Some of the varieties are mango, Arjun, Gulmohar, Kaiji, Kassia, Seesam, Neem, Ukaliptus, Amala, Jack fruit, Guava, Chiku etc.

### C. GENERAL CONDITIONS:

	Conditions	Compliance Status
i.	The project authorities must strictly adhere to the stipulations made by the West Bengal State Pollution Control Board and the State Government.	We are strictly adhering to the stipulations made by the West Bengal Pollution Control Board and the state government, West Bengal.
ii	No further expansion / modifications in the plant shall be carried out without prior approval of the Ministry of Environment and Forests.	We confirm that we shall not take any modification or expansion in the plant with out prior permission of MOEF.
iii.	The project authorities must strictly comply with the rules and regulations with regard to handling and disposal of hazardous waste in accordance with the Hazardous Wastes ( Management & Handling ) Rules, 2000.	We will strictly comply with the rules and regulations with regards to handling and disposal of Hazardous waste in accordance with Hazardous wastes (management & handling) rules 2003.
iv.	The project proponent shall also comply with all the recommendations made by the public Hearing panel and safeguards recommended in the EIA/EMP Report.	We comply with all the recommendations made by public hearing panel and safe guards as recommended in the EIA/EMP reports.
v.	The project authorities will set-up a separate environmental management cell for effective implementation of all the above stipulations under control of Sr. Executive.	We have already setup a separate environmental cell consisting of Well qualified Sr. executive, HOD and competent chemist. To ensure all the rules & conditions are effectively implemented.
vi.	The project authorities will provide adequate	We have provided adequate funds both

	funds both recurring and non-recurring to implement the conditions stipulated by the Ministry Of Environment and Forests as well as the State Government along with the implementation schedule for all the conditions stipulated herein. The fund so provided should not be diverted for any other purposes.	recurring and non-recurring to implement the conditions stipulated by MOEF as well as state government. The funds so provided is not being diverted for any other purposes.
vii.	The Regional Office of this Ministry at Bhubaneswar / Central Pollution Control Board / State Pollution Control Board will monitor the stipulated conditions. A six monthly compliance status report and the monitored data along with statistical interpretation should be submitted to them regularly.	We are regularly submitting a quarterly & half yearly compliance status report along with all the monitoring data's to WBPCB & MOEF respectively.
viii.	The project proponent should inform the public that the project has been accorded environmental clearance by the ministry & copies of the clearance letter are available with the state pollution control board / committee & may also be seen at website of the ministry of environment & forests at <a href="http://envfro.nic.in">http://envfro.nic.in</a> . This should be advertised within seven days from the date of issue of the clearance letter , at least in two local newspapers that are widely circulated in the region of which one shall be in the vernacular language of the locality concerned & a copy of the same shall be forwarded to the regional office .	We confirm that we have informed the public through advertisement in "The Statesman" a leading daily news paper (English) that the Visaka Industries Ltd has been accorded environmental clearance by the ministry & copies of the clearance letter are available with the State Pollution Control Board / Committee & may also be seen at website of the ministry of environment & forests at <a href="http://envfro.nic.in">http://envfro.nic.in</a> .

For **visaka Industries Limited**

  
**Biplab Banerjee**  
 ( Asst. Works Manager)

For VISAKA INDUSTRIES LTD.

**Biplab Banerjee**  
 (Asst. Works Manager)



# INDICATIVE CONSULTANT INDIA

(GOVT. REGISTERED TEST HOUSE)



EMAIL: indicativeconsultantindia@gmail.com / indicativeconsultantindia.kol@gmail.com

## TEST REPORT

Date: 08.07.2022	Report No: IC/HL/A/RN-574/2022	Format No: IC/IM/HL/61
Customer Name	M/s. VISAKA INDUSTRIES LTD.	Sample ID No
Address	Mouza - Changsole, Vill - P.O - Sayedpur, P.S. - Sulboni Paschim Medinipur, Pin - 721147	Sampling Date
#Customer Representative Name & Contact Number	Mr. Sunil Chanda Mob No 8170064044	Analysis Start Date
#Work Order No.	39640 Dtd 02.06.2022	Analysis complete Date
#Sample Description	AMBIENT AIR	
#Location	IN BETWEEN WEIGH BRIDGE & RAW MATERIALS GODOWN	
Sample Condition	In Glass Microfibre Filter Paper & Plastic Bottle. Suction of ambient air directly into analyser through Teflon tube and in Plastic Bottle	
Sampling Method	CPCB, Emission Regulation (Part III) - Air Sampling & Analysis 3 <sup>rd</sup> Edition, CPCB Guidelines (Vol - I)	
Test Specification	National Ambient Air Quality Standards vide Central Pollution Control Board, New Delhi, Notification dated 18 <sup>th</sup> November 2009	

Sl. No.	Parameters	Unit	SAMPLING TIME			24 Hours Average	Test Method
			10:30 AM to 06:30 PM	06:45 PM to 02:45 AM	03:00 AM to 11:00 AM		
RESULT							
1.	Respirable Particulate Matter (PM <sub>10</sub> )	µg / m <sup>3</sup>	75.10	93.20	84.14	84.15	IS 5182 (Part - 23) 2006 (RA 2017)
2.	Respirable Particulate Matter (PM <sub>2.5</sub> )	µg / m <sup>3</sup>	26.47	35.85	28.43	30.25	IS 5182 (Part - 24) 2019
3.	Sulphur Dioxide (SO <sub>2</sub> )	µg / m <sup>3</sup>	10.16	15.23	11.17	12.19	IS 5182 (Part - 2) 2001 (RA 2017)
4.	Oxides of Nitrogen (NO <sub>x</sub> )	µg / m <sup>3</sup>	32.66	36.19	33.54	34.13	IS 5182 (Part - 6) 2006 (RA 2017)
5.	Lead (Pb)	µg / m <sup>3</sup>	BDL	BDL	BDL	BDL	Guidelines for Measurement of ambient air pollution (Vol I) NAAQMS, 36/2012-13 Atomic AAS Method
6.	Benzene (C <sub>6</sub> H <sub>6</sub> )	µg / m <sup>3</sup>	BDL	BDL	BDL	BDL	IS 5182 (Part - 11) 2006 (RA 2017)
7.	Ammonia (NH <sub>3</sub> )	µg / m <sup>3</sup>	BDL	BDL	BDL	BDL	Method of Air Sampling & Analysis 3 <sup>rd</sup> Edition 1988 Method No. 408
8.	Ozone (O <sub>3</sub> )	µg / m <sup>3</sup>	40.1	-	-	40.1	Guidelines for Measurement of ambient air pollution (Vol I) NAAQMS, 36/2012-13 (Chemical Method)
9.	Carbon Monoxide (CO)	mg / m <sup>3</sup>	0.2671	0.2957	0.3247	0.2952	Non-Dispersive Infrared Spectrometry Method
10.	Benzo(a)Pyrene (BaP)	ng / m <sup>3</sup>	BDL	BDL	BDL	BDL	IS 5182 (Part - 12) 2004 (RA 2019)
11.	Arsenic (As)	ng / m <sup>3</sup>	BDL	BDL	BDL	BDL	Atomic Absorption Spectrophotometric Method
12.	Nickel (Ni)	ng / m <sup>3</sup>	BDL	BDL	BDL	BDL	Atomic Absorption Spectrophotometric Method
13.	Ambient Temperature (Average)	°C	34.0	29.0	29.0	31.0	Thermometer

Limit: (µg / m<sup>3</sup>) Ambient Air Quality standard (National)

PM<sub>10</sub>=100 µg/m<sup>3</sup>, PM<sub>2.5</sub>=60 µg/m<sup>3</sup>, SO<sub>2</sub>=80 µg/m<sup>3</sup>, NO<sub>x</sub>=80 µg/m<sup>3</sup>, Lead=1.0 µg/m<sup>3</sup>, Ammonia=400 µg/m<sup>3</sup>, 24 hours basis Carbon mono oxide=2 mg/m<sup>3</sup> (100 µg/m<sup>3</sup> 8 hours basis, Benzene=5 µg/m<sup>3</sup>, Benzopyrene=1 ng/m<sup>3</sup>, Arsenic=6 ng/m<sup>3</sup>, Nickel=20ng/m<sup>3</sup>, Annual basis For Industrial Residential Rural & Other Area and Ecologically Sensitive Area

Ref: National Ambient Air Quality Standards vide Central Pollution Control Board, New Delhi, Notification dated 18<sup>th</sup> November, 2009

Prepared By: *[Signature]*

Checked By: A. Patra

For INDICATIVE CONSULTANT INDIA



Test Witnessed By: Nil (Sampling was done in front of customer representatives)  
Estimated Uncertainty: Not Required

- Note:
- Information provided by customer
  - Sample is drawn by M/s Indicative Consultant India
  - Sample submitted and identified by customer as NA
  - Test results shown in this test report relate only to the sample (s) only
  - The test results referred in test report are based on observations & measurements under the stated environmental conditions
  - The reproduction of the report except in full is invalid without written approval of the laboratory
  - Once issued, the test report certificate is in public domain and laboratory is not responsible for the authenticity of photocopied test report
  - Retention period of tested samples (Filter Paper) is 180 days from the date of issue of test report unless otherwise specified
  - Location of Test: Halodia

Towards Sustainable Growth



# INDICATIVE CONSULTANT INDIA

(GOVT. REGISTERED TEST HOUSE)



EMAIL: indicativeconsultantindia@gmail.com / indicativeconsultantindia.kol@gmail.com

## TEST REPORT

Date: 03.12.2022	: Report No: ICI/HL/A/PTC-863/2022	Format No: ICI/FM/H-62
Customer Name	: M/s. VISAKA INDUSTRIES LTD.	Sample ID No
Address	: Mouza - Changsole, Vill. - P.O. - Sayedpur, P.S - Salboni, Paschim Medinipur, Pin - 721147	Sampling Date
#Customer Representative Name & Contact Number	: Mr. Sunil Chanda Mob. No. +91-8170064044	Analysis Start Date
#Service Order No.	: 40560 Dtd. 17-NOV-22	Analysis complete Date
#Sample Description	: AMBIENT AIR	
#Location	: AMBIENT AIR MONITORING STATION NO. - 1 (L <sub>1</sub> )	
Sample Condition	: In Glass Microfibre Filter Paper & Plastic Bottle	
Sampling Method	: CPCB, Emission Regulation (Part III)	
Test Specification	: National Ambient Air Quality Standards vide Central Pollution Control Board, New Delhi Notification dated 18 <sup>th</sup> November '2009	

Sl. No.	Parameters	Unit	SAMPLING TIME		Test Method
			10:30 AM to 06:30 PM	RESULT	
1	Suspended Particulate Matter (SPM)	( $\mu\text{g}/\text{m}^3$ )		287.18	IS 5182 (Part - 4):1999 (RA 2019)
2	Respirable Particulate Matter (RPM/PM <sub>10</sub> )	( $\mu\text{g}/\text{m}^3$ )		91.42	IS 5182 (Part - 23):2006 (RA 2017)
3	Sulphur Dioxide (SO <sub>2</sub> )	( $\mu\text{g}/\text{m}^3$ )		16.54	IS 5182 (Part - 21):2003 (RA 2017)
4	Oxides of Nitrogen (NO <sub>x</sub> )	( $\mu\text{g}/\text{m}^3$ )		36.33	IS 5182 (Part - 6):2006 (RA 2017)
5	Ambient Temperature (Average)	°C		26.0	Hygrometer
<b>Limit: (<math>\mu\text{g}/\text{m}^3</math>) - Ambient Air Quality standard (National)</b>					
SPM = No Limit, RPM/PM <sub>10</sub> = 100 $\mu\text{g}/\text{m}^3$ , SO <sub>2</sub> =80 $\mu\text{g}/\text{m}^3$ , NO <sub>x</sub> =80 $\mu\text{g}/\text{m}^3$ , 24 hours basis (Industrial, Residential, Rural, Ecologically Sensitive Area & Other Area)					
Ref: National Ambient Air Quality Standards vide Central Pollution Control Board, New Delhi Notification dated 18 <sup>th</sup> November '2009					

Prepared By: *Amranda*

Checked By: *A. Patra*

For, INDICATIVE CONSULTANT INDIA

*Parbati Golui*  
Parbati Golui  
(Quality Manager)  
Signatory Authority

**Parbati Golui**  
Quality Manager  
INDICATIVE CONSULTANT INDIA

Test Witnessed By: Nil (Sampling was done in front of customer representatives)  
Estimated Uncertainty: Not Required

- Note:
- Information provided by customer
  - Sample is drawn by M/s. Indicative Consultant India.
  - Sample submitted and identified by customer as NA
  - Test results shown in this test report relate only to the sample (s) only.
  - The test results referred to test report are based on observations & measurements under the stated environmental conditions
  - The reproduction of the report except in full is invalid without written approval of the laboratory
  - Once issued, the test report/certificate is in public domain and laboratory is not responsible for the authenticity of photocopied test report
  - Retention period of tested samples (Filter Paper) is 180 days & filter paper no. F-041 from the date of issue of test report unless otherwise specified.
  - Location of Testing: Haldia Laboratory

End of Report

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# INDICATIVE CONSULTANT INDIA



(GOVT. REGISTERED TEST HOUSE)



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## TEST REPORT

Date: 03.12.2022	: Report No: ICI/HU/A/PIC-864/2022	Format No: ICI/FM/H/62
Customer Name	: M/s. VISAKA INDUSTRIES LTD.	Sample ID No : 2022/PA-864
Address	: Mouza - Changsole, Vill. + P.O. - Sayedpur, P.S. - Salboni, Paschim Medinipur, Pin - 721147	Sampling Date : 29.11.2022
#Customer Representative Name & Contact Number	: Mr. Sunil Chanda Mob. No. +91-8170064044	Analysis Start Date : 02.12.2022
#Service Order No.	: 40560 Dtd. 17-NOV-22	Analysis complete Date : 02.12.2022
#Sample Description	: AMBIENT AIR	
#Location	: AMBIENT AIR MONITORING STATION NO. - 2 (L <sub>2</sub> )	
Sample Condition	: In Glass Microfibre Filter Paper & Plastic Bottle	
Sampling Method	: CPCB, Emission Regulation (Part III)	
Test Specification	: National Ambient Air Quality Standards vide Central Pollution Control Board, New Delhi Notification dated 18 <sup>th</sup> November 2009	

Sl. No.	Parameters	Unit	SAMPLING TIME	Test Method
			10:45 AM to 06:45 PM RESULT	
1.	Suspended Particulate Matter (SPM)	( $\mu\text{g}/\text{m}^3$ )	301.27	IS 5182 (Part - 4) 1999 (RA 2019)
2.	Respirable Particulate Matter (RPM/PM <sub>10</sub> )	( $\mu\text{g}/\text{m}^3$ )	94.75	IS 5182 (Part - 23) 2006 (RA 2017)
3.	Sulphur Dioxide (SO <sub>2</sub> )	( $\mu\text{g}/\text{m}^3$ )	17.58	IS 5182 (Part - 2) 2001 (RA 2017)
4.	Oxides of Nitrogen (NO <sub>x</sub> )	( $\mu\text{g}/\text{m}^3$ )	39.06	IS 5182 (Part - 6) 2006 (RA 2017)
5.	Ambient Temperature (Average)	°C	26.0	Hygrometer

**Limit:** ( $\mu\text{g}/\text{m}^3$ ) Ambient Air Quality standard (National)

SPM = No Limit, RPM/PM<sub>10</sub> = 100  $\mu\text{g}/\text{m}^3$ , SO<sub>2</sub>=80  $\mu\text{g}/\text{m}^3$ , NO<sub>x</sub>=80  $\mu\text{g}/\text{m}^3$ , 24 hours basis (Industrial, Residential, Rural, Ecologically Sensitive Area & Other Area)

Ref: National Ambient Air Quality Standards vide Central Pollution Control Board, New Delhi Notification dated 18<sup>th</sup> November 2009

Prepared By:

Checked By: A. Patra

FOR INDICATIVE CONSULTANT INDIA

Parbati Golui  
(Quality Manager)  
Signatory Authority  
Parbati Golui  
Quality Manager  
INDICATIVE CONSULTANT INDIA

Test Witnessed By Nil (Sampling was done in front of customer representatives)  
Estimated Uncertainty: Not Required

- Note:
- Information provided by customer
  - Sample is drawn by M/s. Indicative Consultant India
  - Sample submitted and identified by customer as: NA
  - Test results shown in this test report relate only to the sample (s) only.
  - The test results referred in test report are based on observations & measurements under the stated environmental conditions.
  - The reproduction of the report except in full is invalid without written approval of the laboratory.
  - Once issued, the test report certificate is in public domain and laboratory is not responsible for the authenticity of photocopied test report.
  - Retention period of tested samples (Filter Paper) is 180 days & filter paper no. F-040 from the date of issue of test report unless otherwise specified.
  - Location of Testing: Haldia Laboratory

End of Report

Page 1 of 1



# INDICATIVE CONSULTANT INDIA

(GOVT. REGISTERED TEST HOUSE)



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## TEST REPORT

Date: 03.12.2022	Report No: ICI/HL/A/PTC-862/2022	Format No: ICI/FM/H/62
Customer Name	M/s. VISAKA INDUSTRIES LTD.	Sample ID No
Address	Mouza - Changsole, Vill + P.O. - Sayedpur, P.S. - Salboni, Paschim Medinipur, Pin - 721147	Sampling Date
#Customer Representative Name & Contact Number	Mr. Sunil Chanda Mob. No. +91-8170064044	Analysis Start Date
#Service Order No.	40560 Dtd. 17-NOV-22	Analysis complete Date
#Sample Description	AMBIENT AIR	
#Location	AMBIENT AIR MONITORING STATION NO. - 3 (L <sub>3</sub> )	
Sample Condition	In Glass Microfibre Filter Paper & Plastic Bottle	
Sampling Method	CPCB, Emission Regulation (Part III)	
Test Specification	National Ambient Air Quality Standards vide Central Pollution Control Board, New Delhi Notification dated 18 <sup>th</sup> November'2009	

Sl. No.	Parameters	Unit	SAMPLING TIME	Test Method
			11:00 AM to 07:00 PM	
			RESULT	
1.	Suspended Particulate Matter (SPM)	( $\mu\text{g}/\text{m}^3$ )	270.38	IS 5182 (Part - 4) 1999 (RA 2019)
2.	Respirable Particulate Matter (RPM/PM <sub>10</sub> )	( $\mu\text{g}/\text{m}^3$ )	88.29	IS 5182 (Part - 2) 2006 (RA 2017)
3.	Sulphur Dioxide (SO <sub>2</sub> )	( $\mu\text{g}/\text{m}^3$ )	15.51	IS 5182 (Part - 2) 2001 (RA 2017)
4.	Oxides of Nitrogen (NO <sub>x</sub> )	( $\mu\text{g}/\text{m}^3$ )	37.24	IS 5182 (Part - 6) 2006 (RA 2017)
5.	Ambient Temperature (Average)	°C	26.0	Hygrometer

Limit: ( $\mu\text{g}/\text{m}^3$ ) Ambient Air Quality standard (National)

SPM = No Limit, RPM/PM<sub>10</sub> = 100  $\mu\text{g}/\text{m}^3$ , SO<sub>2</sub> = 80  $\mu\text{g}/\text{m}^3$ , NO<sub>x</sub> = 80  $\mu\text{g}/\text{m}^3$ , 24 hours basis (Industrial, Residential, Rural, Ecologically Sensitive Area & Other Area)

Ref: National Ambient Air Quality Standards vide Central Pollution Control Board, New Delhi Notification dated 18<sup>th</sup> November'2009

Prepared By: *N Mondal*  
N Mondal

Checked By: *A Patra*  
A Patra

For INDICATIVE CONSULTANT INDIA

*Parbati Gollui*  
Parbati Gollui  
(Quality Manager)  
Signatory Authority

**Parbati Gollui**  
Quality Manager  
INDICATIVE CONSULTANT INDIA

Test Witnessed By: Nil (Sampling was done in front of customer representatives)  
Estimated Uncertainty: Not Required

- Note:
- Information provided by customer
  - Sample is drawn by M/s. Indicative Consultant India.
  - Sample submitted and identified by customer as NA
  - Test results shown in this test report relate only to the sample (s) only.
  - The test results referred in test report are based on observations & measurements under the stated environmental conditions.
  - The reproduction of the report except in full is invalid without written approval of the laboratory.
  - Once issued, the test report/certificate is in public domain and laboratory is not responsible for the authenticity of photocopied test report.
  - Retention period of tested samples (Filter Paper) is 180 days & filter paper no. F-042 from the date of issue of test report unless otherwise specified.
  - Location of Testing: **Haldia Laboratory**

End of Report

Page 1 of 1



# INDICATIVE CONSULTANT INDIA

(GOVT. REGISTERED TEST HOUSE)



EMAIL : indicativeconsultantindia@gmail.com / indicativeconsultantindia.kol@gmail.com

## TEST REPORT

Date: 25.02.2023	: Report No: ICI/HL/A/PTC-100/2023	Format No: ICI/MT/H/62
Customer Name	: M/s. VISAKA INDUSTRIES LTD.	Sample ID No : 2023/PA-100
Address	: Mouza - Changsole, Vill + P.O. - Sayedpur, P.S. - Salboni, Paschim Medinipur, Pin - 721147	Sampling Date : 21.02.2023
#Customer Representative Name & Contact Number	: Mr. Sunil Chanda Mob. No. +91-8170064044	Analysis Start Date : 24.02.2023 Analysis complete Date : 24.02.2023
#Service Order No.	: 41092 Dtd. 10.02.2023	
#Sample Description	: AMBIENT AIR	
#Location	: AMBIENT AIR MONITORING STATION NO. - 1 (L <sub>1</sub> )	
Sample Condition	: In Glass Microfibre Filter Paper & Plastic Bottle	
Sampling Method	: CPCB, Emission Regulation (Part III)	
Test Specification	: National Ambient Air Quality Standards vide Central Pollution Control Board, New Delhi Notification dated 18 <sup>th</sup> November 2009	

Sl. No.	Parameters	Unit	SAMPLING TIME	Test Method
			10:15 AM to 06:15 PM RESULT	
1.	Suspended Particulate Matter (SPM)	( $\mu\text{g} / \text{m}^3$ )	297.41	IS 5182 (Part - 4) 1999 (RA 2019)
2.	Respirable Particulate Matter (RPM/PM <sub>10</sub> )	( $\mu\text{g} / \text{m}^3$ )	87.46	IS 5182 (Part - 23) 2006 (RA 2017)
3.	Sulphur Dioxide (SO <sub>2</sub> )	( $\mu\text{g} / \text{m}^3$ )	18.62	IS 5182 (Part - 2) 2001 (RA 2017)
4.	Oxides of Nitrogen (NO <sub>x</sub> )	( $\mu\text{g} / \text{m}^3$ )	37.43	IS 5182 (Part - 6) 2006 (RA 2017)
5.	Ambient Temperature (Average)	°C	32.0	Hygrometer

**Limit:** ( $\mu\text{g} / \text{m}^3$ ) Ambient Air Quality standard (National)

SPM = No Limit, RPM/PM<sub>10</sub> = 100  $\mu\text{g}/\text{m}^3$ , SO<sub>2</sub> = 80  $\mu\text{g}/\text{m}^3$ , NO<sub>x</sub> = 80  $\mu\text{g}/\text{m}^3$ , 24 hours basis (Industrial, Residential, Rural, Ecologically Sensitive Area & Other Area)

Ref: National Ambient Air Quality Standards vide Central Pollution Control Board, New Delhi Notification dated 18<sup>th</sup> November 2009

Prepared By: N. Mondal

Checked By: A. Patra

For, INDICATIVE CONSULTANT INDIA

Parbati Golui  
(Quality Manager)  
INDICATIVE CONSULTANT INDIA

Test Witnessed By: Nil (Sampling was done in front of customer representatives)  
Estimated Uncertainty: Not Required

- Note:
1. Information provided by customer
  2. Sample is drawn by M/s. Indicative Consultant India.
  3. Sample submitted and identified by customer as: NA
  4. Test results shown in this test report relate only to the sample (s) only.
  5. The test results referred in test report are based on observations & measurements under the stated environmental conditions.
  6. The reproduction of the report except in full is invalid without written approval of the laboratory.
  7. Once issued, the test report/certificate is in public domain and laboratory is not responsible for the authenticity of photocopied test report.
  8. Retention period of tested samples (Filter Paper) is 180 days & filter paper no. 'F-002' from the date of issue of test reports unless otherwise specified.
  9. Location of Testing, Haldia Laboratory.



# INDICATIVE CONSULTANT INDIA

(GOVT. REGISTERED TEST HOUSE)



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## TEST REPORT

Date: 25.02.2023	Report No: ICI/HL/A/PTC-101/2022	Format No: ICI/EM/62
Customer Name	M/s. VISAKA INDUSTRIES LTD.	Sample ID No
Address	Mouza - Changsole, Vill - P.C. - Sayedpur, P.S. - Salbon, Paschim Medinipur, Pin - 721147	Sampling Date
#Customer Representative Name & Contact Number	Mr. Sunil Chanda Mob. No. +91-8170064044	Analysis Start Date
#Service Order No.	41092 Dtd. 10.02.2023	Analysis complete Date
#Sample Description	AMBIENT AIR	
#Location	AMBIENT AIR MONITORING STATION NO. - 2 (L <sub>2</sub> )	
Sample Condition	In Glass Microfibre Filter Paper & Plastic Bottle	
Sampling Method	CPCB, Emission Regulation (Part III)	
Test Specification	National Ambient Air Quality Standards vide Central Pollution Control Board, New Delhi Notification dated 18 <sup>th</sup> November 2009	

Sl. No.	Parameters	Unit	SAMPLING TIME	Test Method
			10:30 AM to 06:30 PM	
			RESULT	
1.	Suspended Particulate Matter (SPM)	( $\mu\text{g}/\text{m}^3$ )	312.41	IS 5182 (Part - 4) 1999 (RA 2019)
2.	Respirable Particulate Matter (RPM/PM <sub>10</sub> )	( $\mu\text{g}/\text{m}^3$ )	90.25	IS 5182 (Part - 23) 2006 (RA 2017)
3.	Sulphur Dioxide (SO <sub>2</sub> )	( $\mu\text{g}/\text{m}^3$ )	18.62	IS 5182 (Part - 2) 2001 (RA 2017)
4.	Oxides of Nitrogen (NO <sub>x</sub> )	( $\mu\text{g}/\text{m}^3$ )	42.91	IS 5182 (Part - 6) 2006 (RA 2017)
5.	Ambient Temperature (Average)	°C	32.0	Hygrometer

Limit: ( $\mu\text{g}/\text{m}^3$ ) - Ambient Air Quality standard (National)

SPM = No Limit, RPM/PM<sub>10</sub> = 100  $\mu\text{g}/\text{m}^3$ , SO<sub>2</sub> = 80  $\mu\text{g}/\text{m}^3$ , NO<sub>x</sub> = 80  $\mu\text{g}/\text{m}^3$ , 24 hours basis (Industrial, Residential, Rural, Ecologically Sensitive Area & Other Area)

Ref: National Ambient Air Quality Standards vide Central Pollution Control Board, New Delhi Notification dated 18<sup>th</sup> November 2009

Prepared By: *Divyanshu*

Checked By: *A. Mitra*

For, INDICATIVE CONSULTANT INDIA

*Parbati Golui*  
(Quality Manager)  
Signatory Authority  
**Parbati Golui**  
Quality Manager  
INDICATIVE CONSULTANT INDIA

Test Witnessed By: Nil (Sampling was done in front of customer representatives)  
Estimated Uncertainty: Not Required

- Note:
- Information provided by customer
  - Sample is drawn by M/s. Indicative Consultant India
  - Sample submitted and identified by customer as NA
  - Test results shown in this test report relate only to the sample (s) only
  - The test results referred in test report are based on observations & measurements under the stated environmental conditions.
  - The reproduction of the report except in full is invalid without written approval of the laboratory.
  - Once issued, the test report/certificate is in public domain and laboratory is not responsible for the authenticity of photocopied test report
  - Retention period of tested samples (Filter Paper) is 180 days & filter paper no. F-003 from the date of issue of test report unless otherwise specified
  - Location of Testing: Haldia Laboratory

Towards Sustainable Growth





# INDICATIVE CONSULTANT INDIA

(GOVT. REGISTERED TEST HOUSE)



EMAIL : indicativeconsultantindia@gmail.com / indicativeconsultantindia.kol@gmail.com

## TEST REPORT

Date: 25.02.2023	: Report No: ICI/HLA/PTC-102/2022	Format No: ICI/EM/11/62
Customer Name	: M/s. VISAKA INDUSTRIES LTD.	Sample ID No : 2023/PA-102
Address	: Mouza - Changsole, Vill - P.O - Sayedpur, P.S - Salboni, Paschim Medinipur, Pin - 721147	Sampling Date : 21.02.2023
#Customer Representative Name & Contact Number	: Mr. Sunil Chanda Mob. No. +91-8170064044	Analysis Start Date : 24.02.2023 Analysis complete Date : 24.02.2023
#Service Order No.	: 41092 Dtd 10.02.2023	
#Sample Description	: AMBIENT AIR	
#Location	: AMBIENT AIR MONITORING STATION NO. - 3 (L <sub>2</sub> )	
Sample Condition	: In Glass Microfibre Filter Paper & Plastic Bottle	
Sampling Method	: CPCB, Emission Regulation (Part III)	
Test Specification	: National Ambient Air Quality Standards vide Central Pollution Control Board, New Delhi Notification dated 18 <sup>th</sup> November 2009	

Sl. No.	Parameters	Unit	SAMPLING TIME		Test Method
			10:45 AM to 06:45 PM	RESULT	
1	Suspended Particulate Matter (SPM)	( $\mu\text{g}/\text{m}^3$ )	281.36		IS 5182 (Part - 4) 1999 (RA 2019)
2	Respirable Particulate Matter (RPM/PM <sub>10</sub> )	( $\mu\text{g}/\text{m}^3$ )	79.60		IS 5182 (Part - 23) 2006 (RA 2017)
3	Sulphur Dioxide (SO <sub>2</sub> )	( $\mu\text{g}/\text{m}^3$ )	17.59		IS 5182 (Part - 2) 2001 (RA 2017)
4	Oxides of Nitrogen (NO <sub>x</sub> )	( $\mu\text{g}/\text{m}^3$ )	40.17		IS 5182 (Part - 6) 2006 (RA 2017)
5	Ambient Temperature (Average)	°C	32.0		Hygrometer

Limit: ( $\mu\text{g}/\text{m}^3$ ) Ambient Air Quality standard (National)

SPM = No Limit, RPM/PM<sub>10</sub> = 100  $\mu\text{g}/\text{m}^3$ , SO<sub>2</sub> = 80  $\mu\text{g}/\text{m}^3$ , NO<sub>x</sub> = 80  $\mu\text{g}/\text{m}^3$ , 24 hours basis (Industrial, Residential, Rural, Ecologically Sensitive Area & Other Area)

Ref: National Ambient Air Quality Standards vide Central Pollution Control Board, New Delhi, Notification dated 18<sup>th</sup> November 2009

Prepared By: *[Signature]*

Checked By: *[Signature]*

For: INDICATIVE CONSULTANT INDIA

*[Signature]*  
Parbati Golui  
(Quality Manager)  
Signatory Authority  
Parbati Golui  
Quality Manager  
INDICATIVE CONSULTANT INDIA

Test Witnessed By: Nil (Sampling was done in front of customer representatives)  
Estimated Uncertainty: Not Required

- Note:
1. Information provided by customer
  2. Sample is drawn by M/s. Indicative Consultant India
  3. Sample submitted and identified by customer as NA
  4. Test results shown in this test report relate only to the sample received
  5. The test results referred in test report are based on observations & measurements under the stated environmental condition
  6. The reproduction of the report except in full is invalid without written approval of the laboratory
  7. Once issued, the test report/certificate is in public domain and laboratory is not responsible for the authenticity of photocopied test report
  8. Retention period of tested samples (Filter Paper) is 180 days & filter paper no. 1-001 from the date of issue of test report unless otherwise specified
  9. Location of Testing: Haldia Laboratory

1998-1999

1999-2000

2000-2001

2001-2002

2002-2003

2003-2004

2004-2005

2005-2006

2006-2007

2007-2008

2008-2009



# INDICATIVE CONSULTANT INDIA

(GOVT. REGISTERED TEST HOUSE)



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## TEST REPORT

Date: 25.02.2023	Report No: ICI/HL/A/PTC-098/2023	Format No: ICI/EM/HS8
Customer Name	M/s. VISAKA INDUSTRIES LTD.	Sample ID No
Address	Mouza - Changsole, Vill - P.O - Sayedpur, P.S. - Salboni, PaschimMedinipur, Pm - 721147	2023/PA-098
#Customer Representative Name & Contact Number	Mr Sunil Chanda Mob. No: +91-8170064044	Sampling Date
#Service Order No.	41092 Dtd. 10-02-2023	Sampling Time
#Sample Description	STACK AIR	Analysis Start Date
#Location	FLY ASH SLURRY PREPARATION TANK	Analysis complete Date
Sample Condition	In Glass Microfiber Thimble	
Sampling Method	CPCB, Emission Regulation (Part-III)	

### A. # GENERAL INFORMATION ABOUT STACK:

<b>Particulars of the Plant</b>		Shape of Stack	Circular
Stack attached to:		Material of Construction	M/S
<b>FLY ASH SLURRY PREPARATION TANK</b>		Stack ID at sampling point (M)	
Process Activity:		A: Bottom (M)	0.30
Emission due to		At Top (M)	-
Fuel Used		<b>Height Details :</b>	
Rated Fuel Consumption		a) Total Ht. Of stack from GL (M)	15.0
Working Fuel Consumption		b) Total Ht. Of stack from RL (M)	-
Calorific Value (Kcal/kg)		c) Ht. of sampling port from GL (M)	4.80
Sulphur Content (% by WT)		d) Ht. of port from disturbance zone (M)	2.20
Ash Content (% by Wt.)			
Pollution Control Device	: Bag Filter		
Whether Stack is provided with permanent Platform / Ladder	Yes		

### B. # PHYSICAL DATA:

Flue Gas Temperature (°C)	38	<b>Steam Generation Capacity :</b>	
Barometric Pressure (mm Hg)	755	a) Rated	
Velocity of Gas flow (m/s)	8.00	b) Running	
Quantity of Gas flow (Nm <sup>3</sup> /hr)	1938.78	<b>Load</b>	
Pressure		a) Rated	
		b) Running	70 TPD

### C. # RESULT OF SAMPLING:

Sl. No.	Parameters	Result Obtained	Test Method
01	Particulate Matter (mg/Nm <sup>3</sup> )		
02	Particulate Matter Normalised to 12% CO <sub>2</sub> (V/V) - (mg/Nm <sup>3</sup> )	1.6	IS 11255 (Part-I) 1985 (RA 2019)
03	Carbon mono oxide (as CO) - % (V/V)	<0.2	IS 13270 1992 (RA 2019)
04	Carbon di oxide (as CO <sub>2</sub> ) - % (V/V)	<0.2	IS 13270 1992 (RA 2019)

Prepared by: *Arundal*

Checked By: *A. Patra*

For, INDICATIVE CONSULTANT INDIA

Parbati Golui  
(Quality Manager)  
Signatory Authority  
Parbati Golui  
Quality Manager  
INDICATIVE CONSULTANT INDIA

Test Witnessed By: Nil (Sampling was done in front of customer representatives)  
Estimated Uncertainty: Not Required

- Note:
- Information provided by customer
  - Sample is drawn by M/s. Indicative Consultant India
  - Sample submitted and identified by customer as NA
  - Test results shown in this test report relate only to the sample (s) only
  - The test results referred in test report are based on observations & measurements under the stated environmental conditions.
  - The reproduction of the report except in full is invalid without written approval of the laboratory.
  - Once issued, the test report/certificate is in public domain and laboratory is not responsible for the authenticity of photocopied test report.
  - Retention period of tested samples (Thimbles) is 180 days & thimbles are T-45 from the date of issue unless otherwise specified.
  - Location of Testing: **Haldia Laboratory**

Towards Sustainable Growth



# INDICATIVE CONSULTANT INDIA



(GOVT. REGISTERED TEST HOUSE)



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## TEST REPORT

Date: 25.02.2023	Report No: ICI/HL/A/PTC-097/2023	Format No: ICI/FM/II/58
Customer Name	M/s. VISAKA INDUSTRIES LTD.	Sample ID No
Address	Mouza - Changsole, Vill. + P.O - Sayedpur, P.S - Salboni, Paschim Medinipur, Pin - 721147	2023/PA-097
#Customer Representative Name & Contact Number	Mr. Sunil Chanda Mob. No. +91-8170064044	Sampling Date
#Service Order No.	41092 Dtd. 10.02.2023	21.02.2023
#Sample Description	STACK AIR	Sampling Time
#Location	CEMENT MIXTURE TANK	11:05 AM
Sample Condition	In Glass Microfiber Thimble	Analysis Start Date
Sampling Method	CPCB, Emission Regulation (Part III)	24.02.2023
		Analysis complete Date
		24.02.2023

### A.] # GENERAL INFORMATION ABOUT STACK:

<b>Particulars of the Plant</b>	<b>CEMENT MIXTURE TANK</b>	Shape of Stack	Circular
Stack attached to	Process Activity	Material of Construction	M.S.
Emission due to		Stack ID at sampling point (M)	0.30
Fuel Used		At Bottom (M)	
Rated Fuel Consumption		At Top (M)	0.30
Working Fuel Consumption		<b>Height Details :</b>	
Calorific Value(Kcal/kg)		a) Total Ht. Of stack from GL(M)	15.0
Sulphur Content (% by Wt)		b) Total Ht. Of stack from RL(M)	
Ash Content (% by Wt)		c) Ht. of sampling port from GL(M)	4.20
Pollution Control Device	Bag Filter	d) Ht. of port from disturbance zone (M)	2.70
Whether Stack is provided with permanent Platform / Ladder	Yes		

### B.] PHYSICAL DATA:

Flue Gas Temperature (°C)	37	<b>Steam Generation Capacity:</b>	
Barometric Pressure (mm Hg)	755	a) Rated	
Velocity of Gas flow (m/s)	8.75	b) Running	
Quantity of Gas flow (Nm <sup>3</sup> /hr)	2127.79	<b>Load</b>	
Pressure		a) Rated	
		b) Running	100 TPD

### C.] RESULT OF SAMPLING:

Sl. No.	Parameters	Result Obtained	Test Method
01	Particulate Matter (mg/Nm <sup>3</sup> )	1.4	IS 11253 (Part - I): 1985 (RA 2019)
02	Particulate Matter Normalised to 12% CO <sub>2</sub> (V/V) - (mg/Nm <sup>3</sup> )	-	
03	Carbon mono oxide (as CO) - % (V/V)	<0.2	IS 13270:1992 (RA 2019)
04	Carbon di oxide (as CO <sub>2</sub> ) - % (V/V)	<0.2	IS 13270:1992 (RA 2019)

Prepared By: *Amrinda*

Checked By: *A. Patra*

For, INDICATIVE CONSULTANT INDIA

*Parbati Golui*  
 Parbati Golui  
 (Quality Manager)  
 Signatory Authority  
**Parbati Golui**  
 Quality Manager  
 INDICATIVE CONSULTANT INDIA

Test Witnessed By: Nil (Sampling was done in front of customer representatives)  
Estimated Uncertainty: Not Required

- Note
- Information provided by customer
  - Sample is drawn by M/s. Indicative Consultant India
  - Sample submitted and identified by customer as: NA
  - Test results shown in this test report relate only to the sample(s) only
  - The test results referred in test report are based on observations & measurements under the stated environmental conditions
  - The reproduction of the report except in full is invalid without written approval of the laboratory
  - Once issued, the test report certificate is in public domain and laboratory is not responsible for the authenticity of photo copied test report
  - Retention period of tested samples (Thimbles) is 180 days & thimbles are 1-46 from the date of issue unless otherwise specified
  - Location of Testing: **Haldia Laboratory**

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# INDICATIVE CONSULTANT INDIA



(GOVT. REGISTERED TEST HOUSE)



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## TEST REPORT

Date: 03.12.2022	Report No: ICI/HL/APIC-859/2022	Format No: ICI/FM/H/58
Customer Name	M/s. VISAKA INDUSTRIES LTD.	Sample ID No
Address	Mouza - Changsole, Vill - P.O - Sayedpur, P.S - Saiboni, PaschimMedinipur, Ptn - 721147	2022/PA-859
#Customer Representative Name & Contact Number	Mr. Sunil Chanda Mob No +91-8170064044	Sampling Date
#Service Order No.	40560 Dtd 17-NOV-22	29.11.2022
#Sample Description	STACK AIR	Sampling Time
#Location	FLY ASH SLURRY PREPARATION TANK	Analysis Start Date
Sample Condition	In Glass Microfiber Thimble	Analysis complete Date
Sampling Method	CPCB, Emission Regulation (Part II)	02.12.2022

### A.) # GENERAL INFORMATION ABOUT STACK:

#### Particulars of the Plant

Stack attached to	FLY ASH SLURRY PREPARATION TANK	Shape of Stack	Circular
Emission due to	Process Activity	Material of Construction	M.S
Fuel Used	-	Stack ID at sampling point (M)	-
Rated Fuel Consumption	-	At Bottom (M)	0.30
Working Fuel Consumption	-	At Top (M)	0.30
Calorific Value(kcal/kg)	-	Height Details :	-
Sulphur Content (% by Wt)	-	a) Total Ht. Of stack from GL(M)	15.0
Ash Content (% by Wt)	-	b) Total Ht. Of stack from RL(M)	-
Pollution Control Device	Bag Filter	c) Ht. of sampling port from GL(M)	4.80
Whether Stack is provided with permanent Platform / Ladder	Yes	d) Ht. of port from disturbance zone (M)	2.20

### B.) PHYSICAL DATA:

Flue Gas Temperature (°C)	36	Steam Generation Capacity :
Barometric Pressure (mm Hg)	755	a) Rated
Velocity of Gas flow (m/s)	8.59	b) Running
Quantity of Gas flow (Nm <sup>3</sup> /hr)	2095.85	a) Rated
Pressure	-	b) Running
Load	-	-

### C.) RESULT OF SAMPLING:

Sl. No.	Parameters	Result Obtained	Test Method
01	Particulate Matter (mg/Nm <sup>3</sup> )	1.4	IS 11255 (Part -1): 1985 (RA 2019)
02	Particulate Matter Normalised to 12% CO <sub>2</sub> (V/V) - (mg/Nm <sup>3</sup> )	-	-
03	Carbon mono oxide (as CO)- % (V/V)	<0.2	IS 13270:1992 (RA 2019)
04	Carbon di oxide (as CO <sub>2</sub> )-% (V/V)	<0.2	IS 13270:1992 (RA 2019)

Prepared By: *Amranda*

Checked By: *A. Parra*

For, INDICATIVE CONSULTANT INDIA

Parbati Golui  
Quality Manager  
Signatory Authority

Test Witnessed By: Nil (Sampling was done in front of customer representatives)  
Estimated Uncertainty: Not Required

Parbati Golui  
Quality Manager  
INDICATIVE CONSULTANT INDIA

- Note:
- Information provided by customer
  - Sample is drawn by M/s. Indicative Consultant India.
  - Sample submitted and identified by customer as: NA
  - Test results shown in this test report relate only to the sample (s) only
  - The test results referred in test report are based on observations & measurements under the stated environmental conditions.
  - The reproduction of the report except in full is invalid without written approval of the laboratory.
  - Once issued, the test report/certificate is in public domain and laboratory is not responsible for the authenticity of photocopied test report.
  - Retention period of tested samples (Thimbles) is 180 days & thimbles no. 1-398 from the date of issue unless otherwise specified.
  - Location of Testing: Haldia Laboratory

Towards Sustainable Growth



# INDICATIVE CONSULTANT INDIA

(GOVT. REGISTERED TEST HOUSE)



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## TEST REPORT

Towards Sustainable Growth

Date: 25.02.2023	Report No: ICIHLA/PTC-099/2023	Format No: ICI/FMH/58
Customer Name	M/s. VISAKA INDUSTRIES LTD.	Sample ID No
Address	Mouza - Changsole, Vill - P.O - Sayedpur, P.S - Salboni, Paschim Medinipur, Pin - 721147	2023/PA-099
#Customer Representative Name & Contact Number	Mr. Sunil Chanda Mob No +91-8170064044	Sampling Date
		21.02.2023
		Sampling Time
#Service Order No.	41092 Dtd. 10.02.2023	01:05 PM
#Sample Description	STACK AIR	Analysis Start Date
#Location	E.R. MILL & AUTOMOTIVE BAG OPENING DEVICE	24.02.2023
Sample Condition	In Glass Microfiber Thimble	Analysis complete Date
Sampling Method	CPCB, Emission Regulation (Part III)	24.02.2023

### A.] # GENERAL INFORMATION ABOUT STACK:

Particulars of the Plant	E.R. MILL & AUTOMOTIVE BAG OPENING DEVICE	Shape of Stack	Circular
Stack attached to	Process Activity	Material of Construction	MS
Emission due to Fuel Used	-	Stack ID at sampling point (M)	0.40
Rated Fuel Consumption	-	At Bottom (M)	-
Working Fuel Consumption	-	At Top (M)	0.40
Calorific Value(kcal/kg)	-	Height Details :	
Sulphur Content (% by Wt)	-	a) Total Ht. Of stack from GI (M)	18.0
Ash Content (% by Wt)	-	b) Total Ht. Of stack from RL (M)	-
Pollution Control Device	Bag Filter With Wet Scrubber	c) Ht. of sampling port from GI (M)	9.8
Whether Stack is provided with permanent Platform / Ladder	Yes	d) Ht. of port from disturbance zone (M)	3.3

### B.] PHYSICAL DATA:

Flue Gas Temperature (°C)	37	Steam Generation Capacity :
Barometric Pressure (mm Hg)	755	a) Rated
Velocity of Gas flow (m/s)	8.28	b) Running
Quantity of Gas flow (Nm <sup>3</sup> /hr)	3579.06	Load
Pressure	-	a) Rated
		b) Running
		1.5 TPH

### C.] RESULT OF SAMPLING:

Sl. No.	Parameters	Result Obtained	Test Method
01	Particulate Matter (mg/Nm <sup>3</sup> )	1.7	IS 11255 (Part-1) 1985 (RA 2019)
02	Particulate Matter Normalised to 12% CO <sub>2</sub> (V/V) - (mg/Nm <sup>3</sup> )	-	
03	Carbon mono oxide (as CO) - % (V/V)	<0.2	IS 13270 1992 (RA 2019)
04	Carbon di oxide (as CO <sub>2</sub> ) - % (V/V)	<0.2	IS 13270 1992 (RA 2019)

Prepared By: *[Signature]*

Checked By: *[Signature]*

For, INDICATIVE CONSULTANT INDIA

*[Signature]*  
Parbati Golui  
(Quality Manager)  
Signatory Authority  
INDICATIVE CONSULTANT INDIA

Test Witnessed By: Nil (Sampling was done in front of customer representatives)  
Estimated Uncertainty: Not Required

- Note:
- Information provided by customer
  - Sample is drawn by M/s. Indicative Consultant India
  - Sample submitted and identified by customer as: NA
  - Test results shown in this test report relate only to the sample (s) only
  - The test results referred in test report are based on observations & measurements under the stated environmental conditions
  - The reproduction of the report except in full is invalid without written approval of the laboratory
  - Once issued, the test report/certificate is in public domain and laboratory is not responsible for the authenticity of photocopied test report
  - Retention period of tested samples (Thimble) is 180 days & thimble no. T-47 from the date of issue unless otherwise specified
  - Location of Testing: Haldia Laboratory



# INDICATIVE CONSULTANT INDIA

(GOVT. REGISTERED TEST HOUSE)



EMAIL: [indicativeconsultantindia@gmail.com](mailto:indicativeconsultantindia@gmail.com) / [indicativeconsultantindia.kol@gmail.com](mailto:indicativeconsultantindia.kol@gmail.com)

## TEST REPORT

Date: 03.12.2022	Report No: ICIHL/A/PTC-861/2022	Format No: ICI/EM/11.58
Customer Name	M/s. VISAKA INDUSTRIES LTD.	Sample ID No
Address	Mouza: - Changsole, Vill - P.O - Sayedpur, P.S. - Salboni, Paschim Medinipur, Pin - 721147	2022/PA-861
#Customer Representative Name & Contact Number	Mr. Sunil Chanda Mob. No. +91-8170064044	Sampling Date
#Service Order No.	40560 Dtd. 17-NOV-22	29.11.2022
#Sample Description	STACK AIR	Sampling Time
#Location	CEMENT MIXTURE TANK	Analysis Start Date
Sample Condition	In Glass Microfiber Thimble	02.12.2022
Sampling Method	CPCB, Emission Regulation (Part III)	Analysis complete Date
		02.12.2022

### A.) # GENERAL INFORMATION ABOUT STACK:

#### Particulars of the Plant

Stack attached to	CEMENT MIXTURE TANK	Shape of Stack	Circular
Emission due to	Process Activity	Material of Construction	M/S
Fuel Used	-	Stack ID at sampling point (M)	0.30
Rated Fuel Consumption	-	At Bottom (M)	-
Working Fuel Consumption	-	At Top (M)	0.30
Calorific Value(Kcal/kg)	-	Height Details :	
Sulphur Content (% by Wt)	-	a) Total Ht. Of stack from GL(M)	15.0
Ash Content (% by Wt.)	-	b) Total Ht. Of stack from RL(M)	-
Pollution Control Device	Bag Filter	c) Ht. of sampling port from GL(M)	4.20
Whether Stack is provided with permanent Platform / Ladder	Yes	d) Ht. of port from disturbance zone (M)	2.70

### B.) PHYSICAL DATA:

Flue Gas Temperature (°C)	35	Steam Generation Capacity :	
Barometric Pressure (mm Hg)	755	a) Rated	-
Velocity of Gas flow (m/s)	8.96	b) Running	-
Quantity of Gas flow (Nm <sup>3</sup> /hr)	2193.33	Load	
Pressure	-	a) Rated	-
		b) Running	100 TPD

### C.) RESULT OF SAMPLING:

Sl. No.	Parameters	Result Obtained	Test Method
01	Particulate Matter (mg/Nm <sup>3</sup> )		
02	Particulate Matter Normalised to 12% CO <sub>2</sub> (V/V) - (mg/Nm <sup>3</sup> )	1.8	IS 11255 (Part - I) 1985 (RA 2019)
03	Carbon mono oxide (as CO) - % (V/V)	-	
04	Carbon di oxide (as CO <sub>2</sub> ) - % (V/V)	<0.2	IS 13270:1992 (RA 2019)
		<0.2	IS 13270:1992 (RA 2019)

Prepared By: *[Signature]*

Checked By: A. Parbat

For, INDICATIVE CONSULTANT INDIA

*[Signature]*  
Parbat Golui  
(Quality Manager)  
Signatory Authority

Parbat Golui  
Quality Manager

INDICATIVE CONSULTANT INDIA

Test Witnessed By: Nil (Sampling was done in front of customer representatives)  
Estimated Uncertainty: Not Required

- Note:
- Information provided by customer
  - Sample is drawn by M/s. Indicative Consultant India
  - Sample submitted and identified by customer as: N4
  - Test results shown in this test report relate only to the sample (s) only
  - The test results referred in test report are based on observations & measurements under the stated environmental conditions
  - The reproduction of the report except in full is invalid without written approval of the laboratory
  - Once issued, the test report/certificate is in public domain and laboratory is not responsible for the authenticity of photocopies used report
  - Retention period of tested samples (Thimbles) is 180 days & thimble no. T-227 from the date of issue unless otherwise specified
  - Location of Testing: Haldia Laboratory

End of Report

Page 1 of 1

Towards Sustainable Growth



# INDICATIVE CONSULTANT INDIA



(GOVT. REGISTERED TEST HOUSE)



EMAIL: indicativeconsultantindia@gmail.com / indicativeconsultantindia.kol@gmail.com

## TEST REPORT

Date: 03.12.2022	Report No: ICI/III/A/PTC -860/2022	Format No: ICI/FM/H/58
Customer Name	M/s. VISAKA INDUSTRIES LTD.	Sample ID No
Address	Mouza - Changsole, Vill. - P.O. - Samedpur, P.S. - Salboni, Paschim Medinipur, Pin - 721147	2022/PA-860
#Customer Representative Name & Contact Number	Mr. Sunil Chanda Mob No. -91-8170064044	Sampling Date
#Service Order No.	40560 Dtd. 17-NOV-22	29.11.2022
#Sample Description	STACK AIR	Sampling Time
#Location	E.R. MILL & AUTOMOTIVE BAG OPENING DEVICE	01:50 PM
Sample Condition	In Glass Microfiber Thimble	Analysis Start Date
Sampling Method	CPCB, Emission Regulation (Part II)	02.12.2022
		Analysis complete Date
		02.12.2022

### A.] # GENERAL INFORMATION ABOUT STACK:

Particulars of the Plant	E.R. MILL & AUTOMOTIVE BAG OPENING DEVICE	Shape of Stack	Circular
Stack attached to	Process Activity	Material of Construction	MS
Emission due to Fuel Used	-	Stack ID at sampling point (M)	0.40
Rated Fuel Consumption	-	At Bottom (M)	-
Working Fuel Consumption	-	At Top (M)	0.40
Calorific Value(Kcal/kg)	-	Height Details :	
Sulphur Content (% by Wt)	-	a) Total Ht. Of stack from GL(M)	18.0
Ash Content (% by Wt)	-	b) Total Ht. Of stack from RL(M)	-
Pollution Control Device	Bag Filter With Wet Scrubber	c) Ht. of sampling port from GL(M)	9.8
Whether Stack is provided with permanent Platform / Ladder	Yes	d) Ht. of port from disturbance zone (M)	3.3

### B.] PHYSICAL DATA:

Flue Gas Temperature (°C)	38	Steam Generation Capacity :	
Barometric Pressure, (mm Hg)	755	a) Rated	-
Velocity of Gas flow (m/s)	8.51	b) Running	-
Quantity of Gas flow (Nm <sup>3</sup> /hr)	3609.68	Load a) Rated	-
Pressure	-	b) Running	1.5 TPH

### C.] RESULT OF SAMPLING:

Sl. No.	Parameters	Result Obtained	Test Method
01.	Particulate Matter (mg/Nm <sup>3</sup> )	1.8	IS 11255 (Part-1): 1985 (RA 2019)
02.	Particulate Matter Normalised to 12% CO <sub>2</sub> (V/V) - (mg/Nm <sup>3</sup> )	-	
03.	Carbon mono oxide (as CO) - % (V/V)	<0.2	IS 13270:1992 (RA 2019)
04.	Carbon di oxide (as CO <sub>2</sub> ) - % (V/V)	<0.2	IS 13270:1992 (RA 2019)

Prepared By: A. Patra

Checked By: A. Patra

For INDICATIVE CONSULTANT INDIA

Parbati Golui  
(Quality Manager)  
Signatory Authority

Test Witnessed By: Nil (Sampling was done in front of customer representatives)  
Estimated Uncertainty: Not Required

Parbati Golui  
Quality Manager  
INDICATIVE CONSULTANT INDIA

- Note:
- Information provided by customer
  - Sample is drawn by M/s. Indicative Consultant India
  - Sample submitted and identified by customer as NA
  - Test results shown in this test report relate only to the sample (s) only
  - The test results referred in test report are based on observations & measurements under the stated environmental conditions.
  - The reproduction of the report except in full is invalid without written approval of the laboratory
  - Once issued, the test report/certificate is in public domain and laboratory is not responsible for the authenticity of photocopied test report
  - Retention period of tested samples (Thimbles) is 180 days & thimbles no. 1-496 from the date of issue unless otherwise specified
  - Location of Testing: Haldia Laboratory

End of Report

Page 1 of 1

Towards Sustainable Growth





## Enviroftech East Pvt. Limited

An ISO 9001:2015, ISO 14001:2015 & ISO 45001:2018 Certified Company

- Laboratory Recognized by MoEF&CC, Govt. of India
- Laboratory Recognized by WBPCB
- Accredited EIA Consultant by QCI-NABET

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 ☎ - + 91 33 4063 5011; email: eeplkol@gmail.com; eeplkol2@gmail.com  
 CIN NO : U74210WB1989PTC047403

No. 2022-23/EEPL/MON/2002

27.01.2023

### ANALYSIS REPORT OF FLUE GAS

Name of Industry	M/s. Visaka Industries Limited
Address	Changsol Mouza, Bankibundh G.P. No. 4, Salboni Block, Dist. - Midnapore West, W.B.
Time & Date of Sampling	12:05 hrs, 24.01.2023

A. General Information about stack			
1	Stack connected to	Asb Fiber Handling	
2	Emission due to	Asb Fiber Handling	
3	Material of Construction of Stack	MS	
4	Shape of Stack	Circular	
5	Whether Stack is provided with Permanent Platform & Ladders	Permanent	
B. Physical Characteristics of Stack			
1	Height of the stack		
	(a) from Ground Level (m)	18.0	
	(b) from Roof Level (m)	-	
2	Diameter of the stack		
	(a) at bottom (m)	-	
	(b) at top (m)	-	
3	Diameter of the stack at sampling point (m)	0.41	
4	Height of the sampling point from GL (m)	9.7	
C. Analysis/Characteristics of Stack			
1	Fuel used	-	
2	Fuel consumption	-	
3	Calorific value (K-Cal/Kg)	-	
4	Sulphur Content (% by wt)	-	
5	Ash Content (% by wt)	-	
D. Field Study of Stack(s)			
		Reference Method	Concentration
1	Temperature of emission (°C)	IS 11255 (Part 1)	31
2	Barometric Pressure (mmHg)	-	761
3	Velocity of gas in duct (M/sec)	IS 11255 (Part 3)	7.48
4	Quantity of gas flow (Nm <sup>3</sup> /hr)	IS 11255 (Part 3)	2571
5	Concentration of CO (% V/V)	IS 13270	-
6	Concentration of CO <sub>2</sub> (% V/V)	IS 13270	1.2
E. Laboratory Test Result(s)			
7	Concentration of SO <sub>2</sub> (mg/Nm <sup>3</sup> )	IS 11255 (Part 2)	-
8	Concentration of NOx (mg/Nm <sup>3</sup> )	IS 11255 (Part 7)	-
9	Concentration of PM (mg/Nm <sup>3</sup> )	IS 11255 (Part 1)	1.64
E. Pollution Control Device			
	Details of pollution control device attached with the stack	Pulse Jet Bag Filter and Wet Scrubber	

Note : - Contents of this report are meant for your guidance and should not be used for Advertisement, Evidence or Litigation  
 - The Physical information about stack details (viz. height, diameter etc.) were provided by respective Industrial/Party

For ENVIROTECH EAST (P) LTD.

(Authorized Signatory)

*[Signature]*  
27/1/2023



## Envirofotech East Pvt. Limited

An ISO 9001:2015, ISO 14001:2015 & ISO 45001:2018 Certified Company

- Laboratory Recognized by MoEF&CC, Govt. of India
- Laboratory Recognized by WBPCB
- Accredited EIA Consultant by QCI-NABET

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☎ - +91 33 4063 5011; email: eepkol@gmail.com, eepkol2@gmail.com

CIN NO : U74210WB1989PTC047403

No. 2022-23/EEPL/MON/2003

27.01.2023

### ANALYSIS REPORT OF FLUE GAS

Name of Industry	M/s. Visaka Industries Limited
Address	Changsol Mouza, Bankibundh G.P. No. 4, Salboni Block, Dist. - Midnapore West, W.B.
Time & Date of Sampling	15:00 hrs. 24.01.2023

A. General Information about stack			
1	Stack connected to		
2	Emission due to	Cement Handling	
3	Material of Construction of Stack	Cement Handling	
4	Shape of Stack	MS	
5	Whether Stack is provided with Permanent Platform & Ladders	Circular	
5		Permanent	
B. Physical Characteristics of Stack			
1	Height of the stack		
	(a) from Ground Level (m)	15.0	
	(b) from Roof Level (m)	-	
2	Diameter of the stack		
	(a) at bottom (m)	-	
	(b) at top (m)	-	
3	Diameter of the stack at sampling point (m)	-	
4	Height of the sampling point from GL. (m)	0.3	
4		4.2	
C. Analysis/Characteristics of Stack			
1	Fuel used		
2	Fuel consumption	-	
3	Calorific value (K-Cal/Kg)	-	
4	Sulphur Content (% by wt)	-	
5	Ash Content (% by wt)	-	
5		-	
D. Field Study of Stack(s)			
1	Temperature of emission (°C)	Reference Method	Concentration
2	Barometric Pressure (mmHg)	IS 11255 (Part 1)	33
3	Velocity of gas in duct (M/sec)	-	761
4	Quantity of gas flow (Nm <sup>3</sup> /hr)	IS 11255 (Part 3)	6.24
5	Concentration of CO (% V/V)	IS 11255 (Part 3)	1526
6	Concentration of CO <sub>2</sub> (% V/V)	IS 13270	-
6		IS 13270	1.0
E. Laboratory Test Result(s)			
7	Concentration of SO <sub>2</sub> (mg/Nm <sup>3</sup> )	IS 11255 (Part 2)	-
8	Concentration of NOx (mg/Nm <sup>3</sup> )	IS 11255 (Part 7)	-
9	Concentration of PM (mg/Nm <sup>3</sup> )	IS 11255 (Part 1)	11
E. Pollution Control Device			
	Details of pollution control device attached with the stack	Pulse Jet Bag Filter	

Note : - Contents of this report are meant for your guidance and should not be used for Advertisement, Evidence or Litigation  
 - The Physical information about stack details (viz. height, diameter etc.) were provided by respective Industry/Party

For ENVIROTECH EAST (P) LTD.

(Authorized Signatory)



*[Signature]*  
27/1/2023



## Enviroftech East Pvt. Limited

An ISO 9001:2015, ISO 14001:2015 & ISO 45001:2018 Certified Company

- Laboratory Recognized by MoEF&CC, Govt. of India
- Laboratory Recognized by WBPCB
- Accredited EIA Consultant by QC I-NABET

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 ☎ - +91 33 4063 5011; email: eeplkol@gmail.com; eeplkol2@gmail.com  
 CIN NO : U74210WB1989PTC047403

No. 2022-23/EEPL/MON/2004

27.01.2023

### ANALYSIS REPORT OF FLUE GAS

Name of Industry	M/s. Visaka Industries Limited
Address	Changsol Mouza, Bankibundh G.P. No. 4, Salboni Block, Dist. - Midnapore West, W.B.
Time & Date of Sampling	09:15 hrs, 25.01.2023

A. General Information about stack			
1	Stack connected to	Fly Ash Handling	
2	Emission due to	Fly Ash Handling	
3	Material of Construction of Stack	MS	
4	Shape of Stack	Circular	
5	Whether Stack is provided with Permanent Platform & Ladders	Permanent	
B. Physical Characteristics of Stack			
1	Height of the stack		
	(a) from Ground Level (m)	15.0	
	(b) from Roof Level (m)	-	
2	Diameter of the stack		
	(a) at bottom (m)	-	
	(b) at top (m)	-	
3	Diameter of the stack at sampling point (m)	0.3	
4	Height of the sampling point from GL (m)	3.7	
C. Analysis/Characteristics of Stack			
1	Fuel used	-	
2	Fuel consumption	-	
3	Calorific value (K-Cal/Kg)	-	
4	Sulphur Content (% by wt)	-	
5	Ash Content (% by wt)	-	
D. Field Study of Stack(s)			
		Reference Method	Concentration
1	Temperature of emission (°C)	IS 11255 (Part 1)	24
2	Barometric Pressure (mmHg)	-	761
3	Velocity of gas in duct (M/sec)	IS 11255 (Part 3)	5.04
4	Quantity of gas flow (Nm <sup>3</sup> /hr)	IS 11255 (Part 3)	1270
5	Concentration of CO (% V/V)	IS 13270	-
6	Concentration of CO <sub>2</sub> (% V/V)	IS 13270	1.2
E. Laboratory Test Result(s)			
7	Concentration of SO <sub>2</sub> (mg/Nm <sup>3</sup> )	IS 11255 (Part 2)	-
8	Concentration of NO <sub>x</sub> (mg/Nm <sup>3</sup> )	IS 11255 (Part 7)	-
9	Concentration of PM (mg/Nm <sup>3</sup> )	IS 11255 (Part 1)	6
E. Pollution Control Device			
	Details of pollution control device attached with the stack	Pulse Jet Bag Filter	

Note : - Contents of this report are meant for your guidance and should not be used for Advertisement, Evidence or Litigation  
 - The Physical information about stack details (viz. height, diameter etc.) were provided by respective Industry/Party

For ENVIROTECH EAST (P) LTD.

(Authorized Signatory)

*[Signature]*  
27/1/2023



## Enviroftech East Pvt. Limited

An ISO 9001:2015, ISO 14001:2015 & ISO 45001:2018 Certified Company

- Laboratory Recognized by MoEF&CC, Govt. of India
- Laboratory Recognized by WBPCB
- Accredited EIA Consultant by OCL-NABE I

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 ☎ + 91 33 4063 5011; email: eeplkol@gmail.com; eeplkol2@gmail.com  
 CIN NO : U74210WB1989PTC047403

No. 2022-23/EEPL/MON/2001

27.01.2023

### ANALYSIS REPORT OF FLUE GAS

Name of Industry	M/s. Visaka Industries Limited
Address	Changsol Mouza, Bankibundh G.P. No. 4, Salboni Block, Dist. - Midnapore West, W.B.
Time & Date of Sampling	11:15 hrs, 25.01.2023

A. General Information about stack			
1	Stack connected to		
2	Emission due to	D.G. Set	
3	Material of Construction of Stack	Burning of H.S.D.	
4	Shape of Stack	MS	
5	Whether Stack is provided with Permanent Platform & Ladders	Circular	
6	Capacity	Temporary	
B. Physical Characteristics of Stack			
1	Height of the stack		
	(a) from Ground Level (m)		
	(b) from Roof Level (m)	11.5	
2	Diameter of the stack	4.5	
	(a) at bottom (m)		
	(b) at top (m)	-	
3	Diameter of the stack at sampling point (m)	-	
4	Height of the sampling point from GL (m)	0.2	
4	Height of the sampling point from GL (m)	7.0	
C. Analysis/Characteristics of Stack			
1	Fuel used	H.S.D.	
2	Fuel consumption	110 L/hr	
3	Calorific value (K-Cal/Kg)	-	
4	Sulphur Content (% by wt)	-	
5	Ash Content (% by wt)	-	
D. Field Study of Stack(s)			
		Reference Method	Concentration
1	Temperature of emission (°C)	IS 11255 (Part 1)	120
2	Barometric Pressure (mmHg)	-	761
3	Velocity of gas in duct (M/sec)	IS 11255 (Part 3)	11.26
4	Quantity of gas flow (Nm <sup>3</sup> /hr)	IS 11255 (Part 3)	954
5	Concentration of CO (% V/V)	IS 13270	-
6	Concentration of CO <sub>2</sub> (% V/V)	IS 13270	8.4
E. Laboratory Test Result(s)			
7	Concentration of SO <sub>2</sub> (mg/Nm <sup>3</sup> )	IS 11255 (Part 2)	69
8	Concentration of NO <sub>x</sub> (mg/Nm <sup>3</sup> )	IS 11255 (Part 7)	29
9	Concentration of PM (mg/Nm <sup>3</sup> )	IS 11255 (Part 1)	57
E. Pollution Control Device			
	Details of pollution control device attached with the stack	None	

Note :-  
 - Contents of this report are meant for your guidance and should not be used for Advertisement, Evidence or Litigation  
 - The Physical information about stack details (viz. height, diameter etc.) were provided by respective Industry/Party

For ENVIROTECH EAST (P) LTD.

27/1/2023  
 (Authorized Signatory)



**VISAKA INDUSTRIES LIMITED®**



CIN: L52520TG1981PLC003072

(AN ISO 9001:2015, ISO 14001:2015 & ISO 45001:2018 CERTIFIED UNIT)  
FACTORY: (ACD-II) MANICKANATHAM-VILLAGE, PARAMATHI-POST, NAMAKKAL-DISTRICT,  
TAMIL NADU-637 207, TEL: 89258 18127, www.visaka.in, e-mail: environment.paramathi@visaka.in

**AN EXTRACT OF WORK ZONE FIBRE COUNTING RESULTS**  
**OCTOBER - 2022**

Name of the Company : M/s. VISAKA INDUSTRIES LIMITED,  
Saiyedpore-Post, P.S-Salboni,  
West Midnapore, West Bengal-721147.

Analyzer Under : Carl Zeiss Make, Axioskop 40,  
Phase Contrast Microscope.


Flow Rate : 1.0 LPM.  
Sampling Duration : 60 Minutes.

Specifications : As Per A I A - R T M 1  
(IS : 11450) Method.

**PERMISSIBLE EXPOSURE LIMIT VALUE (PELV)**  
**As PER MoEFCC & PCB = < 0.1 fibre/cc of air.**

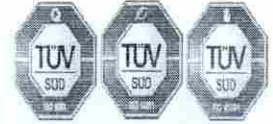
Sl. No	Date of Sampling	Sampling Code	Sampling Location	Sampling Condition	Dust Con. Fibre/cc of air
<b><u>PERSONEL SAMPLING</u></b>					
1	13-10-2022	567-2022-10-3-1	E.R Mill - BOD Area	The worker carrying the sampler was feeding fibre bags through the slant conveyor. Fibre dust collector in operation. He was using PPE's.	< 0.1 0.049
2	13-10-2022	568-2022-10-3-2	Salvaging Worker	The worker carrying the sampler was working in salvaging of rejected AC sheets were getting reclaimed. Wet process. He was using PPE's.	< 0.1 0.041
3	12-10-2022	569-2022-10-3-3	Filing Worker	The worker carrying the sampler was working in filing of rejected AC sheets were getting reclaimed. He was using PPE's.	< 0.1 0.037
4	12-10-2022	570-2022-10-3-5	Fibre Testing Personnel	The Fibre testing personnel carrying the sampler was engaged in lab activities during the period of fibre sampling. He was using PPE's.	< 0.1 0.020
5	13-10-2022	571-2022-10-3-7	DC Maintenance Operation	The worker carrying the sampler was engaged in Dust Collector Maintenance Operation during the sampling. He was using PPE's.	< 0.1 0.065

25-OCTOBER-2022  
PARAMATHI - T.N

  
T. MURUGANANDHAM - SR. OFFICER (EHS)  
ASBESTOS FIBRE COUNTING ANALYST



**VISAKA INDUSTRIES LIMITED**<sup>®</sup>



CIN: LS2520TG1981PLC003072

(AN ISO 9001:2015, ISO 14001:2015 & ISO 45001:2018 CERTIFIED UNIT)  
FACTORY: (ACD-II) MANICKANATHAM-VILLAGE, PARAMATHI-POST, NAMAKKAL-DISTRICT,  
TAMIL NADU-637 207, TEL: 89258 18127, www.visaka.in, e-mail: environment.paramathi@visaka.in

**AN EXTRACT OF WORK ZONE FIBRE COUNTING RESULTS**  
**OCTOBER - 2022**

Name of the Company : M/s. VISAKA INDUSTRIES LIMITED,  
Saiyedpore-Post, P.S-Salboni,  
West Midnapore, West Bengal-721147.

Analyzer Under : Carl Zeiss Make, Axioskop 40,  
Phase Contrast Microscope.

Flow Rate : 1.0 LPM.

Specifications : As Per A I A - R T M 1 Sampling

Duration : 60 Minutes.

(IS: 11450) Method.

**PERMISSIBLE EXPOSURE LIMIT VALUE (PELV)**  
**As PER MoEFCC & PCB = < 0.1 fibre/cc of air.**

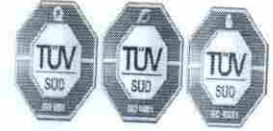
Sl. No	Date of Sampling	Sampling Code	Sampling Location	Sampling Condition	Dust Con. Fibre/cc of air
<b><u>STATIC SAMPLING</u></b>					
1	12-10-2022	572-2022-10-3-8	Fibre Godown	The static sample is collected and two grades of palletized fibre bags are stored in fibre godown. Torn bags are taped. Wet mopping system done.	< 0.1 0.033
2	13-10-2022	573-2022-10-3-12	Hard Waste Storage	The static sample is collected from Hard Waste Storage area. The plant was in production of Fibre cement sheets.	< 0.1 0.049
3	13-10-2022	574-2022-10-3-11	Loading Platform	The static sample is collected from Loading Section. The plant was in production of Fibre cement sheets.	< 0.1 0.025

25-OCTOBER-2022  
PARAMATHI - T.N

T. MURUGANANDHAM - SR. OFFICER (EHS)  
ASBESTOS FIBRE COUNTING ANALYST



**VISAKA INDUSTRIES LIMITED<sup>®</sup>**



CIN: L52520TG1981PLC003072

(AN ISO 9001:2015, ISO 14001:2015 & ISO 45001:2018 CERTIFIED UNIT)  
FACTORY: (ACD-II) MANICKANATHAM-VILLAGE, PARAMATHI-POST, NAMAKKAL-DISTRICT,  
TAMIL NADU-637 207, TEL: 89258 18127, www.visaka.in, e-mail: environment.paramathi@visaka.in

**AN EXTRACT OF WORK ZONE FIBRE COUNTING RESULTS**  
**NOVEMBER - 2022**

Name of the Company : **M/s. VISAKA INDUSTRIES LIMITED,**  
Saiyedpore-Post, P.S-Salboni,  
**West Midnapore,** West Bengal-721147.

Analyzer Under : Carl Zeiss Make, Axioskop 40,  
Phase Contrast Microscope.

Flow Rate : 1.0 LPM.  
Sampling Duration : 60 Minutes.

Specifications : As Per A I A - R T M 1  
(IS : 11450) Method.

**PERMISSIBLE EXPOSURE LIMIT VALUE (PELV)**  
**As PER MoEFCC & PCB = < 0.1 fibre/cc of air.**

Sl. No	Date of Sampling	Sampling Code	Sampling Location	Sampling Condition	Dust Con. Fibre/cc of air
<b><u>PERSONEL SAMPLING</u></b>					
1	11-11-2022	643-2022-11-3-1	E.R Mill - BOD Area	The worker carrying the sampler was feeding fibre bags through the slant conveyor. Fibre dust collector in operation. He was using PPE's.	< 0.1 0.065
2	11-11-2022	644-2022-11-3-2	Salvaging Worker	The worker carrying the sampler was working in salvaging of rejected AC sheets were getting reclaimed. Wet process. He was using PPE's.	< 0.1 0.029
3	11-11-2022	645-2022-11-3-3	Filing Worker	The worker carrying the sampler was working in filing of rejected AC sheets were getting reclaimed. He was using PPE's.	< 0.1 0.057
4	12-11-2022	646-2022-11-3-4	Waste Recycling Worker	The worker carrying the sampler was engaged in operation of Waste sheets recycling work at wet ball mill section. He was using PPE's.	< 0.1 0.041

**T. MURUGANANDHAM - SR. OFFICER (EHS)**  
**ASBESTOS FIBRE COUNTING ANALYST**

25-NOVEMBER-2022  
PARAMATHI - T.N



**VISAKA INDUSTRIES LIMITED**<sup>®</sup>



CIN: L52520TG1981PLC003072

(AN ISO 9001:2015, ISO 14001:2015 & ISO 45001:2018 CERTIFIED UNIT)  
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TAMIL NADU-637 207, TEL: 89258 18127, www.visaka.in, e-mail: environment.paramathi@visaka.in

**AN EXTRACT OF WORK ZONE FIBRE COUNTING RESULTS**  
**NOVEMBER - 2022**

Name of the Company : M/s. VISAKA INDUSTRIES LIMITED,  
Saiyedpore-Post, P.S-Salboni,  
West Midnapore, West Bengal-721147.

Analyzer Under : Carl Zeiss Make, Axioskop 40,  
Phase Contrast Microscope.

Flow Rate : 1.0 LPM.

Specifications : As Per A I A - R T M 1 Sampling  
(IS : 11450) Method.

Duration : 60 Minutes.

**PERMISSIBLE EXPOSURE LIMIT VALUE (PELV)**  
**As PER MoEFCC & PCB = < 0.1 fibre/cc of air.**

Sl. No	Date of Sampling	Sampling Code	Sampling Location	Sampling Condition	Dust Con. Fibre/cc of air
<b><u>STATIC SAMPLING</u></b>					
1	12-11-2022	647-2022-11-3-8	Fibre Godown	The static sample is collected and two grades of palletized fibre bags are stored in fibre godown. Torn bags are taped. Wet mopping system done.	< 0.1 0.025

25-NOVEMBER-2022  
PARAMATHI - T.N

**T. MURUGANANDHAM - SR. OFFICER (EHS)**  
**ASBESTOS FIBRE COUNTING ANALYST**





**VISAKA INDUSTRIES LIMITED<sup>®</sup>**



CIN: L52520TG1981PLC003072

(AN ISO 9001:2015, ISO 14001:2015 & ISO 45001:2018 CERTIFIED UNIT)  
FACTORY: (ACD-II) MANICKANATHAM-VILLAGE, PARAMATHI-POST, NAMAKKAL-DISTRICT,  
TAMIL NADU-637 207, TEL: 89258 18127, www.visaka.in, e-mail: environment.paramathi@visaka.in

**AN EXTRACT OF WORK ZONE FIBRE COUNTING RESULTS**  
**DECEMBER - 2022**

Name of the Company : M/s. VISAKA INDUSTRIES LIMITED,  
Saiyedpore-Post, P.S-Salboni,  
West Midnapore, West Bengal-721147.

Analyzer Under : Carl Zeiss Make, Axioskop 40,  
Phase Contrast Microscope.

Flow Rate : 1.0 LPM.  
Sampling Duration : 60 Minutes.

Specifications : As Per A I A - R T M 1  
(IS : 11450) Method.

**PERMISSIBLE EXPOSURE LIMIT VALUE (PELV)**  
**As PER MoEFCC & PCB = < 0.1 fibre/cc of air.**

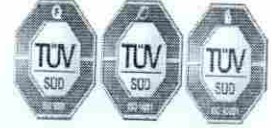
Sl. No	Date of Sampling	Sampling Code	Sampling Location	Sampling Condition	Dust Con. Fibre/cc of air
<b>PERSONEL SAMPLING</b>					
1	21-12-2022	713-2022-12-3-1	E.R Mill - BOD Area	The worker carrying the sampler was feeding fibre bags through the slant conveyor. Fibre dust collector in operation. He was using PPE's.	< 0.1 0.045
2	21-12-2022	714-2022-12-3-2	Salvaging Worker	The worker carrying the sampler was working in salvaging of rejected AC sheets were getting reclaimed. Wet process. He was using PPE's.	< 0.1 0.049
3	22-12-2022	715-2022-12-3-4	Waste Recycling Worker	The worker carrying the sampler was engaged in operation of Waste sheets recycling work at wet ball mill section. He was using PPE's.	< 0.1 0.065
4	22-12-2022	716-2022-12-3-3	Filing Worker	The worker carrying the sampler was working in filing of rejected AC sheets were getting reclaimed. He was using PPE's.	< 0.1 0.037
5	23-12-2022	717-2022-12-3-7	DC Maintenance Operation	The worker carrying the sampler was engaged in Dust Collector Maintenance Operation during the sampling. He was using PPE's.	< 0.1 0.061

04-JANUARY-2023  
PARAMATHI - T.N

  
T. MURUGANANDHAM - SR. OFFICER (EHS)  
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**VISAKA INDUSTRIES LIMITED**®



CIN: L52520TG1981PLC003072

(AN ISO 9001:2015, ISO 14001:2015 & ISO 45001:2018 CERTIFIED UNIT)  
FACTORY: (ACD-II) MANICKANATHAM-VILLAGE, PARAMATHI-POST, NAMAKKAL-DISTRICT,  
TAMIL NADU-637 207, TEL: 89258 18127, www.visaka.in, e-mail: environment.paramathi@visaka.in

**AN EXTRACT OF WORK ZONE FIBRE COUNTING RESULTS**  
**DECEMBER - 2022**

Name of the Company : M/s. VISAKA INDUSTRIES LIMITED,  
Saiyedpore-Post, P.S-Salboni,  
West Midnapore, West Bengal-721147.

Analyzer Under : Carl Zeiss Make, Axioskop 40,  
Phase Contrast Microscope.

Flow Rate : 1.0 LPM.

Duration : 60 Minutes.

Specifications : As Per A I A - R T M 1 Sampling  
(IS: 11450) Method.

**PERMISSIBLE EXPOSURE LIMIT VALUE (PELV)**  
**As PER MoEFCC & PCB = < 0.1 fibre/cc of air.**

Sl. No	Date of Sampling	Sampling Code	Sampling Location	Sampling Condition	Dust Con. Fibre/cc of air
<b><u>STATIC SAMPLING</u></b>					
1	21-12-2022	718-2022-12-3-8	Fibre Godown	The static sample is collected and two grades of palletized fibre bags are stored in fibre godown. Torn bags are taped. Wet mopping system done.	< 0.1 0.037
2	23-12-2022	719-2022-12-3-11	Loading Platform	The static sample is collected from Loading Section. The plant was in production of Fibre cement sheets.	< 0.1 0.016

04-JANUARY-2023  
PARAMATHI - T.N

T. MURUGANANDHAM - SR. OFFICER (EHS)  
ASBESTOS FIBRE COUNTING ANALYST



**VISAKA INDUSTRIES LIMITED®**



CIN: L52520TG1981PLC003072

(AN ISO 9001:2015, ISO 14001:2015 & ISO 45001:2018 CERTIFIED UNIT)  
FACTORY: (ACD-II) MANICKANATHAM-VILLAGE, PARAMATHI-POST, NAMAKKAL-DISTRICT,  
TAMIL NADU-637 207, TEL: 89258 18127, www.visaka.in, e-mail: environment.paramathi@visaka.in

**AN EXTRACT OF WORK ZONE FIBRE COUNTING RESULTS**  
**JANUARY - 2023**

Name of the Company: **M/s. VISAKA INDUSTRIES LIMITED,**  
Saiyedpore-Post, P.S-Salboni,  
**West Midnapore, West Bengal-721147**

Analyzer Under: **Carl Zeiss Make, Axioskop 40,**  
**Phase Contrast Microscope.**


Flow Rate : **1.0 LPM**  
Sampling Duration : **60 Minutes**

Specifications : **As Per AIA - RTM 1**  
**(IS 11450) Method.**

**PERMISSIBLE EXPOSURE LIMIT VALUE (PELV)**  
**As PER MoEFCC & PCB = < 0.1 fibre/cc of air.**

Sl. No.	Date of Sampling	Sampling Code	Sampling Location	Sampling Condition	Dust Con. Fibre/cc of air
<b>PERSONEL SAMPLING</b>					
1	09-01-2023	23-2023-1-3-1	E.R Mill - BOD Area	The worker carrying the sampler was feeding fibre bags through the slant conveyor. Fibre dust collector in operation. He was using PPE's.	< 0.1 0.049
2	09-01-2023	24-2023-1-3-2	Salvaging Worker	The worker carrying the sampler was working in salvaging of rejected AC sheets were getting reclaimed. Wet process. He was using PPE's.	< 0.1 0.016
3	10-01-2023	25-2023-1-3-3	Filing Worker	The worker carrying the sampler was working in filing of rejected AC sheets were getting reclaimed. He was using PPE's.	< 0.1 0.033
4	10-01-2023	26-2023-1-3-4	Waste Recycling Worker	The worker carrying the sampler was engaged in operation of Waste sheets recycling work at wet ball mill section. He was using PPE's.	< 0.1 0.045
5	10-01-2023	27-2023-1-3-5	Fibre Testing Personnel	The worker carrying the sampler was engaged in Fibre Testing Personnel sampling. He was using PPE's.	< 0.1 0.012

23-JANUARY-2023  
PARAMATHI - T.N

  
**T. MURUGANANDHAM - SR. OFFICER (EHS)**  
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**VISAKA INDUSTRIES LIMITED**



CIN: L52520TG1981PLC003072

(AN ISO 9001:2015, ISO 14001:2015 & ISO 45001:2018 CERTIFIED UNIT)  
FACTORY: (ACD-II) MANICKANATHAM-VILLAGE, PARAMATHI-POST, NAMAKKAL-DISTRICT,  
TAMIL NADU-637 207, TEL: 89258 18127, www.visaka.in, e-mail: environment.paramathi@visaka.in

**AN EXTRACT OF WORK ZONE FIBRE COUNTING RESULTS**  
**JANUARY - 2023**

Name of the Company: M/s. VISAKA INDUSTRIES LIMITED,  
Saiyedpore-Post, P.S-Salboni,  
West Midnapore, West Bengal-721147

Analyzer Under: Carl Zeiss Make, Axioskop 40,  
Phase Contrast Microscope.

Flow Rate: 1.0 LPM.  
Duration: 60 Minutes.

Specifications: As Per AIA - RT M 1 Sampling  
(IS: 11450) Method.

**PERMISSIBLE EXPOSURE LIMIT VALUE (PELV)**  
**As PER MoEFCC & PCB = < 0.1 fibre/cc of air.**

Sl. No	Date of Sampling	Sampling Code	Sampling Location	Sampling Condition	Dust Con. Fibre/cc of air
<b>STATIC SAMPLING</b>					
1	11-01-2023	28-2023-1-3-8	Fibre Godown	The static sample is collected and two grades of palletized fibre bags are stored in Fibre Godown. Torn bags are taped. Wet mopping system done.	< 0.1 0.025
2	11-01-2023	29-2023-1-3-9	Process Waste Storage	The static sample is collected from Process Waste Storage Section. The plant was in production of Fibre cement sheets.	< 0.1 0.016

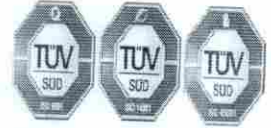
23-JANUARY-2023  
PARAMATHI - T.N

  
T. MURUGANANDHAM - Sr. OFFICER (EHS)  
ASBESTOS FIBRE COUNTING ANALYST

REGD. OFFICE & FACTORY: (ACD-I), SURVEY NO.315, YELUMALA-VILLAGE, R.C.PURAM-MANDAL, SANGAREDDY-DISTRICT, 502 300 (T.S.)  
CORPORATE OFFICE: "VISAKATOWERS" 1-8-303/69/3, S.P. ROAD, SECUNDERABAD-500 003 (T.S.)



**VISAKA INDUSTRIES LIMITED®**



CIN: L52520TG1981PLC003072

(AN ISO 9001:2015, ISO 14001:2015 & ISO 45001:2018 CERTIFIED UNIT)  
FACTORY: (ACD-II) MANICKANATHAM-VILLAGE, PARAMATHI-POST, NAMAKKAL-DISTRICT,  
TAMIL NADU-637 207, TEL: 89258 18127, www.visaka.in, e-mail: environment.paramathi@visaka.in

**AN EXTRACT OF WORK ZONE FIBRE COUNTING RESULTS**  
**FEBRUARY - 2023**

Name & Address of the Company	M/s. VISAKA INDUSTRIES LIMITED, Saiyedpore-Post, P.S-Salboni, West Midnapore, West Bengal-721 147.
Flow Rate	1 LPM
Sampling Duration	60 Minutes
Analyzer Under	Carl Zeiss Make, Axioskop 40, Phase Contrast Microscope.
Specifications of Counting	As Per A I A - R T M 1 Sampling, (IS : 11450) Method.

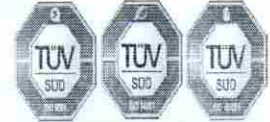
**PERMISSIBLE EXPOSURE LIMIT VALUE (PELV)**  
**As PER MoEFCC & PCB = < 0.1 fibre/cc of air.**

Sl. No	Date of Sampling	Sampling Code	Sampling Location	Sampling Condition	Dust Con. Fibre/cc of air
<b><u>PERSONEL SAMPLING</u></b>					
1	01-02-2023	57-2023-2-3-1	E.R Mill - BOD Area	The worker carrying the sampler was feeding fibre bags through the slant conveyor. Fibre dust collector in operation. He was using PPE's.	< 0.1 0.041
2	02-02-2023	58-2023-2-3-2	Salvaging Area	The worker carrying the sampler was working in salvaging of rejected AC sheets were getting reclaimed. Wet process. He was using PPE's.	< 0.1 0.025
3	03-02-2023	59-2023-2-3-3	Filing Worker	The worker carrying the sampler was working in filing of rejected AC sheets were getting reclaimed. He was using PPE's.	< 0.1 0.037
4	01-02-2023	60-2023-2-3-4	Waste Recycling Worker	The worker carrying the sampler was engaged in operation of Waste sheets recycling work at wet ball mill section. He was using PPE's.	< 0.1 0.049
5	02-02-2023	61-2023-2-3-6	Fibre Bags Carrying Forklift Operator	The worker carrying the sampler was engaged in Fibre Bags Carrying fibre godown area during the sampling. He was using PPE's.	< 0.1 0.008

Date of Signature	16-February-2023	Name & Designation	T.Muruganandham, Sr. Officer - EHS Fibre Counting Analyst
Location	Paramathi, Tamil Nadu		



**VISAKA INDUSTRIES LIMITED**<sup>®</sup>



CIN: L52520TG1981PLC003072

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TAMIL NADU-637 207, TEL: 89258 18127, www.visaka.in, e-mail: environment.paramathi@visaka.in

**AN EXTRACT OF WORK ZONE FIBRE COUNTING RESULTS**  
**FEBRUARY - 2023**

Name & Address of the Company	M/s. VISAKA INDUSTRIES LIMITED, Saiyedpore-Post, P.S-Salboni, West Midnapore, West Bengal-721 147.
Flow Rate	1 LPM
Sampling Duration	60 Minutes
Analyzer Under	Carl Zeiss Make, Axioskop 40, Phase Contrast Microscope.
Specifications of Counting	As Per A I A - R T M 1 Sampling, (IS : 11450) Method.

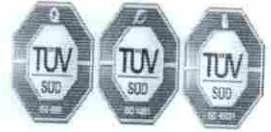
**PERMISSIBLE EXPOSURE LIMIT VALUE (PELV)**  
**As PER MoEFCC & PCB = < 0.1 fibre/cc of air.**

Sl. No	Date of Sampling	Sampling Code	Sampling Location	Sampling Condition	Dust Con. Fibre/cc of air
<b>STATIC SAMPLING</b>					
1	03-02-2023	62-2023-2-3-8	Fibre Godown	The static sample is collected and two grades of palletized fibre bags are stored in fibre godown. Torn bags are taped. Wet mopping system done.	< 0.1 0.037
2	03-02-2023	63-2023-2-3-10	Main Machine	The static sample is collected from Main Machine area. The plant was in production of Fibre cement sheets.	< 0.1 0.033

Date of Signature	16-February-2023	Name & Designation	T.Muruganandham, Sr. Officer - EHS
Location	Paramathi, Tamil Nadu		Fibre Counting Analyst



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FACTORY: (ACD-II) MANICKANATHAM-VILLAGE, PARAMATHI-POST, NAMAKKAL-DISTRICT,  
TAMIL NADU-637 207, TEL: 89258 18127, www.visaka.in, e-mail: environment.paramathi@visaka.in

**AN EXTRACT OF WORK ZONE FIBRE COUNTING RESULTS**  
**MARCH - 2023**

Name & Address of the Company	M/s. VISAKA INDUSTRIES LIMITED, Saiyedpore-Post, P.S-Salboni, <u>West Midnapore</u> , West Bengal-721 147.
Flow Rate	1 LPM
Sampling Duration	60 Minutes
Analyzer Under	Carl Zeiss Make, Axioskop 40, Phase Contrast Microscope.
Specifications of Counting	As Per A I A - R T M 1 Sampling, (IS : 11450) Method.

**PERMISSIBLE EXPOSURE LIMIT VALUE (PELV)**  
**As PER MoEFCC & PCB = < 0.1 fibre/cc of air.**

Sl. No	Date of Sampling	Sampling Code	Sampling Location	Sampling Condition	Dust Con. Fibre/cc of air
<b>PERSONEL SAMPLING</b>					
1	13-03-2023	146-2023-3-3-1	E.R Mill - BOD Area	The worker carrying the sampler was feeding fibre bags through the slant conveyor. Fibre dust collector in operation. He was using PPE's.	< 0.1 0.029
2	14-03-2023	147-2023-3-3-2	Salvaging Area	The worker carrying the sampler was working in salvaging of rejected AC sheets were getting reclaimed. Wet process. He was using PPE's.	< 0.1 0.020
3	14-03-2023	148-2023-3-3-3	Filing Worker	The worker carrying the sampler was working in filing of rejected AC sheets were getting reclaimed. He was using PPE's.	< 0.1 0.025
4	14-03-2023	149-2023-3-3-4	Waste Recycling Worker	The worker carrying the sampler was engaged in operation of Waste sheets recycling work at wet ball mill section. He was using PPE's.	< 0.1 0.057
5	13-03-2023	150-2023-3-3-6	Fibre Bags Carrying Forklift Operator	The worker carrying the sampler was engaged in Fibre Bags Carrying fibre godown area during the sampling. He was using PPE's.	< 0.1 0.065

Date of Signature	10-March-2023	Name & Designation	T.Muruganandham, Sr. Officer - EHS Fibre Counting Analyst
Location	Paramathi, Tamil Nadu		



**VISAKA INDUSTRIES LIMITED**

CIN: L52520TG1981PLC003072

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TAMIL NADU-637 207, TEL: 89258 18127, www.visaka.in, e-mail: environment.paramathi@visaka.in

**AN EXTRACT OF WORK ZONE FIBRE COUNTING RESULTS**  
**MARCH - 2023**

Name & Address of the Company	M/s. VISAKA INDUSTRIES LIMITED, Saiyedpore-Post, P.S-Salboni, <u>West Midnapore</u> , West Bengal-721 147.
Flow Rate	1 LPM
Sampling Duration	60 Minutes
Analyzer Under	Carl Zeiss Make, Axioskop 40, Phase Contrast Microscope.
Specifications of Counting	As Per A I A - R T M 1 Sampling, (IS : 11450) Method.

**PERMISSIBLE EXPOSURE LIMIT VALUE (PELV)**  
**As PER MoEFCC & PCB = < 0.1 fibre/cc of air.**

Sl. No	Date of Sampling	Sampling Code	Sampling Location	Sampling Condition	Dust Con. Fibre/cc of air
<b><u>STATIC SAMPLING</u></b>					
1	12-03-2023	151-2023-3-3-8	Fibre Godown	The static sample is collected and two grades of palletized fibre bags are stored in fibre godown. Torn bags are taped. Wet mopping system done.	< 0.1 0.020

Date of Signature	10-March-2023	Name & Designation	T.Muruganandham, Sr. Officer - EHS
Location	Paramathi, Tamil Nadu		Fibre Counting Analyst



Month of Preparation: March, 2023

Total No. of Pages: 03

**ASBESTOS FIBRE COUNT OF  
VISAKA INDUSTRIES LIMITED  
Changsole Mouza Bankibundh G. P. NO 4  
Salboni Block, Midnapore West**

**FINAL REPORT**

March, 2023



सीएसआईआर-भारतीय विषविज्ञान अनुसंधान संस्थान  
**CSIR-INDIAN INSTITUTE OF TOXICOLOGY RESEARCH**

विषविज्ञान भवन, 31, महात्मा गांधी मार्ग, पोस्ट बॉक्स नं. 80, लखनऊ-226001, उ.प्र., भारत  
VISHVIGYAN BHAWAN, 31, MAHATMA GANDHI MARG, POST BOX NO 80, LUCKNOW-226001, U.P. INDIA

Telephone: 0522-2611547/ 2621856 Fax: 2611547

E-mail : [rpbdiitrindia.org](mailto:rpbdiitrindia.org)





संलग्नक: उपर्युक्त रिपोर्ट

भवदीय,  
21/03/23  
(परमेश्वर, आरपीबीडी)

भरतीय,  
आपके ई-मेल दिनांक 06.03.2023 के संदर्भ में विभागाई इंस्टीट्यूट लिमिटेड, मिदनापुर  
वेस्ट, पश्चिम बंगाल, से आने वाले Asbestos Fibre Count (1-ER Mill-Personal sample & 2-  
Fibre Godown-Static sample) की विश्लेषण रिपोर्ट इस पत्र के साथ भेजी जा रही है। कृपया  
इस रिपोर्ट की पाठनीयताशील्य भेजें।

विषय: विश्लेषण रिपोर्ट का प्रेषण।

विभागाई इंस्टीट्यूट लिमिटेड,  
विकासीय भागाई बाकिर्बन्दा जी.पी. नं. 4  
सनबोनी ब्लॉक, मिदनापुर वेस्ट  
पश्चिम बंगाल-721147

सेवा में-

CSIR-IITR RPB/D/29/2023  
दिनांक: 21-03-2023

डॉ. के. सी. खुलबे / Dr. K.C. Khulbe  
मुख्य वैज्ञानिक व परमेश्वर आरपीबीडी  
Chief Scientist & Head, RPB/D

## Test Report

1. **Date of Sample Collection/ Monitoring** : 1<sup>st</sup> & 2<sup>nd</sup> February, 2023  
(Samples collected by Industry)
2. **Test Required by Sponsor** : Asbestos fibre count in two slides
3. **Methodologies and reference standards used for testing** :  
The counting of asbestos fibres was done using NIKON Eclipse E600W Microscope (Japan). The data were calculated following the flow rate of 1 liter/minute for a period of 60 minutes, as provided by the industry, and expressed as number of fibre in air per cubic centimeter (f/cc).  
Ref. Bureau of Indian Standard (IS: 11450)
4. **Date, sample received** : 13-03-2023
5. **Date, study initiated** : 15-03-2023
6. **Date, study completed** : 17-03-2023
7. **Test Results**

Slide No.	Locations (Mentioned on Slide)	Date of Sampling	Fibre count (f/cc)
1	Fibre Godown	02-02-2023	0.041
2	E.R. MILL	01-02-2023	0.054

### 8. Conclusions

Test results pertaining to one sample, collected through personal sampler carried by workers at E.R. Mill the observed fibre counts was 0.054 f/cc. Second sample collected by static sampling (as area sample) at Fibre Godown showed fibre counts as 0.041 f/cc. Briefly, these asbestos fibre counts are within national safe standard value of 0.100 f/cc.

*A.H. Khan*  
17/03/2023  
(A.H. Khan)  
Chief Scientist

### 9. Notes:

- a. The above results relate only to the tests required by sponsor as indicated in item 2 (Page 3 of 3)
- b. The report shall not be reproduced in fragments without the written approval of Director, CSIR-IITR, Lucknow.
- c. This report shall not be used for any purpose other than environmental management related activities of the plant/ site by the sponsor.

Name and Address of the Client : Visaka Industries Limited  
Changsole Mouza Bankibundh G. P. NO 4  
Salboni Block, Midnapore West

Reference No.

: E-Mail dated 06-03-2023

Description and Identification of  
the Test

: Asbestos fibre count on slides

Nature of samples

: Two microscopic glass slides of  
membrane filters along with details of  
sampling

for analysis 20/3/23  
Head, (Dr. A. Vaid)  
Research Planning &  
Business Development



Visaka Industries Limited  
AC DIVISION-IV SALBONI, MIDNAPUR(W), WEST BENGAL

Details regarding the Asbestos sheets production & Qty of Asbestos used in process.

Year -2022-23 (Oct-22 to Mar-23)

Month	Asbestos sheets production (MT)	Qty of Asbestos used in process (MT)
Apr-22	8243.431	554.538
May-22	9245.356	650.152
Jun-22	8783.554	635.897
Jul-22	8218.611	596.531
Aug-22	6597.378	470.187
Sep-22	8601.963	611.362
Total	49690.293	3518.667

C. Contact person of Your Organization /unit

Name & designation:--

Biplab Banerjee  
Asst. Works Manager

Signature of the  
authority (seal &  
date)

Details address:--

Changsole Mouza P.O. -Saiyedpur  
P.S. -Salboni  
Dist. -Paschim Medinipur  
Pin-721147 (W.B.)

District:--

E-mail address:--

Fax No:--

Telephone:--

Paschim Medinipur  
[biplab.banerjee@visaka.in](mailto:biplab.banerjee@visaka.in)  
03227/285854  
8170064048

For VISAKA INDUSTRIES LTD.

Biplab Banerjee  
(Asst. Works Manager)

**ENVIRONMENT MONITRONG CELL**  
**VISAKA INDUSTRIES LIMITED, SALBONI MIDNAPUR**

Sl. No	Name	Designation	Education	E-Mail	
1	Biplab Banerjee	Asst. Works Manger	Diploma in Mechanical Engineering	<a href="mailto:biplab.banerjee@visaka.in">biplab.banerjee@visaka.in</a>	Chairmen
2	Dipankar Mahanty	Manager-Mechanical	Diploma in Mechanical Engineering	<a href="mailto:dipankar.mahanty@visaka.in">dipankar.mahanty@visaka.in</a>	Secretary
3	Mohebbulla Sekh	Officer EHS	Diploma in Safety	<a href="mailto:safetyofficer.midnapur@visaka.in">safetyofficer.midnapur@visaka.in</a>	Member
4	Amitava.Patra	officer QC	Diploma in auto mobile	<a href="mailto:amitava.patra@visaka.in">amitava.patra@visaka.in</a>	Member
5	Subrata Santra	officer QC	BA	<a href="mailto:quality.midnapur@visaka.in">quality.midnapur@visaka.in</a>	Member
6	Sibaprasad Hati	Officer HRD	MBA (HR)	<a href="mailto:sibaprasad.hati@visaka.in">sibaprasad.hati@visaka.in</a>	Member
7	Buddhadev Paramanik	Asst. Manager (Mech.)	Diploma Mechanical	<a href="mailto:mechanical.midnapur@visaka.in">mechanical.midnapur@visaka.in</a>	Member
8	Satya Nath Panda	Asst. Manager (Electrical)	Diploma Electrical	<a href="mailto:Satyanath.panda@visaka.in">Satyanath.panda@visaka.in</a>	Member
9	Sanjay Bajoria	Officer (Stores)	B.Com	<a href="mailto:Sanjay.bajuria@visaka.in">Sanjay.bajuria@visaka.in</a>	Member
10	Koushik Ghosh	Asst. Officer(Despatch)	M.A	<a href="mailto:Koushik.ghosh&amp;visaka.in">Koushik.ghosh&amp;visaka.in</a>	Member
11	Somnath Amboli	Asst. Manager (Production)	Diploma Mechanical	<a href="mailto:somnath.amboli@visaka.in">somnath.amboli@visaka.in</a>	Member
12	Ashok Shaw	Operator (Production)	ITI (Diesel Mechanical)		Member
13	Manoj Mahato	Electrician (Electrical)	ITI (Electrical)		Member
14	Jagabandhu Mahato	Welder(Mechanical)	ITI (Welder)		Member
15	Ganesh Das	Pharmacist	D. Pharma		Member
16	Tapan Mahato	Casual Labour (EHS)			Member



For VISAKA INDUSTRIES LTD.

Biplab Banerjee  
(Asst. Wrks Manager)



**Lifeline**   
**DIAGNOSTIC**

Ph. : (03222) 265607

Mob. : 9434259982

9064178890

e-mail : sanjoypan6@gmail.com

AREA : RABINDRANAGAR

P.O. : MIDNAPORE

DIST. : PASCHIM MEDINIPUR

## MEDICAL EXAMINATION REPORT

I have clinically examined all the employees of the **VISAKA INDUSTRIES LIMITED**, AC Division - IV, Village - Changsole, Post Office - Saiyedpur, Police Station - Salboni, District - Paschim Medinipur, State - West Bengal, Pin Code - 721147.

I have gone through their necessary **Blood Examination Reports, X- Ray (Chest) Reports, Sputum Reports, RBS & PFT Reports.**

No Asbestos related disease are found in them.

Date:-

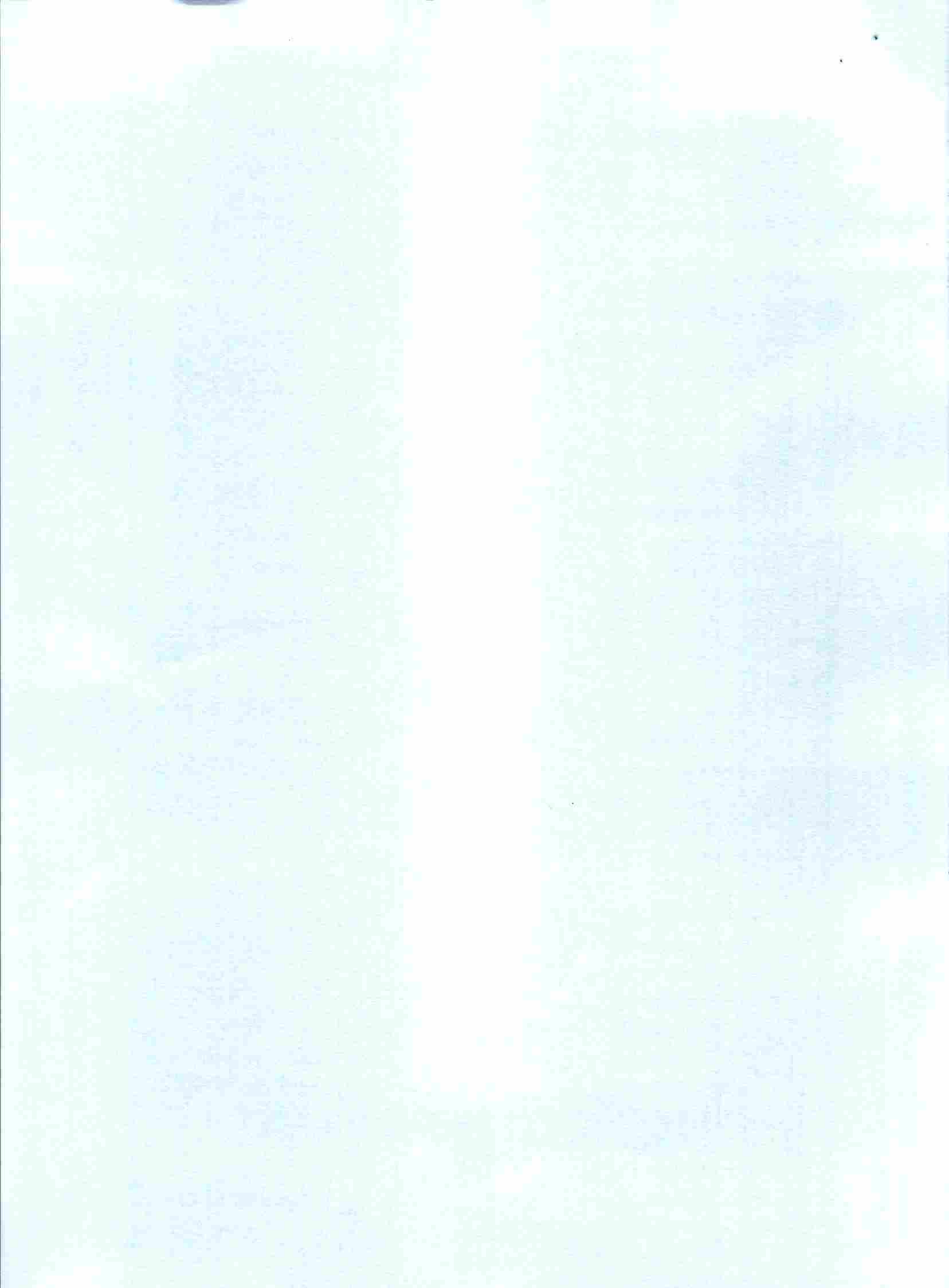
*Chirp K. Bhakta*  
*26/06/22*

**DR. D.K. BHAKTA**  
MBBS (CAL)  
Medical Officer  
Reg. No. - 61987

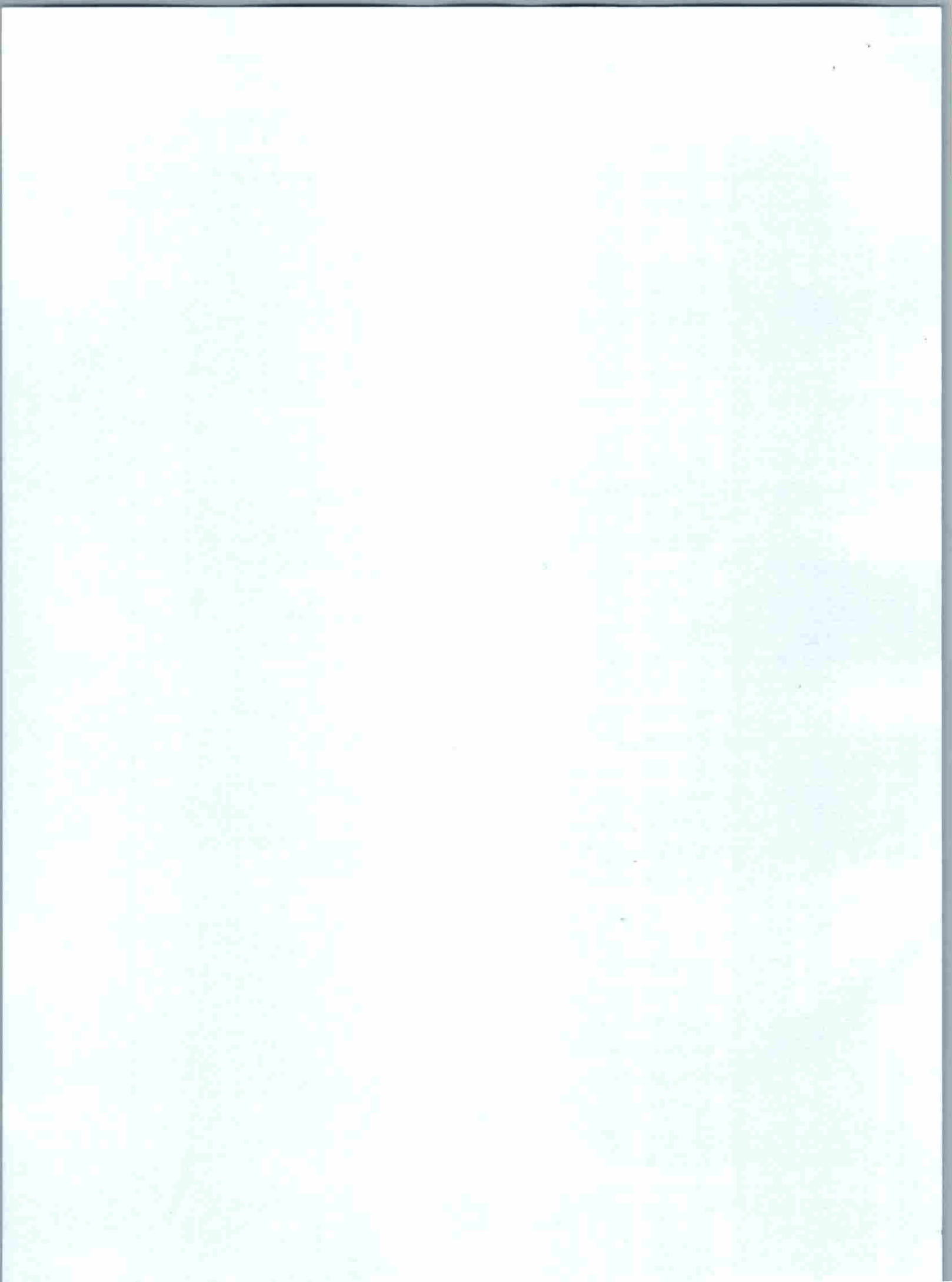






















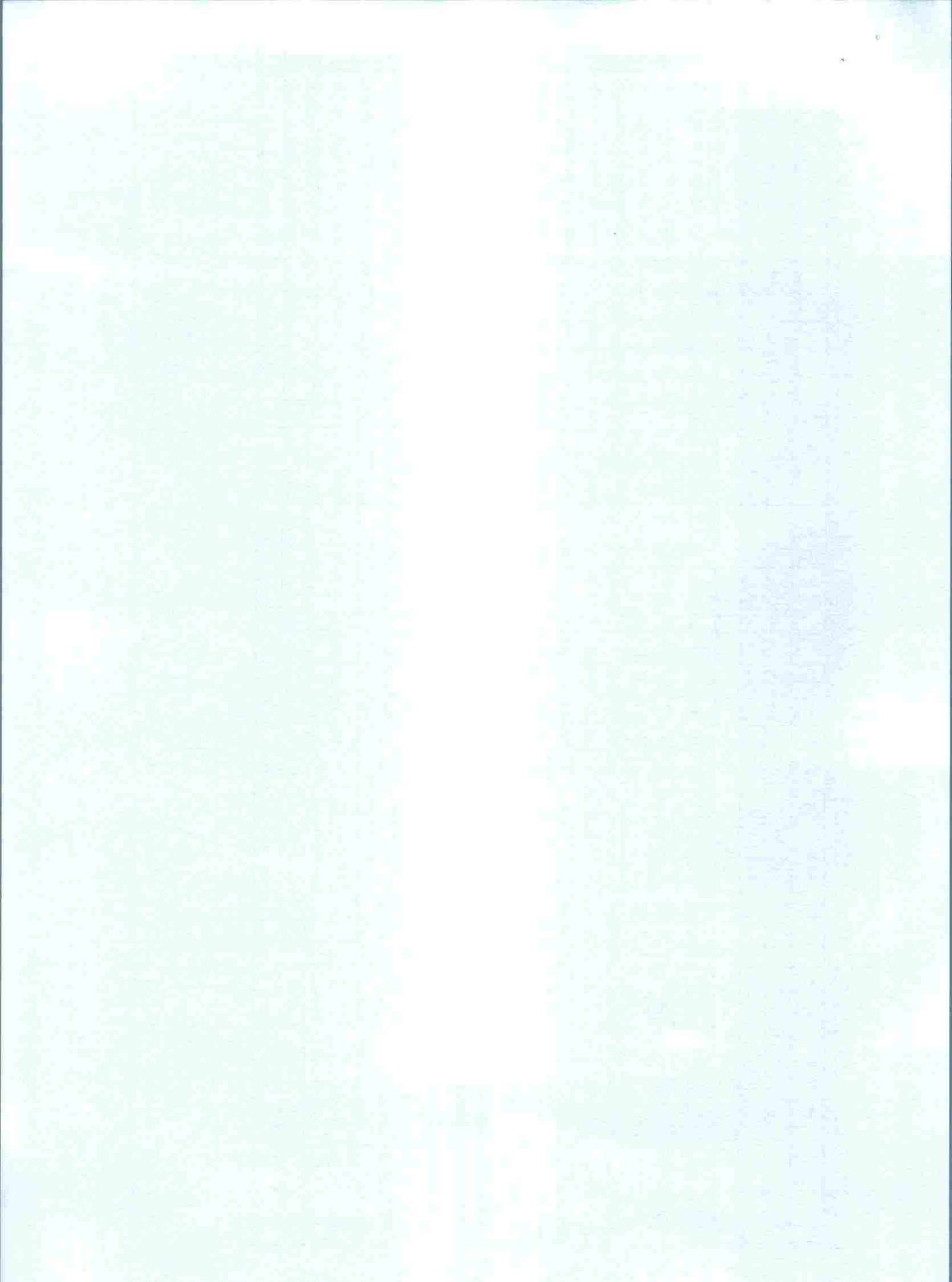




VISAKA INDUSTRIES LIMITED, MIDNAPORE DIVISION																															
(MEDICAL CHECK UP LIST FOR KHAGENDRA NATH MAHATA- 2022-2023)																															
S.NO	NAME	EMP.NO	DATE OF BIRTH	DATE OF JOINING	AGE	HT/CM	WT/KGS	DESIGNATION	BLOOD GROUP	BLOOD PRESSURE		HB in gm%	WBC	N	L	M	E	B	ESR mm/1hr	RBS	Sputum AFB	VISION	X-RAY	CHEST EXP(ccms)	PFT						SUMMARY
										SYS	DIS														Pred	PRE	Pred	PRE	Pred	PRE	
122	Ajit Singh	KM-1	1-Jul-1982	1-Jul-2003	41	166	53	Contractor Worker	O+	116	76	13.2	5100	54	40	4	2	0	15	78.4	NF		W.N.L	82/83	3.34	2.36	2.72	1.69	6.78	3.85	(FEV1/FVC)%Pred<95 and FVC%Pred <80
123	Anjan Bag	KM-2	1-Jan-1988	1-Apr-2006	35	162	55	Contractor Worker	O+	120	80	12.8	6200	68	28	3	1	0	10	91.2	NF		W.N.L	84/86	3.66	3.38	3.13	2.77	7.39	4.91	(FEV1/FVC)%Pred>95 and FVC%Pred >80
124	Bhakti Patar	KM-3	12-Jan-1988	1-Apr-2006	35	162	61	Contractor Worker	O+	118	80	13	5400	61	31	5	3	0	12	93	NF		W.N.L	92/93	3.58	3.29	3.03	2.89	7.26	12.06	(FEV1/FEC)%Pred>95 and FVC%Pred>80
125	Biswanath Mahanta	KM-4	1-Jan-1987	7-Jul-2006	36	156	55	Contractor Worker	B+	124	84	13.3	5900	56	37	6	1	0	14	80.2	NF		W.N.L	82/83	3.39	2.1	2.91	1.98	7.08	2.74	(FEV1/FEC)%Pred<95 and FVC%Pred<80
126	Buddheswar Mahato	KM-5	15-Jul-1976	4-Oct-2006	47	160	58	Contractor Worker	O+	130	86	12.6	6300	61	33	4	2	0	8	100.2	NF		W.N.L	79/81	2.93	1.71	2.48	0.99	6.46	1.7	(FEV1/FVC)%Pred <95 and EVC%Pred <80
127	Chitta Mahata	KM-6	15-Jul-1970	1-Nov-2003	53	160	46	Contractor Worker	B+	122	80	13.2	7100	56	39	4	1	0	15	76	NF		W.N.L	80/82	3.13	2.26	2.57	1.71	6.57	3.8	(FEV1/FVC)%Pred <95 and EVC%Pred <80
128	Dipak Roy	KM-7	1-Jan-1986	7-Apr-2006	37	160	52	Contractor Worker	A+	118	80	11.8	5200	54	41	3	2	0	14	87	NF		W.N.L	78/82	3.22	3.15	2.81	2.3	6.94	6.29	(FEV1/FVC)%Pred <84 and EVC%Pred >80
129	Dulal Mahato	KM-8	1-Jul-1970	1-Apr-2006	53	161	47	Contractor Worker	B+	116	74	11.3	6400	62	29	6	3	0	8	81	NF		W.N.L	81/83	3.28	2.63	2.82	2.32	6.95	5.79	(FEV1/FEC)%Pred>95 and FVC%Pred<80
130	Ganesh Singh	KM-9	1-Jan-1986	7-Apr-2006	37	156	52	Contractor Worker	B+	120	80	12.7	5600	63	31	5	1	0	16	142	NF		W.N.L	81/83	3.4	2.96	2.87	2.66	7.02	6.61	(FEV1/FEC)%Pred>95 and FVC%Pred>80
131	Gouri Dolai	KM-10	1-Jul-1969	1-Apr-2006	54	162	51	Contractor Worker	O+	120	80	11.8	7600	67	28	4	1	0	15	106	NF		W.N.L	83/85	2.53	2.62	2.12	2.05	5.94	4.61	(FEV1/FEC)%Pred<95 and FVC%Pred>80
132	Jaladhar Mahato	KM-11	1-Jul-1989	16-Aug-2006	34	159	54	Contractor Worker	B+	116	76	12.2	6200	63	30	5	2	0	18	97	NF		W.N.L	79/82	3.58	3.29	3.03	2.89	7.26	12.06	(FEV1/FEC)%Pred>95 and FVC%Pred>80
133	Kartik Mahata	KM-20	12-Dec-1977	1-Aug-2016	40	153	48	Contractor Worker	O+	116	74	13	4100	60	32	5	3	0	18	80	NF		W.N.L	81/84	3.74	4.13	3.08	2.97	7.31	8.22	(FEV1/FEC)%Pred<95 and FVC%Pred>80
134	Mangal Mandi	KM-21	1-Nov-1978	1-Aug-2016	40	162	55	Contractor Worker	B+	120	80	12.8	7300	60	35	3	2	0	17	83	NF		W.N.L	85/87	3.33	3.58	2.84	2.03	6.98	2.63	(FEV1/FVC)%Pred<84 and FVC%Pred >80
135	Pradip Mahata	KM-12	15-Jul-1985	1-Jul-2003	38	160	54	Contractor Worker	B+	120	80	11.9	5400	65	29	4	2	0	16	107	NF		W.N.L	82/84	3.54	3.46	2.99	2.95	7.19	7.45	(FEV1/FEC)%Pred>95 and FVC%Pred>80
136	Prakash Mahata	KM-13	15-Jul-1968	1-Jul-2003	55	151	49	Contractor Worker	O+	118	80	12.6	6200	60	33	6	1	0	13	109	NF		W.N.L	82/84	2.51	2.8	2.1	2.05	5.9	7.43	(FEV1/FEC)%Pred<95 and FVC%Pred>80
137	Rakhahari Mahato	KM-14	1-Jan-1969	1-Apr-2006	54	156	53	Contractor Worker	B+	124	84	13	4900	58	36	4	2	0	12	76	NF		W.N.L	81/83	2.96	1.89	2.47	1.83	6.43	4.66	(FEV1/FEC)%Pred>95 and FVC%Pred<64
138	Sanjib Roy	KM-22	22-Apr-1975	3-Aug-2016	43	163	56	Contractor Worker	AB+	120	80	11.7	5800	54	42	3	1	0	10	82	NF		W.N.L	79/82	2.9	2.84	2.4	2.07	6.33	6.08	(FEV1/FVC)%Pred>95 and FVC%Pred >80
139	Sanjoy Patra	KM-15	3-Feb-1987	4-Apr-2006	36	158	55	Contractor Worker	A+	130	86	10.6	6300	62	28	6	4	0	11	107	NF		W.N.L	79/81	3.28	2.63	2.82	2.32	6.95	5.79	(FEV1/FEC)%Pred>95 and FVC%Pred<80
140	Shankar Mahata	KM-16	15-Jul-1975	1-Jul-2003	48	166	56	Contractor Worker	O+	130	86	11.8	6600	63	31	4	2	0	13	100.6	NF		W.N.L	84/86	3.43	2.37	2.81	1.93	6.92	6.91	(FEV1/FEC)%Pred>95 and FVC%Pred<80
141	Sunil Mahata	KM-18	15-Jul-1986	1-Jul-2003	37	158	50	Contractor Worker	A+	122	80	12	7400	60	30	7	3	0	12	98	NF		W.N.L	78/82	3.12	2.67	2.69	1.89	6.77	3.56	(FEV1/FVC)%Pred<84 and FVC%Pred >80
142	Sunit Mahata	KM-19	15-Jul-1978	1-Jul-2003	45	163	53	Contractor Worker	A+	118	80	13.1	7900	58	37	4	1	0	10	81	NF		W.N.L	81/83	3.50	3.27	2.94	2.80	7.12	6.97	(FEV1/FVC)%Pred>95 and FVC%Pred >80

*Dilip Kr Bhakta*  
26/08/23

**DR. D.K. BHAKTA**  
MBBS (CAL)  
Medical Officer  
Reg. No. - 61987







VISAKA INDUSTRIES LIMITED, MIDNAPORE DIVISION																																
(MEDICAL CHECK UP LIST FOR SUVENDU MONDAL- 2022-2023)																																
S.NO	NAME	EMP.NO	DATE OF BIRTH	DATE OF JOINING	AGE	HT/CMS	WT/KGS	DESIGNATION	BLOOD GROUP	BLOOD PRESSURE		HB in gm%	WBC	N	L	M	E	B	ESR mm/hr	RBS	Sputum AFB	VISION	X-RAY	CHEST EXP(cons)	FVC		FEV1		PEFR		PFT RESULT	SUMMARY
										SYS	DIAS														Pred	PBE	Pred	PBE	Pred	PBE		
178	Deepak Mahata	SUV-1	2-Jul-1985	1-Jun-2006	38	163	47	Contractor Worker	A+	118	80	12.8	6100	63	31	4	2	0	15	98	NF		W.N.L	77/80	3.31	2.93	2.82	2.41	6.94	6.01	(FEV1/FVC)%Pred<95 and FVC%Pred >80	
179	Kartik Mahata	SUV-2	1-Jan-1985	16-Jun-2006	38	170	58	Contractor Worker	A+	120	82	13	5400	57	40	2	1	0	10	107	NF		W.N.L	82/84	4	3.26	3.33	2.69	7.68	5.89	(FEV1/FVC)%Pred<95 and FVC%Pred >80	
180	Nanyan Chalak	SUV-5	1-Dec-1987	1-Jun-2006	36	167	54	Contractor Worker	O+	120	80	13.6	6700	58	34	5	3	0	12	113	NF		W.N.L	82/84	3.53	3.9	3.01	3.22	7.23	6.01	(FEV1/FVC)%Pred<95 and FVC%Pred >80	
181	Rajib Bhandari	SUV-6	14-Feb-1987	16-Jun-2006	36	153	44	Contractor Worker	A+	118	80	12.7	4800	53	42	3	2	0	10	88	NF		W.N.L	79/81	3.06	2.92	2.68	2.4	6.76	6.78	(FEV1/FVC)%Pred<95 and FVC%Pred >80	

*Rajib K. Bhandari*  
26/06/23

DR. D.K. BHAKTA  
MBBS (CAL)  
Medical Officer  
Reg. No. - 61987

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**MINISTRY OF ENVIRONMENT & FORESTS.**  
**EASTERN REGIONAL OFFICE**  
**194, KHARVEL NAGAR, BHUBANASWAR-751 001.**  
**FORMAT FOR PROVIDING PARTICULARS ON GREEN BELT PLANTATION**  
**UNDER F© ACT 1980 AND E(P) ACT 1986.**

1. a) Name of the organization : Visaka Industries Ltd.  
b) Env/ Forest clearance order Nos : J- 11011/3/2004-1A 11(1) dt 24/2/06
2. Location , Block/ Sub.Divn./ Dist./  
State : Mouza- Changsole, Post- Saiyedpur  
P.S.- salboni. West Midnapur. 721147
3. Address for communication : As above
4. Existing vegetation in the area/ region  
a) Species(tress/shrubs/grasses climbers) : Attached  
b) Major prevalent species of each type. : Attached
5. Land coverage by the project  
a) Total area under the project : 30 Acres  
b) Area covered for basic infra Structure : 11 Acres  
(roads/building/Factory etc)
6. Details about natural vegetation  
a) Name and number of tree/  
species felled. : Beneya 02 nos , Neem 10 nos, Eucalyptus 25 nos  
b) Name and number of plant  
species still available : As above  
in the area [Akashmoni -11 nos, Krisnachura- 20 nos , Asoka -28 nos, Palm  
Tree- 2 nos , Mango Trees -45 nos]  
c) By protecting the area will  
Indigenous stock come up ? : Yes  
d) Extent of green belt developed. : 17 Acres
7. Plantations required to be carried  
Out as per.  
a) Conditions of Environmental  
Clearance in ha. /nos : Followed Env. Act 1986  
b) Conditions of forest C Act.  
Clearance in ha. /nos : N.A.  
c) Voluntarily in ha. /nos. : N.A.

8. ....Plantation

a) Total area available for  
plantation in each category :

i)Green belt	ii)Demos	iii)Back filled areas.	iv)Road sides	v) Block plantation
62948 SqM	100 Sqm	-----	1200 Sqm	1000Sqm

b) Plantation details. (Category wise & methodology used)

Year of Plantation.	Specifics Planted.	Spacing.	Height attained.	Total area covered.	Area still available.
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Attached

Attached

C) Survival % of Plantation

Total Plantation	-- 15950
Survival (No)	--15108
Survival %	--94.72

9. Agency carrying out plantation and  
Maintenance.

: Laxmi Janadhan Rose Garden Propitor,  
Propitor:-- Subendu Kr. Mondal.

10. Financial details (year wise)  
Plantation wise and item wise

SL No	Year	Funds allocated	Expenditure made	Average cost of each surviving Plant
1	2022-23 (Oct-22 to Mar-23)	2,10,000	5,30,255	35.09 Rs/-

10. Inspection of plantation by  
Field experts and their comments  
And follow up action.

: Some of the plants at south-east side growth is less, we have called -  
expert and ask for his suggestion, as per his version due to water  
Logging plant growth is not expected level so that we made small  
Drainages in the water logging area. After that there is a  
improvement of plant growth.

11. Remarks / any others information (Density)

: 0.26 Nos/SqM

Signature of the office in charge

4. EXISTING VEGETATION AREA IN THE AREA / REGION

a) Species (Tree / Shrubs / Grasses / Climbers) :

b) Major prevalent species of each type.

1. Trees : Mango, Guava, Coconut, Eucalyptus, Teak wood, Badam, cashew, chiku, mehagene, jackfruit, Banana, Lemon, Palm etc.

2. Grasses : Chinese grass.Citronila

3. Shrubs : Bougainvillea

4. Climbers : Cucumber

8. PLANTATION DETAILS (Category and Methodology used)

Year of Plantation	Species planted	Spacing	Height attained	Total area Covered	Area still available
<u>2022-23</u>	20	10 feet	12 feet	557 SqM	
					951 Sqm

c). Survival of plantation

FY-22-23 (up to Mar-23)

Total Plantation 40

Survival Nos 37

Survival % 92.50

2022-2023 (Sep-22 to Oct-23)

YEAR	NO OF PLANTS	LOCATION	VARIETY	COST
2022-23	2200	Seasonal Flower all plant	Salvia/Calondula/ Dahlia/Gladiolious/ Pentunia/Zinoel/	19604
<b>TOTAL -</b>	<b>2200</b>		<b>TOTAL-19604</b>	
FOR Six MONTHS MAINTENANCE COST				5,30,255
<b>TOTAL</b>				<b>5,49,859</b>



For VISAKA INDUSTRIES LTD.

Biplab Banerjee  
(Asst. Works Manager)



**PART- A**

The details of energy consumption on running the pollution control equipment is given below.

	FY-2022-23 (Apr-22 to Sep-22)		FY-2022-23 (Oct-22 to Mar-23)	
	Energy Consumption	Value (Rs)	Energy Consumption	Value (Rs)
On dust collector running-Fibre	12792.55 KWH/Yr	Rs. 1.09 Lac	11810.99 KWH/Yr	Rs. 1.00 Lac
-Cement	4363.62 KWH/Yr	Rs. 0.37 Lac	3894.02 KWH/Yr	Rs. 0.33 Lac
Fly ash	1315.49 KWH/Yr	Rs. 0.11 Lac	1229.57 KWH/Yr	Rs. 0.10 Lac
Wet ball mill and sludge recycling	39856.2 KWH/Yr	Rs. 3.39 Lac	36333 KWH/Yr	Rs. 3.09 Lac
Fiber bag opener & shredder	15127.47 KWH/Yr	Rs. 1.29 Lac	13966.76 KWH/Yr	Rs. 1.19 Lac
Centralised vacuum Cleaner	4545.16 KWH/Yr	Rs. 0.39 Lac	4331.97 KWH/Yr	Rs. 0.37 Lac
<b>Total</b>	<b>78000.490 KWH/Yr</b>	<b>Rs. 6.63 Lac</b>	<b>71566.310 KWH/Yr</b>	<b>Rs. 6.08 Lac</b>

**PART- B**

Additional measures / investment proposal for environmental protection including abatement of Pollution, prevention of pollution

Additional investment proposal for environmental protection including abatement of pollution:-

Sr. no	Budget ahead	FY-2022-23 (Apr-22 to Sep-22)	FY-2022-23 (Oct-22 to Mar-23)
1	Capital Investment out lay & Utilised	Rs. -----	Rs. -----
2	Recurring Expenditure:-		
	Chemical	-----	-----
	Power	Rs. 6,63,004	Rs. 6,08,314
	Manpower	Rs. 24,78,829	Rs. 26,57,405
	Training	Rs. -----	Rs. -----
	Sample Testing	Rs. 1,15,398	Rs. 1,90,602
	Consumables	Rs. 1,51,825	Rs. 3,94,199
3	WBPCB administrating expenses (Concent fee, Lab, Fine etc)	Rs. 29,560	Rs. 5,03,155
4	Legal Issues	Rs. -----	Rs. -----
5	Miscellaneous (Plant +Fertilizer purchase)	Rs. 6,890	Rs. 28,754
	<b>Total</b>	<b>3,445,506</b>	<b>4,382,429</b>

Thanks & Regards  
Biplab Banerjee  
  
(Asst. Works Manager)  
Visaka Industries Limited  
W.B.

For VISAKA INDUSTRIES LTD.

**Biplab Banerjee**  
(Asst. Works Manager)

10/10/10

**Environment Monitoring Equipment Details:**

Sl. No.	Equipment Name	Quantity	Make	For Measuring
1	High Volume Sampler	3	Envirotech APM 460 BL	Ambient Air Quality
2	Personal/Static Sampler	2	Envirotech APM 800	Fibre Count
3	Lux Metre	1	MEXTECH LX-100B	Illumination
4	Sound Metre	1	Lutron SL-4010	Noise Level
5	Hygrometer	1		Humidity

**Environment Protection Equipment Details:**

Sl. No.	Equipment Name	Quantity	Make	For Protecting
1	Cement Dust Collector	1	Rieco Industries Limited	Online Cement Dust
2	Fibre Dust Collector	1	Rieco Industries Limited	Online Fibre Dust
3	Fly Ash Dust Collector	1	Rieco Industries Limited	Online Fly Ash Dust
4	Central Vacuum Cleaner	1	Rieco Industries Limited	Collecting Spilled Fibre
5	Portable Vacuum Cleaner	1	Roots Multiclean (Sote Co BASE 303)	Collecting Spilled Fibre

For VISAKA INDUSTRIES LTD.

**Biplab Banerjee**  
(Asst. Works Manager)

10/1/19



03/11/2017

Office of the Geologist  
Geological Survey of India & W.B.  
D.L.A.  
Memorandum

P.T.O. for Geodetic Department

Conditions:

- (1) In case of any change of ownership of the proposed well, fresh registration has to be obtained.
- (2) No change of location, design, rate of withdrawal and pumping device in respect of the proposed well as indicated at the time of registration shall be made without prior permission of the Competent Authority. Any deviation in this regard shall lead to cancellation of this permit.
- (3) In case, any of the particulars / information furnished by the applicant in his application for issuance of this permit is liable for cancellation at any subsequent stage, this permit is liable for cancellation.
- (4) Any other condition imposed by the concerned Authority.

Date: 3-11-2017

Place: Midnapore

Office of the Geologist  
Geological Sub-Div. No. VA S.W.D.  
Member Secretary, D.L.A.  
Paschim Medinipur

Signature of the Issuing Authority  
and Designation  
3/11/17

Geologist  
Geological Sub-Div. No. VA  
S.W.D. Medinipur

This permit authorizes the owner applicant (user) to sink a well in the location specified at SL (2) for extraction of ground water at a rate not exceeding that as shown at SL (3)(f) and for running hours / day as shown at SL (3)(k), and is valid subject to the observance of the conditions stated overleaf.

- 1. Name of the applicant (user)
- (a) Son/Daughter of
- (b) Address of the applicant
- (c) Category of farmer (Please tick)
- (d) Serial No. of application Form
- (e) and date of submission
- (f) Specimen signature of the user
- 2. Location particulars—
- (a) District
- (b) Block, Mouza, J. L. No., Plot No.
- (c) Municipality/Corporation
- (d) Ward No./Borough No., Holding No.
- 3. Particulars of the proposed well and pumping device—
- (a) Type of the well
- (b) Approx. depth of the well (m)
- (c) Purpose of the well
- (d) Assembly size (for tube well)
- (e) Approx. strainer length (for tube well)
- (f) Diameter (for dug well)
- (g) Type of pump to be used
- (h) H. P. of the pump
- (i) Operational device
- (j) Rate of withdrawal (m<sup>3</sup>/hr.)
- (k) Maximum allowable running hours per day

T.W. :  
 120 m :  
 Industrial :  
 150 mm X 100 mm :  
 18 m :  
 Submersible :  
 7.5 H.P. :  
 Electric :  
 22 m<sup>3</sup>/hr :  
 3 Hours :

Paschim Medinipur, 430, 1  
Salboni, Kanchikpur, 430, 1

[Signature]

Small Farmer/Marginal Farmer/Others  
BP/B 0191, SL-80, DE - 04/09/2017

Shri/Smt. VISAKA INDUSTRIES LTD  
Salboni, Kanchikpur

PERMIT NO. P1428430660166066015E

(Management, Control and Regulation) Act 2005.]

PERMIT FOR SINKING OF NEW WELL  
(EMBLEM OR HOLOGRAM OF THE CONCERNED AUTHORITY)

[See Rules 9(c) and 10(c)]

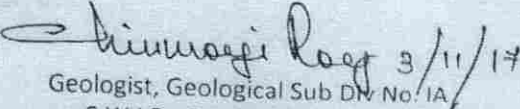
FORM 4

035028

4075

**Conditionality for Package Drinking Water Projects and Industries/Infrastructures:**

1. Roof Top Rain Water Harvesting for Surface Storage :-
  - A. A Provision for Roof Top rain Water Harvesting is a must that should be kept within the industrial campus area.
  - B. At least 20% of the roof top areas of the industrial building are required to be brought under RWH programme.
  - C. Rain water is required to be collected in a surface storage reservoir (concrete) through a number of pipelines from roofs.
  - D. The roof top rain water collected should be utilized in-
    - i) Washing and cleaning purpose within the entire campus area.
    - ii) Plantations and gardening.
    - iii) Flushing in the toilets.
    - iv) To fulfill any other industrial needs.
  - E. i) Artificial Recharging Techniques into groundwater through any kind of recharge shafts/ filter points should not be allowed strictly by any user.  
ii) Drinking water provisions through RWH structures should not be made.
2. Excavation of Pond of size 150 ft x 50 ft with 2 m. depth.
3. Chemical Quality Test Report from Govt./Semi-Govt. approved Laboratory in each year to be submitted to the Geologist & Member Secretary, D.L.A., Paschim Medinipur.
4. The Permit Certificate will be reviewed in every year from the date of issuance of Permit- based on local hydrogeological conditions that may prevail afterwards.
5. Arrangement of Water Meter at the outlet of Tube Well discharge and a logbook to be monitored by Govt. Officials as assigned by the D.L.A. to ascertain the quantity of water utilize (daily log book to be maintained by the users.)
6. The enhanced rate if any in future (including the rates revised retrospectively) of fees/charges/taxes for draws of ground water on annual basis, should be borne by the applicants for operating their tube wells in a continuous manner.

  
Geologist, Geological Sub Div. No. 1A  
S.W.I.D., Paschim Medinipur  
&  
Member Secretary, DLA, Paschim Medinipur

FORM 4

[See Rules 9(3) and 10(5)]

(EMBLEM OR HOLOGRAM OF THE CONCERNED AUTHORITY)

PERMIT FOR SINKING OF NEW WELL

[U/S 7(3)(b) / 7(4)(b) / 7(5)(a) of the West Bengal Ground Water Resources (Management, Control and Regulation) Act 2005.]

035026

4073

PERMIT NO. P1428430000470000001TSE

- 1. (a) Name of the applicant (user) : Shri/Smt. VISAKA INDUSTRIES LTD.
- (b) Son/Daughter of : Salboni, Krishnapur
- (c) Address of the applicant : Small Farmer/Marginal Farmer/Other
- (d) Category of farmer (Please tick) (in case of irrigation well) : BP/B 0191, SL-78, Dt-04/09/2017
- (e) Serial No. of application Form and date of submission : Walter
- (f) Specimen signature of the user : Paschim Medinipur
- 2. Location particulars—
  - (a) District : Paschim Medinipur
  - (b) Block, Mouza, J. L. No., Plot No. : Salboni, Krishnapur, 430, 47
  - (c) Municipality/Corporation : Ward No./Borough No., Holding No.
- 3. Particulars of the proposed well and pumping device—
  - (a) Type of the well : T. W.
  - (b) Approx. depth of the well (m) : 120 m
  - (c) Purpose of the well : Industrial
  - (d) Assembly size (for tube well) : 150 mm X 100 mm.
  - (e) Approx. strainer length (for tube well) : 18 m.
  - (f) Diameter (for dug well) : m.
  - (g) Type of pump to be used : Submersible
  - (h) H. P. of the pump : 7.5 H.P.
  - (i) Operational device : Electric
  - (j) Rate of withdrawal (m<sup>3</sup>/hr.) : 22 m<sup>3</sup>/hr.
  - (k) Maximum allowable running hours per day : 3 Hours

This permit authorizes the owner applicant (user) to sink a well in the location specified at Sl. (2) for extraction of ground water at a rate not exceeding that as shown at Sl. (3)(j) and for running hours / day as shown at Sl. (3) (k), and is valid subject to the observance of the conditions stated overleaf.

Place : Midnapore

Date : 3-11-2017

Conditions :

- (1) In case of any change of ownership of the proposed well, fresh registration has to be obtained.
- (2) No change of location, design, rate of withdrawal and pumping device in respect of the proposed well as indicated at Sl. (2) and (3) of this permit shall be made without prior permission of the Competent Authority. Any deviation in this regard shall lead to cancellation of this permit.
- (3) In case, any of the particulars / information furnished by the applicant in his application for issuance of this permit is found to be incorrect during verification at any subsequent stage, this permit is liable for cancellation.
- (4) Any other condition imposed by the concerned Authority.

Office of the Geologist  
Geological Sub-Div. No. - I/A, S.W.I.D.,  
SEAL &  
Member Secretary, D.L.A.  
Paschim Medinipur

Chinnmaji Roy 3/11/17  
Signature of the Issuing Authority  
and Designation.

Geologist  
Geological Sub-Div. No. - I/A  
S.W.I.D., Medinipur shall be  
&  
Member Secretary, D.L.A.  
Paschim Medinipur

Office of the Geologist  
Geological Sub-Div. No. - I/A, S.W.I.D.,  
OFFICE  
Member Secretary, D.L.A.  
Paschim Medinipur

03/11/2017

P.T.O. for Conditionalities

**Conditionality for Package Drinking Water Projects and Industries/Infrastructures:**

1. Roof Top Rain Water Harvesting for Surface Storage :-
  - A. A Provision for Roof Top rain Water Harvesting is a must that should be kept within the industrial campus area.
  - B. At least 20% of the roof top areas of the industrial building are required to be brought under RWH programme.
  - C. Rain water is required to be collected in a surface storage reservoir (concrete) through a number of pipelines from roofs.
  - D. The roof top rain water collected should be utilized in-
    - i) Washing and cleaning purpose within the entire campus area.
    - ii) Plantations and gardening.
    - iii) Flushing in the toilets.
    - iv) To fulfill any other industrial needs.
  - E. i) Artificial Recharging Techniques into groundwater through any kind of recharge shafts/ filter points should not be allowed strictly by any user.  
ii) Drinking water provisions through RWH structures should not be made.
2. Excavation of Pond of size 150 ft x 50 ft with 2 m. depth.
3. Chemical Quality Test Report from Govt./Semi-Govt. approved Laboratory in each year to be submitted to the Geologist & Member Secretary, D.L.A., Paschim Medinipur.
4. The Permit Certificate will be reviewed in every year from the date of issuance of Permit- based on local hydrogeological conditions that may prevail afterwards.
5. Arrangement of Water Meter at the outlet of Tube Well discharge and a logbook to be monitored by Govt. Officials as assigned by the D.L.A. to ascertain the quantity of water utilize (daily log book to be maintained by the users.)
6. The enhanced rate if any in future (including the rates revised retrospectively) of fees/charges/taxes for drawls of ground water on annual basis, should be borne by the applicants for operating their tube wells in a continuous manner.

*Chinnmaji Rao* 3/11/17

Geologist, Geological Sub Div No. IA  
S.W.I.D., Paschim Medinipur

&  
Member Secretary, DLA, Paschim Medinipur

4074

# FORM 4

[See Rules 9(3) and 10(5)]

(EMBLEM OR HOLOGRAM OF THE CONCERNED AUTHORITY)

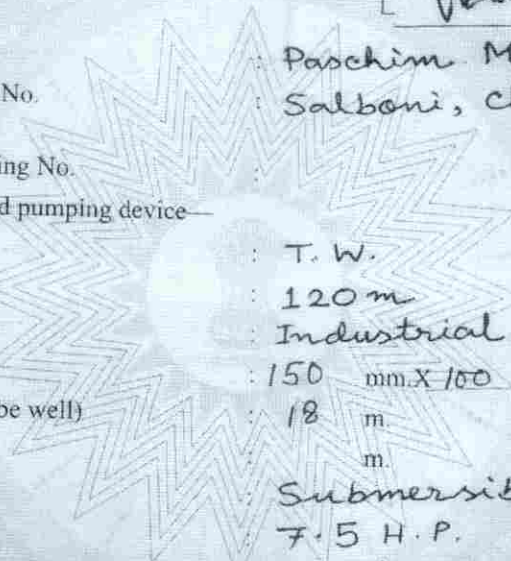
## PERMIT FOR SINKING OF NEW WELL

[U/S 7(3)(b) / 7(4)(b) / 7(5)(a) of the West Bengal Ground Water Resources (Management, Control and Regulation) Act 2005.]

035027

PERMIT NO. P1428427000920000001TSE

- 1. (a) Name of the applicant (user) : Shri/Smt. **VISAKA INDUSTRIES LTD.**
- (b) Son/Daughter of : **Salboni, Changsole**
- (c) Address of the applicant : **Small Farmer/Marginal Farmer/Others**
- (d) Category of farmer (Please tick) (in case of irrigation well) : **BA/B 0191, SL-79, Dt-04/09/2017**
- (e) Serial No. of application Form and date of submission : **[Signature]**
- (f) Specimen signature of the user : **[Signature]**
- 2. Location particulars—
  - (a) District : **Paschim Medinipur**
  - (b) Block, Mouza, J. L. No., Plot No. : **Salboni, Changsole, 427, 92**
  - (c) Municipality/Corporation Ward No./Borough No., Holding No.
- 3. Particulars of the proposed well and pumping device—
  - (a) Type of the well : **T. W.**
  - (b) Approx. depth of the well (m) : **120 m**
  - (c) Purpose of the well : **Industrial**
  - (d) Assembly size (for tube well) : **150 mm X 100 mm.**
  - (e) Approx. strainer length (for tube well) : **18 m**
  - (f) Diameter (for dug well) : **m.**
  - (g) Type of pump to be used : **Submersible**
  - (h) H. P. of the pump : **7.5 H.P.**
  - (i) Operational device : **Electric**
  - (j) Rate of withdrawal (m<sup>3</sup>/hr.) : **22 m<sup>3</sup>/hr**
  - (k) Maximum allowable running hours per day : **4 Hours**



This permit authorizes the owner applicant (user) to sink a well in the location specified at Sl. (2) for extraction of ground water at a rate not exceeding that as shown at Sl. (3)(j) and for running hours / day as shown at Sl. (3)(k), and is valid subject to the observance of the conditions stated overleaf.

Place : **W. Midnapore**

Date : **3-11-2017**

**Conditions :**

- (1) In case of any change of ownership of the proposed well, fresh registration has to be obtained.
- (2) No change of location, design, rate of withdrawal and pumping device in respect of the proposed well as indicated at S. (3)(j) and for running hours / day as shown at Sl. (3)(k), and is valid subject to the observance of the conditions stated overleaf.
- (3) In case, any of the particulars / information furnished by the applicant in his application for issuance of this permit at any subsequent stage, this permit is liable for cancellation.
- (4) Any other condition imposed by the concerned Authority.

Office of the Geologist  
Geological Sub-Div. No. 1/A, S.W.D.,  
**OFFICE**  
Member Secretary, D.L.A.  
Paschim Medinipur

**Chinmayi Roy 3/11/17**  
Signature of the Issuing Authority and Designation.  
**Geologist**  
Geological Sub-Div. No. - VA  
S.W.D., Medinipur  
Member Secretary, D.L.A.  
Paschim Medinipur

**[Signature]**  
03/11/2017

Office of the Geologist  
Geological Sub-Div. No. 1/A, S.W.D.,  
**OFFICE**  
Member Secretary, D.L.A.  
Paschim Medinipur

P.P.O. for Conditionality

**Conditionality for Package Drinking Water Projects and Industries/Infrastructures:**

1. Roof Top Rain Water Harvesting for Surface Storage :-
  - A. A Provision for Roof Top rain Water Harvesting is a must that should be kept within the industrial campus area.
  - B. At least 20% of the roof top areas of the industrial building are required to be brought under RWH programme.
  - C. Rain water is required to be collected in a surface storage reservoir (concrete) through a number of pipelines from roofs.
  - D. The roof top rain water collected should be utilized in-
    - i) Washing and cleaning purpose within the entire campus area.
    - ii) Plantations and gardening.
    - iii) Flushing in the toilets.
    - iv) To fulfill any other industrial needs.
  - E. i) Artificial Recharging Techniques into groundwater through any kind of recharge shafts/ filter points should not be allowed strictly by any user.  
ii) Drinking water provisions through RWH structures should not be made.
2. Excavation of Pond of size 150 ft x 50 ft with 2 m. depth.
3. Chemical Quality Test Report from Govt./Semi-Govt. approved Laboratory in each year to be submitted to the Geologist & Member Secretary, D.L.A., Paschim Medinipur.
4. The Permit Certificate will be reviewed in every year from the date of issuance of Permit- based on local hydrogeological conditions that may prevail afterwards.
5. Arrangement of Water Meter at the outlet of Tube Well discharge and a logbook to be monitored by Govt. Officials as assigned by the D.L.A. to ascertain the quantity of water utilize (daily log book to be maintained by the users.)
6. The enhanced rate if any in future (including the rates revised retrospectively) of fees/charges/taxes for draws of ground water on annual basis, should be borne by the applicants for operating their tube wells in a continuous manner.

*Shimaji Ray 3/11/17*

Geologist, Geological Sub Div No. IA  
S.W.I.D., Paschim Medinipur

&

Member Secretary, DLA, Paschim Medinipur



# INDICATIVE CONSULTANT INDIA

(GOVT. REGISTERED TEST HOUSE)

EMAIL : indicativeconsultantindia@gmail.com / indicativeconsultantindia.kol@gmail.com



## TEST REPORT

Date: 11.07.2023	Report No: ICI/HL/W/RN-1105/2023	Format No: ICI/FM/H/67
Customer Name	M/s. VISAKA INDUSTRIES LTD.	Sample ID No: 2023/W-1105
Address	Mouza: - Changsole, Vill. + P.O. - Sayedpur, P.S. - Salboni, Paschim Medinipur, Pin - 721147	Receiving Date: 29.06.2023
#Customer Representative Name & Contact Number	Mr. Sunil Chanda Mob. No. +91-8170064044	Analysis Start Date: 01.07.2023
#Work Order No.	41711 Dtd. 16.05.2023	Analysis complete Date: 10.07.2023
#Sample Description	BOREWELL WATER	
#Sample Condition	In Plastic Bottle	
# Location	BOREWELL - 01	
Material Specification	IS 10500: 2012	

Sl. No.	Parameters	Unit	Result	As Per IS:10500:2012		Method Followed
				Desirable Limit	Permissible limit in the absence of alternate source	
<b>ORGANOLEPTIC AND PHYSICAL PARAMETERS</b>						
1.	Odour	-	Agreeable	Agreeable	Agreeable	IS 3025(Part-5) 2018
2.	pH (at 26°C)	-	6.52	6.5 to 8.5	No Relaxation	APHA 23 <sup>rd</sup> Edition 2150 B
3.	Colour	Hazen Unit	<5.0	5	15	IS 3025(Part-11) 1983 RA 2017, APHA 23 <sup>rd</sup> Edition 4500-H B
4.	Conductivity	µS/cm	83.17	-	-	IS 3025(Part-4) 1983 RA 2017
5.	Turbidity	N.T.U.	<1.0	1 (Max)	5 (Max)	IS 3025(Part-14) 1984 RA 2019 APHA 23 <sup>rd</sup> Edition 2510 B
6.	Total Dissolved Solid (TDS)	mg/l	70.0	500 (Max)	2000 (Max)	IS 3025(Part-10) 1984 RA 2017 APHA 23 <sup>rd</sup> Edition 2130 B
<b>GENERAL PARAMETERS CONCERNING SUBSTANCES UNDESIRABLE IN EXCESSIVE AMOUNTS</b>						
7.	Total Hardness (as CaCO <sub>3</sub> )	mg/l	46.6	200 (Max)	600 (Max)	IS 3025(Part-16) 1984 RA 2017 APHA 23 <sup>rd</sup> Edition 2540 C
8.	Ca Hardness (as CaCO <sub>3</sub> )	mg/L	40.5	-	-	IS 3025(Part-21) 2009 RA 2019
9.	Mg Hardness (as CaCO <sub>3</sub> )	mg/L	6.1	-	-	APHA 23 <sup>rd</sup> Edition 2340 C
10.	Calcium (as Ca)	mg/L	16.2	75 (Max)	200 (Max)	APHA 23 <sup>rd</sup> Edition 2340 C
11.	Magnesium (as Mg)	mg/L	1.5	30 (Max)	100 (Max)	IS 3025(Part-40) 1991 RA 2014 APHA 23 <sup>rd</sup> Edition 3500Ca B
12.	Chloride (as Cl)	mg/L	11.5	250 (Max)	1000 (Max)	IS 3025(Part-46) 1994 RA 2019 APHA 23 <sup>rd</sup> Edition 3500Mg B
13.	Total Alkalinity (as CaCO <sub>3</sub> )	mg/L	46.0	200 (Max)	600 (Max)	IS 3025(Part-32) 1988 RA 2019 APHA 23 <sup>rd</sup> Edition 4500C B
14.	P-Alkalinity (as CaCO <sub>3</sub> )	mg/L	Nil	-	-	IS 3025 Part-23) 1986 RA 2019
15.	M-Alkalinity (as CaCO <sub>3</sub> )	mg/L	46.0	-	-	APHA 23 <sup>rd</sup> Edition 2320 B
16.	Iron (as Fe)	mg/L	0.14	-	-	APHA 23 <sup>rd</sup> Edition 2320B
17.	Phosphate (as P)	mg/L	<0.02	0.3 (Max)	No Relaxation	APHA 23 <sup>rd</sup> Edition 2320B
18.	Fluoride (as F)	mg/L	<0.04	1 (Max)	1.5 (Max)	IS 3025(Part-53) 2003 RA 2019 APHA 23 <sup>rd</sup> Edition 3500-Fe B APHA 23 <sup>rd</sup> Edition 4500P D IS 3025(Part-60) 2008 RA 2019 APHA 23 <sup>rd</sup> Edition 4500 FD

Towards Sustainable Growth



# INDICATIVE CONSULTANT INDIA

(GOVT. REGISTERED TEST HOUSE)



EMAIL : indicativeconsultantindia@gmail.com / indicativeconsultantindia.kol@gmail.com

Report No: ICI/HL/W/RN-1105/2023

#Location: BOREWELL - 01

Sl. No.	Parameters	Unit	Result	As Per IS:10500:2012		Method Followed
				Desirable Limit	Permissible limit in the absence of alternate source	
19.	Appearance	-	Clear			Visual
<b>ORGANOLEPTIC AND PHYSICAL PARAMETERS</b>						
<b>GENERAL PARAMETERS CONCERNING SUBSTANCES UNDESIRABLE IN EXCESSIVE AMOUNTS</b>						
20.	Sulfate (as SO <sub>4</sub> )	mg/L	<1.5	200 (Max)	400 (Max)	IS 3025(Part-24) 1986; RA 2019 APHA 23 <sup>rd</sup> Edition 4500 SO <sub>4</sub> <sup>2-</sup> E
21.	Silica (as SiO <sub>2</sub> )	mg/L	2.6			IS 3025(Part-35) 1988; RA 2019
22.	Manganese (as Mn)	mg/L	<0.1	0.1 (Max)	0.3 (Max)	APHA 23 <sup>rd</sup> Edition 4500 SiO <sub>2</sub> C APHA 23 <sup>rd</sup> Edition 3111 B
<b>PARAMETERS CONCERNING TOXIC SUBSTANCES</b>						
23.	Arsenic (as As)	mg/L	<0.01	0.01 (Max)	0.05 (Max)	APHA 23 <sup>rd</sup> Edition 3500As B

Sl. No.	Parameters	Unit	Result	As Per IS: 10500:2012		Method Followed
				Desirable Limit	Permissible limit in the absence of alternate source	
<b>BACTERIOLOGICAL PARAMETERS</b>						
1.	Total Coliform	MPN/100.ml	BLQ	Shall not be detectable in any 100 ml of sample		IS 1622 1981 (RA 2019)
2.	E. Coli	CFU/100ml	Absent	Shall not be detectable in any 100 ml of sample		IS 1622 1981 (RA 2019)

LOQ= Limits of Quantification; BLQ= Below Limit of Quantification (LOQ- 1.8 MPN/100 ml)

Remarks:

1) Chemical test Parameters: Compliance - The above-mentioned test parameters are within desirable limit as per specification IS 10500:2012

2) Bacteriological test parameters: Compliance - The above-mentioned test parameters are within desirable limit as per specification IS 10500:2012

Prepared By: N. Mondal

Checked By: A. Patra

For, INDICATIVE CONSULTANT INDIA

Parbati Golui  
(Quality Manager)  
Signatory Authority

Parbati Golui  
Quality Manager  
INDICATIVE CONSULTANT INDIA

Test Witnessed By: Nil  
Estimated Uncertainty: Not Required

- Note:
- Information provided by customer
  - Sample is not drawn by M/s. Indicative Consultant India
  - Sample submitted and identified by customer as Borewell Water
  - Test results shown in this test report relate only to the sample (s) only
  - The test results referred in test report are based on observations & measurements under the stated environmental conditions.
  - The reproduction of the report except in full is invalid without written approval of the laboratory
  - Once issued, the test report/certificate is in public domain and laboratory is not responsible for the authenticity of photocopied test report
  - Retention period of tested samples (Water) is 10 days from the date of issue of test report unless otherwise specified.
  - Location of Testing: Haldia Laboratory

End of Report

Towards Sustainable Growth





# INDICATIVE CONSULTANT INDIA

(GOVT. REGISTERED TEST HOUSE)


EMAIL : indicativeconsultantindia@gmail.com / indicativeconsultantindia.kol@gmail.com



## TEST REPORT

Date: 11.07.2023	: Report No: ICI/RL/W/RN-1106/2023	Format No: ICI/FM/H/67
Customer Name	: M/s. VISAKA INDUSTRIES LTD.	Sample ID No : 2023/W-1106
Address	: Mouza: - Changsole, Vill. + P.O. - Sayedpur, P.S. - Salboni, Paschim Medinipur, Pin - 721147	Receiving Date : 29.06.2023
#Customer Representative Name & Contact Number	: Mr. Sunil Chanda Mob. No. +91-8170064044	Analysis Start Date : 01.07.2023
#Work Order No.	: 41711 Dtd. 16.05.2023	Analysis complete Date : 10.07.2023
#Sample Description	: BOREWELL WATER	
#Sample Condition	: In Plastic Bottle	
# Location	: BOREWELL - 02	
Material Specification	: IS 10500: 2012	

Sl. No.	Parameters	Unit	Result	As Per IS:10500:2012		Method Followed
				Desirable Limit	Permissible limit in the absence of alternate source	
<b>ORGANOLEPTIC AND PHYSICAL PARAMETERS</b>						
1.	Odour	-	Agreeable	Agreeable	Agreeable	IS 3025(Part-5):2018 APHA 23 <sup>rd</sup> Edition 2150 B
2.	pH (at 26°C)	-	6.55	6.5 to 8.5	No Relaxation	IS 3025(Part-11):1983 RA 2017, APHA 23 <sup>rd</sup> Edition 4500-H' B
3.	Colour	Hazen Unit	<5.0	5	15	IS 3025(Part-4):1983 RA 2017
4.	Conductivity	µS/cm	61.82	-	-	IS 3025(Part-14):1984 RA 2019 APHA 23 <sup>rd</sup> Edition 2510 B
5.	Turbidity	N.T.U	<1.0	1 (Max)	5 (Max)	IS 3025(Part-10):1984 RA 2017 APHA 23 <sup>rd</sup> Edition 2130 B
6.	Total Dissolved Solid (TDS)	mg/l	56.0	500 (Max)	2000 (Max)	IS 3025(Part-16):1984 RA 2017 APHA 23 <sup>rd</sup> Edition 2540 C
<b>GENERAL PARAMETERS CONCERNING SUBSTANCES UNDESIRABLE IN EXCESSIVE AMOUNTS</b>						
7.	Total Hardness (as CaCO <sub>3</sub> )	mg/L	34.4	200 (Max)	600 (Max)	IS 3025(Part-21):2009 RA 2019 APHA 23 <sup>rd</sup> Edition 2340 C
8.	Ca Hardness (as CaCO <sub>3</sub> )	mg/L	28.3	-	-	APHA 23 <sup>rd</sup> Edition 2340 C
9.	Mg Hardness (as CaCO <sub>3</sub> )	mg/L	6.1	-	-	APHA 23 <sup>rd</sup> Edition 2340 C
10.	Calcium (as Ca)	mg/L	11.3	75 (Max)	200 (Max)	IS 3025(Part-40):1991 RA 2014 APHA 23 <sup>rd</sup> Edition 3500Ca B
11.	Magnesium (as Mg)	mg/L	1.5	30 (Max)	100 (Max)	IS 3025(Part-46):1994 RA 2019 APHA 23 <sup>rd</sup> Edition 3500Mg B
12.	Chloride (as Cl)	mg/L	13.4	250 (Max)	1000 (Max)	IS 3025(Part-32):1988 RA 2019 APHA 23 <sup>rd</sup> Edition 4500C1 B
13.	Total Alkalinity (as CaCO <sub>3</sub> )	mg/L	24.0	200 (Max)	600 (Max)	IS 3025(Part-23):1986 RA 2019 APHA 23 <sup>rd</sup> Edition 2320 B
14.	P-Alkalinity (as CaCO <sub>3</sub> )	mg/L	Nil	-	-	APHA 23 <sup>rd</sup> Edition 2320B
15.	M-Alkalinity (as CaCO <sub>3</sub> )	mg/L	24.0	-	-	APHA 23 <sup>rd</sup> Edition 2320B
16.	Iron (as Fe)	mg/L	0.10	0.3 (Max)	No Relaxation	IS 3025(Part-53):2003 RA 2019 APHA 23 <sup>rd</sup> Edition 3500-Fe B
17.	Phosphate (as P)	mg/L	<0.02	-	-	APHA 23 <sup>rd</sup> Edition 4500P D
18.	Fluoride (as F)	mg/L	<0.04	1 (Max)	1.5 (Max)	IS 3025(Part-60):2008 RA 2019 APHA 23 <sup>rd</sup> Edition 4500 FD

  
 Parbati Golui  
 Quality Manager  
 INDICATIVE CONSULTANT INDIA



# INDICATIVE CONSULTANT INDIA

(GOVT. REGISTERED TEST HOUSE)



EMAIL : indicativeconsultantindia@gmail.com / indicativeconsultantindia.kol@gmail.com

Report No: ICI/HL/W/RN-1106/2023

#Location: BOREWELL - 02

Sl. No.	Parameters	Unit	Result	As Per IS:10509:2012		Method Followed
				Desirable Limit	Permissible limit in the absence of alternate source	
<b>ORGANOLEPTIC AND PHYSICAL PARAMETERS</b>						
19.	Appearance	-	Clear	-	-	Visual
<b>GENERAL PARAMETERS CONCERNING SUBSTANCES UNDESIRABLE IN EXCESSIVE AMOUNTS</b>						
20.	Sulfate (as SO <sub>4</sub> )	mg/L	<1.5	200 (Max)	400 (Max)	IS 3025(Part-24):1988, RA 2019 APHA 23 <sup>rd</sup> Edition 4500 SO <sub>4</sub> <sup>2-</sup> E
21.	Silica (as SiO <sub>2</sub> )	mg/L	1.8	-	-	IS 3025(Part-35):1988, RA 2019 APHA 23 <sup>rd</sup> Edition 4500 SiO <sub>2</sub> C
22.	Manganese (as Mn)	mg/L	<0.1	0.1 (Max)	0.3 (Max)	APHA 23 <sup>rd</sup> Edition 3111 B
<b>PARAMETERS CONCERNING TOXIC SUBSTANCES</b>						
23.	Arsenic (as As)	mg/L	<0.01	0.01 (Max)	0.05 (Max)	APHA 23 <sup>rd</sup> Edition 3500As B

Sl. No.	Parameters	Unit	Result	As Per IS:10500:2012		Method Followed
				Desirable Limit	Permissible limit in the absence of alternate source	
<b>BACTERIOLOGICAL PARAMETERS</b>						
1.	Total Coliform	MPN/100 ml	BLQ	Shall not be detectable in any 100 ml of sample	-	IS 1622 1981 (RA 2019)
2.	E. Coli	CFU/100ml	Absent	Shall not be detectable in any 100 ml of sample	-	IS 1622 1981 (RA 2019)

LOQ= Limits of Quantification; BLQ= Below Limit of Quantification (LOQ- 1.8 MPN/100 ml)

**Remarks:**

- Chemical test Parameters: Compliance - The above-mentioned test parameters are within desirable limit as per specification IS 10500:2012
- Bacteriological test parameters: Compliance - The above-mentioned test parameters are within desirable limit as per specification IS 10500:2012

Prepared By: N. Mondal

Checked By: A. Patra

For, INDICATIVE CONSULTANT INDIA

*(Signature)*  
 Parbati Gouli  
 (Quality Manager)  
 Signatory Authority  
 Parbati Gouli  
 Quality Manager  
 INDICATIVE CONSULTANT INDIA

Test Witnessed By: Nil  
Estimated Uncertainty: Not Required

- Note:
- Information provided by customer
  - Sample is not drawn by M/s. Indicative Consultant India
  - Sample submitted and identified by customer as: Borewell Water
  - Test results shown in this test report relate only to the sample (s) only
  - The test results referred in test report are based on observations & measurements under the stated environmental conditions.
  - The reproduction of the report except in full is invalid without written approval of the laboratory
  - Once issued, the test report/certificate is in public domain and laboratory is not responsible for the authenticity of photocopied test report
  - Retention period of tested samples (Water) is 10 days from the date of issue of test report unless otherwise specified.
  - Location of Testing: Haldia Laboratory

Towards Sustainable Growth



# INDICATIVE CONSULTANT INDIA

(GOVT. REGISTERED TEST HOUSE)



EMAIL : indicativeconsultantindia@gmail.com / indicativeconsultantindia.kol@gmail.com


TC-11626

## TEST REPORT

Date: 11.07.2023	: Report No: ICI/HL/W/RN-1107/2023	Format No: ICI/EM/H/67
Customer Name	: M/s. VISAKA INDUSTRIES LTD.	Sample ID No : 2023/W-1107
Address	: Mouza - Changsole, Vill. + P.O. - Sayedpur, P.S. - Salboni, Paschim Medinipur, Pin - 721147	Receiving Date : 29.06.2023
#Customer Representative Name & Contact Number	: Mr. Sunil Chanda Mob. No. +91-8170064044	Analysis Start Date : 01.07.2023
#Work Order No.	: 41711 Dtd. 16.05.2023	Analysis complete Date : 10.07.2023
#Sample Description	: BOREWELL WATER	
#Sample Condition	: In Plastic Bottle	
# Location	: BOREWELL - 03	
Material Specification	: IS 10500: 2012	

Sl. No.	Parameters	Unit	Result	As Per IS:10500:2012		Method Followed
				Desirable Limit	Permissible limit in the absence of alternate source	
<b>ORGANOLEPTIC AND PHYSICAL PARAMETERS</b>						
1.	Odour	-	Agreeable	Agreeable	Agreeable	IS 3025(Part-5) 2018 APHA 23 <sup>rd</sup> Edition 2150 B
2.	pH (at 26°C)	-	6.58	6.5 to 8.5	No Relaxation	IS 3025(Part-11) 1983 RA 2017 APHA 23 <sup>rd</sup> Edition 4500-H' B
3.	Colour	Hazen Unit	<5.0	5	15	IS 3025(Part-4) 1983 RA 2017
4.	Conductivity	µS/cm	60.86	-	-	IS 3025(Part-14) 1984 RA 2019 APHA 23 <sup>rd</sup> Edition 2510 B
5.	Turbidity	N.T.U.	<1.0	1 (Max)	5 (Max)	IS 3025(Part-10) 1984 RA 2017 APHA 23 <sup>rd</sup> Edition 2130 B
6.	Total Dissolved Solid (TDS)	mg/L	54.0	500 (Max)	2000 (Max)	IS 3025(Part-16) 1984 RA 2017 APHA 23 <sup>rd</sup> Edition 2540 C
<b>GENERAL PARAMETERS CONCERNING SUBSTANCES UNDESIRABLE IN EXCESSIVE AMOUNTS</b>						
7.	Total Hardness (as CaCO <sub>3</sub> )	mg/L	32.4	200 (Max)	600 (Max)	IS 3025(Part-21) 2009 RA 2019 APHA 23 <sup>rd</sup> Edition 2340 C
8.	Ca Hardness (as CaCO <sub>3</sub> )	mg/L	24.3	-	-	APHA 23 <sup>rd</sup> Edition 2340 C
9.	Mg Hardness (as CaCO <sub>3</sub> )	mg/L	8.1	-	-	APHA 23 <sup>rd</sup> Edition 2340 C
10.	Calcium (as Ca)	mg/L	9.7	75 (Max)	200 (Max)	IS 3025(Part-40) 1991 RA 2014 APHA 23 <sup>rd</sup> Edition 3500Ca B
11.	Magnesium (as Mg)	mg/L	2.0	30 (Max)	100 (Max)	IS 3025(Part-46) 1994 RA 2019 APHA 23 <sup>rd</sup> Edition 3500Mg B
12.	Chloride (as Cl)	mg/L	10.5	250 (Max)	1000 (Max)	IS 3025(Part-32) 1988 RA 2019 APHA 23 <sup>rd</sup> Edition 4500Cl B
13.	Total Alkalinity (as CaCO <sub>3</sub> )	mg/L	30.0	200 (Max)	600 (Max)	IS 3025(Part-23) 1986 RA 2019 APHA 23 <sup>rd</sup> Edition 2320 B
14.	P-Alkalinity (as CaCO <sub>3</sub> )	mg/L	Nil	-	-	APHA 23 <sup>rd</sup> Edition 2320B
15.	M-Alkalinity (as CaCO <sub>3</sub> )	mg/L	30.0	-	-	APHA 23 <sup>rd</sup> Edition 2320B
16.	Iron (as Fe)	mg/L	0.09	0.3 (Max)	No Relaxation	IS 3025(Part-53) 2003 RA 2019 APHA 23 <sup>rd</sup> Edition 3500-Fe B
17.	Phosphate (as P)	mg/L	<0.02	-	-	APHA 23 <sup>rd</sup> Edition 4500P D
18.	Fluoride (as F)	mg/L	<0.04	1 (Max)	1.5 (Max)	IS 3025(Part-60) 2008 RA 2019 APHA 23 <sup>rd</sup> Edition 4500 FD

Page: 1 of 2

  
 Parbati Gohui  
 Quality Manager  
 INDICATIVE CONSULTANT INDIA

Towards Sustainable Growth



# INDICATIVE CONSULTANT INDIA

(GOVT. REGISTERED TEST HOUSE)



EMAIL : [indicativeconsultantindia@gmail.com](mailto:indicativeconsultantindia@gmail.com) / [indicativeconsultantindia.kol@gmail.com](mailto:indicativeconsultantindia.kol@gmail.com)

Report No: ICI/HL/W/RN-1107/2023				#Location: BOREWELL - 03		
Sl. No.	Parameters	Unit	Result	As Per IS:10500:2012		Method Followed
				Desirable Limit	Permissible limit in the absence of alternate source	
<b>ORGANOLEPTIC AND PHYSICAL PARAMETERS</b>						
19.	Appearance	-	Clear	-	-	Visual
<b>GENERAL PARAMETERS CONCERNING SUBSTANCES UNDESIRABLE IN EXCESSIVE AMOUNTS</b>						
20.	Sulfate (as SO <sub>4</sub> )	mg/L	<1.5	200 (Max)	400 (Max)	IS 3025(Part-24) 1986, RA 2019 APHA 23 <sup>rd</sup> Edition 4500 SO <sub>4</sub> <sup>2-</sup> E
21.	Silica (as SiO <sub>2</sub> )	mg/L	2.0	-	-	IS 3025(Part-35) 1988, RA 2019
22.	Manganese (as Mn)	mg/L	<0.1	0.1 (Max)	0.3 (Max)	APHA 23 <sup>rd</sup> Edition 4500 SiO <sub>2</sub> C
<b>PARAMETERS CONCERNING TOXIC SUBSTANCES</b>						
23.	Arsenic (as As)	mg/L	<0.01	0.01 (Max)	0.05 (Max)	APHA 23 <sup>rd</sup> Edition 3500As B

Sl. No.	Parameters	Unit	Result	As Per IS:10500:2012		Method Followed
				Desirable Limit	Permissible limit in the absence of alternate source	
<b>BACTERIOLOGICAL PARAMETERS</b>						
1.	Total Coliform	MPN/100 ml	BLQ	Shall not be detectable in any 100 ml of sample	-	IS 1622 1981 (RA 2019)
2.	E. Coli	CFU/100ml	Absent	Shall not be detectable in any 100 ml of sample	-	IS 1622 1981 (RA 2019)

LOQ= Limits of Quantification; BLQ= Below Limit of Quantification (LOQ- 1.8 MPN/100 ml)

**Remarks:**

- 3) Chemical test Parameters: **Compliance** – The above-mentioned test parameters are within desirable limit as per specification IS 10500:2012
- 2) Bacteriological test parameters: **Compliance** – The above-mentioned test parameters are within desirable limit as per specification IS 10500:2012

Prepared By: N. Mondal

Checked By: A. Patra

For, INDICATIVE CONSULTANT INDIA

Parbat Golui  
 (Quality Manager)  
 Signatory Authority  
**Parbat Golui**  
 Quality Manager  
**INDICATIVE CONSULTANT INDIA**

Test Witnessed By: Nil  
Estimated Uncertainty: Not Required

- Note:
1. Information provided by customer
  2. Sample is not drawn by M/s. Indicative Consultant India
  3. Sample submitted and identified by customer as Borewell Water
  4. Test results shown in this test report relate only to the sample (s) only
  5. The test results referred in test reports are based on observations & measurements under the stated environmental conditions
  6. The reproduction of the report except in full is invalid without written approval of the laboratory
  7. Once issued, the test report/certificate is in public domain and laboratory is not responsible for the authenticity of photocopied test report
  8. Retention period of tested samples (Water) is 10 days from the date of issue of test report unless otherwise specified.
  9. Location of Testing: Haldia Laboratory

End of Report



## WEST BENGAL POLLUTION CONTROL BOARD

(Department of Environment, Govt. of West Bengal)

Paribesh Bhawan

Bldg. No. 10 A, Block-LA, Sector-III, Bidhani Nagar,

Kolkata - 700 098

Tel : 0091 (033) 2335-9088 / 8861 / 8211 / 8073 / 6731

2335-0261 / 8212 / 8213 / 7428 / 5975

Fax : 0091 (033) 2335 6730 / 2813

Website [www.wbpcb.gov.in](http://www.wbpcb.gov.in) e-mail [wbpcbnet@wbpcb.gov.in](mailto:wbpcbnet@wbpcb.gov.in)

Memo No. 255/2S (HW) -1942/2005

Date: 23.12.2022

### FORM 2

Grant of Authorization under the provisions of the Hazardous and Other Wastes (Management and Transboundary Movement) Rules, 2016.

Ref.: Application authorization dated 22.04.2022 for management & handling of Hazardous & Other Waste (Management & Transboundary) Rules, 2016 and its amendment thereafter.

M/s. Visaka Industries Ltd.

Vill: Changsole, P.O.: Saiedpur, P.S.: Salboni, Medinipur (W)-721147 is hereby granted an authorisation for generation, collection, reception, storage, transport, reuse, recycling, recovery, pre-processing, co-processing, utilisation, treatment, disposal, or any other use of hazardous or other wastes or both on the premises located at Vill: Changsole, P.O.: Saiedpur, P.S.: Salboni, Medinipur (W)-721147.

#### Details of Authorisation:

Sl. no.	Category of Hazardous Waste as per the Schedule I, II and III of these rules	Authorised mode of disposal or recycling or utilization or co-processing etc.	Quantity (MT/year)
1.	15.2	Recycle in-house*	600.0
2.	15.3	Recycle in-house.*	28.9
3.	15.1	Disposal to CHWTSDF.*	0.048
4.	5.1	Recycle through authorized recycler.*	0.02 KL
5.	36.2	Disposal to CHWTSDF.*	0.015

\* For detail refer to Specific Conditions.

(1) Authorization shall be valid for a period upto 31.07.2026 with effect from the date of issue

(2) The authorization is subject to the following general and specific conditions:

[Chief Engineer]

West Bengal Pollution Control Board

Chief Engineer

W. B. Pollution Control Board

Dept. of Environment, Govt. of W.B.

**A. General conditions of authorization:**

1. The authorised person shall comply with the provisions of the Environment (Protection) Act, 1986, and the rules made there under.
2. The authorisation or its renewal shall be produced for inspection at the request of an officer authorised by the State Pollution Control Board.
3. The person authorised shall not rent, lend, sell, transfer or otherwise transport the hazardous and other wastes except what is permitted through this authorisation.
4. Any unauthorised change in personnel, equipment or working conditions as mentioned in the application by the person authorised shall constitute a breach of his authorisation.
5. The person authorised shall implement Emergency Response Procedure (ERP) for which this authorisation is being granted considering all site specific possible scenarios such as spillages, leakages, fire etc. and their possible impacts and also carry out mock drill in this regard at regular interval of time;
6. The person authorised shall comply with the provisions outlined in the Central Pollution Control Board guidelines on "Implementing Liabilities for Environmental Damages due to Handling and Disposal of Hazardous Waste and Penalty"
7. It is the duty of the authorised person to take prior permission of the State Pollution Control Board to close down the facility.
8. The imported hazardous and other wastes shall be fully insured for transit as well as for any accidental occurrence and its clean-up operation.
9. The record of consumption and fate of the imported hazardous and other wastes shall be maintained.
10. The hazardous and other waste which gets generated during recycling or reuse or recovery or pre-processing or utilisation of imported hazardous or other wastes shall be treated and disposed of as per specific conditions of authorisation.
11. The importer or exporter shall bear the cost of import or export and mitigation of damages if any.
12. An application for the renewal of an authorisation shall be three months before the expiry of such authorisation.
13. Any other conditions for compliance as per the Guidelines issued by the Ministry of Environment, Forest and Climate Change or Central Pollution Control Board from time to time.
14. Annual return shall be filed by June 30<sup>th</sup> every year for the period ending 31st March of that year.

**B. Specific conditions:**

1. The unit shall store the hazardous wastes (category wise separately) under shade in an environment friendly safe manner within the premises at designated places and the unit shall not store hazardous waste on site for more than 90 days.
2. The unit shall dispose all the hazardous waste stored onsite immediately and submit compliance report within one month hereof.
3. Discarded asbestos (15.2), dust/particulate from exhaust air gas treatment (15.3), used/discarded DG set filters (36.2) and oil contaminated cotton/Jute wastes (5.2) shall be utilized in-house or shall be disposed to the CHWTSDF. West Bengal through Manifest system (Form-10) is not fit for recycling.
4. Asbestos containing residue (15.1) shall be disposed to the CHWTSDF through Manifest system (Form-10).
5. Used oil (5.1) shall be sold through manifest system (Form 10) to the authorized recyclers having valid authorization of the State Pollution Control Board. During each sale, original Pass-book issued by SPCB to the authorized recyclers shall be endorsed mentioning the quantity and copy of the same shall be kept as record. If not fit for recycling shall be sent to CHWTSDF facility with manifest system.

6. The unit shall submit copies of Form 10 to the State Board on a regular basis.
7. Transport of hazardous and other waste shall be in accordance with the Hazardous & Other Wastes (Management & Transboundary Movement) Rules, 2016, guidelines issued by the Central Pollution Control Board (CPCB) and rules made under the Motor Vehicle's Act, 1988. The responsibility of safe transport shall be either of the sender or the receiver whosoever arranges the transport and this responsibility shall be clearly indicated in the Manifest.
8. Records of hazardous waste generation, storage and disposal shall be maintained properly and shall be available to the inspecting officials of the State Board during inspection.
9. The unit shall update regularly the environmental information in Display Boards as per the order of the Hon'ble Supreme Court dated. 14.10.2003 in W.P.(C) NO.657 of 1995.
10. Authorisation will be revoked in case of non-compliances with any of the above conditions.

✓  
 M/s. Visaka Industries Ltd.  
 Vill: Changsole, P.O.: Saiyedpur,  
 P.S.: Salboni, Medinipur (W)-721147

W. B. Pollution Control Board  
 Chief Engineer  
 West Bengal Pollution Control Board  
 [Chief Engineer]  
 HANU

Dept. of Environment, Govt. of W.B.  
 W. B. Pollution Control Board  
 Chief Engineer





REGISTERED

WEST BENGAL POLLUTION CONTROL BOARD

'Paribesh Bhawan'  
Bldg. No. - 10A, Block - LA, Sector-III  
Salt Lake City, Kolkata-700 098



Consent Letter Number : C0109261

Memo Number : 7485 hl-co-s/13/0161

Date : 31/01/2019

Consent to Operate

under

Section 25 & 26 of the Water (Prevention and Control of Pollution) Act, 1974 and  
Section 21 of the Air (Prevention and Control of Pollution) Act, 1981

The West Bengal Pollution Control Board (hereinafter referred to as State Board) under the provisions of Section 25 & 26 of the Water (Prevention and Control of Pollution) Act, 1974, as amended and Section 21 of the Air (Prevention and Control of Pollution) Act, 1981, as amended and Rules and Orders made thereunder, hereby grants its consent to :

M/s. Visaka Industries Ltd. WEST BENGAL

(Address of Regd. office/Head/Office/City Office)

(hereinafter referred to as Applicant) for its unit located at Vill - Changsala, Po. Saiyedpur,  
PS. Salboni, Medinipur (W) - 721147.

(Detailed address of the manufacturing unit)

for a period from date of issue to 31.12.2023

to operate the industrial unit and to discharge liquid effluent and to emit gaseous effluent from the premises/land of the industrial unit, in accordance with the conditions as mentioned in the Annexure to this consent letter provided on any day at any instance the quantity and quality of liquid discharge and gaseous emission shall not exceed the permissible limit as specified in the Table I & II of this consent letter and in the Environmental (Protection) Act, 1986.

Breach of the conditions and / or failure to comply with the directions as set out in the Annexure shall render the applicant liable for prosecution under the provisions of the Water (Prevention and Control of Pollution) Act, 1974 and Air (Prevention and Control of Pollution) Act, 1981.

The State Board reserve the right to revoke, withdraw or make any reasonable variation / change / alter the conditions of this consent letter giving one month's notice to the applicant.

West Bengal Pollution Control Board  
Haldia Regional Office  
Super Market Building Durgachak Haldia  
Dist Purbā Medinipur

For and on behalf of the State Board

(Member Secretary/Chief Engr./ Sr. Env. Engr. / Env. Engr. / Asst. Env. Engr.)

Environmental Engineer  
West Bengal Pollution Control Board  
Regional Office

## ANNEXURE

Consent to ..... M/s. Visaka Industries Ltd. .....  
 for its unit at Vill. Changsale, PO. Saiyedpur, P.S. Salboni, .....  
Medinipore (w) - 721147 .....

**Conditions :**

01. This Consent is valid for the manufacture of :-

Sl. No.	Name of major products and by-products	Quantity manufactured per month
01	<u>Asbestos Cement Roofing</u>	<u>13,367 T</u>
02		
03		
04		
05		
06		
07		
08		
09		
10		
11		
12		

02. The Applicant shall remain responsible for quantity and quality of liquid effluent and air emissions.
03. Daily discharge of industrial liquid effluent shall not exceed ..... KL.
04. Daily discharge of domestic liquid effluent shall not exceed ..... 2.0 ..... KL.
05. Daily discharge of mixed (industrial & domestic) liquid effluent shall not exceed ..... KL.
06. The Applicant shall discharge liquid effluent to Soak pit through septic tank (place of discharge) through ..... 01 ..... nos. outlets / outfalls.
07. To bring into any altered or new outlet/outfall or to change the place of discharge, the Applicant shall have to inform the Board and obtain prior permission of the Board in this effect.
08. The Applicant shall provide comprehensive facility for treatment of industrial liquid waste and domestic liquid waste (sewage, sullage and liquid effluent generated from canteen), and operate and maintain the same continuously so that the quality of final effluent conforms to the Standard as given in Table-I in page 03.

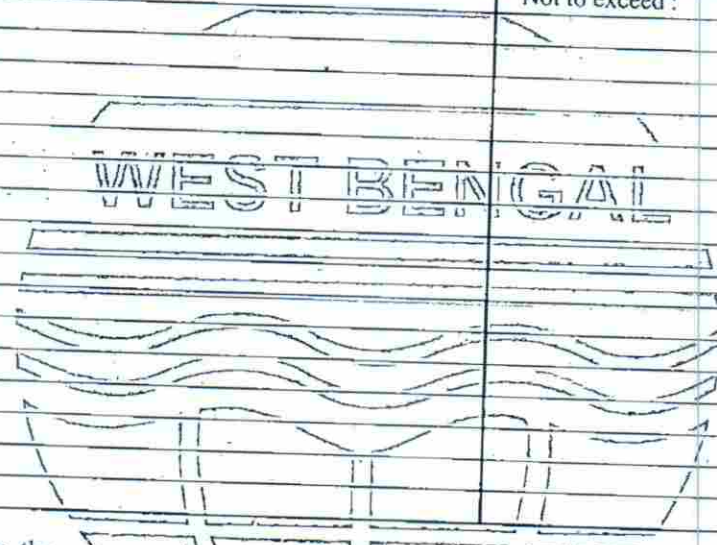
(Member Secretary/Chief Engr./ Sr. Env. Engr. / Exr. Engr. / Asst. Env. Engr.)  
 Environmental Engineer

West Bengal Pollution Control Board  
 Regional Office

(3)

Consent to M/s. Visaka Industries Ltd.  
 for its unit at Vill: Changsole, PO. Saiyedpur, PS. Salboni,  
Medinipore (w) - 721147.

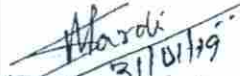
Table-I

Outlet No.	Nature of effluent	Parameters	Standard	Frequency of effluent sampling
01	Domestic	pH	Between : 5.5-9.0	Yearly
		Total Suspended Solids	Not to exceed : 100 mg/l.	
		Biochemical Oxygen Demand (3day at 27°C)	Not to exceed : 30mg/l.	
		Chemical Oxygen Demand	Not to exceed : 250mg/l.	
		Oil & Grease	Not to exceed : 10mg/l.	
				

09. The Applicant falls in the ..... Category of the Water (Prevention and Control of Pollution) Cess Act, 1977 and Rules made thereunder and the Applicant shall comply with the provisions of the said Act and Rules made thereunder.

10. Daily water consumption for the following purposes should not exceed :-
- Industrial cooling, spraying in mine pits and boiler feed water (Water used for gardening should be included in this category of use) → ..... 5 ..... KL
  - Domestic purpose → ..... 20 ..... KL
  - Processing whereby water gets polluted and the pollutants are easily biodegradable → ..... - ..... KL
  - Processing whereby water gets polluted and the pollutants are not easily biodegradable → ..... 180 ..... KL

The Applicant shall regularly submit to the Board the Returns of Water Consumption in the prescribed form and pay the Cess as specified under Section 3 of the said Act.

  
 (Member Secretary/Chief Engr./ Sr. Env. Engr./ Env. Engr./ Asst. Env. Engr.)

Consent to M/S. Visaka Industries Ltd.for its unit at Vill. Changsala, P.O. Saiyedpur, PS. Salboni,Medinipore (W) - 721147.

- The Applicant shall install suitable device for measuring the volume of water consumed for different purposes as mentioned above giving correct result to the satisfaction of the State Board.
- All the stacks connected to various sources of emissions must be designated by numbers such as S-1, S-2, S-3, etc., and this must be painted/displayed to facilitate identification.
- The Applicant shall install comprehensive control system consisting of pollution control equipment as is warranted with reference to generation of air emissions and operate and maintain the same continuously so as to achieve the level of pollutants of the Standard as given in Table-II below :

Table-II

Stack No.	Stack height from G.L. (in mts.)	Stack attached to (sources and control system, if any):	Volume Nm <sup>3</sup> /hr.	Velocity of gas emission m/sec	Concentrations of parameters not to exceed				Frequency of emission sampling
					SPM (mg/Nm <sup>3</sup> )	CO (%v/v)	Total Dust	Pure Asbestos Material	
S-1	15	Fly Ash Slurry Preparation tank	(Bag Filter)		150				Half-Yearly
S-2	15	BOD, ERM & Bag Shredder	(Bag Filter & Wet Scrubber)			2 mg/Nm <sup>3</sup>	0.2 fibre/cc		-do-
S-3	15	Cement Mixing Tank	(Bag Filter)		150				-do-
S-4	3.5m above roof level	01 NO. 600 KVA DG Set			150				-do-
S-5									
S-6									
S-7									
S-8									
S-9									
S-10									

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31/01/19  
 Environmental Engineer  
 West Bengal Pollution Control Board  
 Regional Office

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31/01/19  
M. Saha

23. The Applicant shall provide drainage system for conveying industrial and domestic liquid waste. Storm-water drain shall be kept separate from the drainage system meant for industrial and domestic liquid waste.
22. The Applicant shall ensure that fugitive emissions from the activity are controlled so as to maintain clean and safe environment in and around the factory premises.
21. The Applicant shall install a separate energy meter showing the consumption of energy for operation of pollution control devices.
20. The Applicant shall provide for an alternate electric power source sufficient to operate all pollution control facilities installed by the Applicant to maintain compliance with the terms and conditions of the consent. In absence of such an alternate electric power source, the Applicant shall stop, reduce or otherwise control production to abide by the terms and conditions of the Consent regarding pollution level.
19. The Applicant shall bring about at least 33% of the available open land under the green coverage / plantation.
18. The Applicant shall at all times maintain good house-keeping, proper working order, and operate efficiently for control of pollution from all sources so as not to cause nuisance to surrounding areas/inhabitants and to achieve compliance with the terms and conditions of the consent.

Time	Limit in dB(A) L <sub>eq</sub>
Day Time (06 a.m. to 06 p.m.)	70
Night Time (08 p.m. to 06 a.m.)	75

17. The Applicant shall take adequate measures for control of noise levels from its own sources within the premises within the limit given below :-

Type of waste	Quantity	Treatment	Disposal
Dust, Broken pieces	50 T.P.M	-	Recycled through Wet Ball Mill
Sudge/Sludge	-	-	Recycled

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16. The Applicant shall maintain the generation and treatment/disposal of non-hazardous solid waste as specified below :-

SI. No	Type of fuel	Quantity consumed per day	Fuel burning operation where the fuel is used
01	HSD	-	Dg set.
02			
03			
04			
05			

15. The Applicant shall observe the following fuel consumption pattern :-  
State Board's staff as well as State Board's authorised agencies.  
14. The Applicant shall provide ports in the stack(s) and other necessary permanent facilities such as ladder, platform, etc. for monitoring/sampling the air emissions and the same shall be made available for inspection and use by the

Consent to M/s. Visarga Industries Ltd.  
for its unit at Vill. Changsore, P.O. Sanyedpur, R. Sathani,  
Medinipur (W) - 721197

Consent to M/S. Visaka Industries Ltd.  
 for its unit at Vill. Changsole, PO. Saiyedpur, PS. Salboni,  
Medinipore (W) - 721147.

24. The *Applicant* shall maintain a separate register showing consumption of chemicals used in pollution control systems.
25. The *Applicant* shall get the samples of hazardous wastes/leachates analysed at least once in ..... from the laboratory recognised of the West Bengal Pollution Control Board and ensure that they conform to the limits stipulated. Test reports shall be sent to the Board.
26. The *Applicant* shall provide adequate and safe facility for collection of air, waste water and solid waste samples by the *State Board's* staff as well as *State Board's* authorised agencies.
27. The *Applicant* shall submit to the *State Board* by the 30th September of every year the Environmental Statement Report for the financial year ending 31st March of the current year in the prescribed form (Form -V) as required under the provisions of rule 14 of the Environment (Protection) [Second Amendment] rules, 1992.
28. The *Applicant* shall allow the *Officers of the State Board* to enter into the applicant's premises at any reasonable time to inspect the pollution control systems as well as monitoring and measuring devices in connection with prevention & control of pollution.
29. The *Applicant* shall maintain an Inspection Book in the factory premises which shall be made available to Officers & employees of the *State Board* for inspection, review and to write down any direction or observation as is deemed necessary during the inspection from time to time.
30. The *Applicant* shall furnish to the *State Board* all information in respect of quality, quantity, rate of discharge, place of discharge of liquid effluent and air emissions.
31. The *Applicant* shall maintain adequate number of qualified and trained personnel among his staff for proper maintenance and operation of the effluent treatment and/or emission control devices and for overall environment management of the industry.
32. The *Applicant* shall have to make registration for the use of groundwater if any, with Central Ground Water Authority.
33. The *Applicant* shall intimate to the *State Board* immediately of any occurrence or apprehension of occurrence of discharge of any poisonous, noxious or pollutants in excess of quality as well as quality as mentioned earlier to any receiving water body/receiving system or to atmosphere owing to accident or other unforeseen incident/event including natural disaster. The *Applicant* shall (i) take all steps adequate to prevent such accident discharge/release of poisonous, noxious or pollutants and to limit their consequences to persons and the environment, (ii) provide to the persons working on the site with the information, training and equipment including antidotes necessary to ensure their safety and mitigate the accidental release of poisonous noxious or pollutants to the environment.
34. The *Applicant* shall make an application to the *State Board* in the prescribed form for renewal of the consent at least 60 (sixty) days before the date of expiry of this Consent.
35. The *Applicant* shall not make any alternation/modification/expansion in the existing manufacturing process and equipment as well as the pollution control system without prior approval of the Board.
36. The *Applicant* shall comply with the conditions as laid down in the Manufacture, Storage and Import of hazardous Chemicals Rules, 1989 and Hazardous Wastes (Management & Handling) Rules, 1989.

Additional Conditions This certificate may be revoked in case of public complaint against the unit from environmental point of view.

(Member Secretary/Chief Engr./ Sr. Env. Engr. / Env. Engr. / Asst. Env. Engr.)

21/01/19  
 Regional Engineer  
 West Bengal Pollution Control Board  
 Regional Office